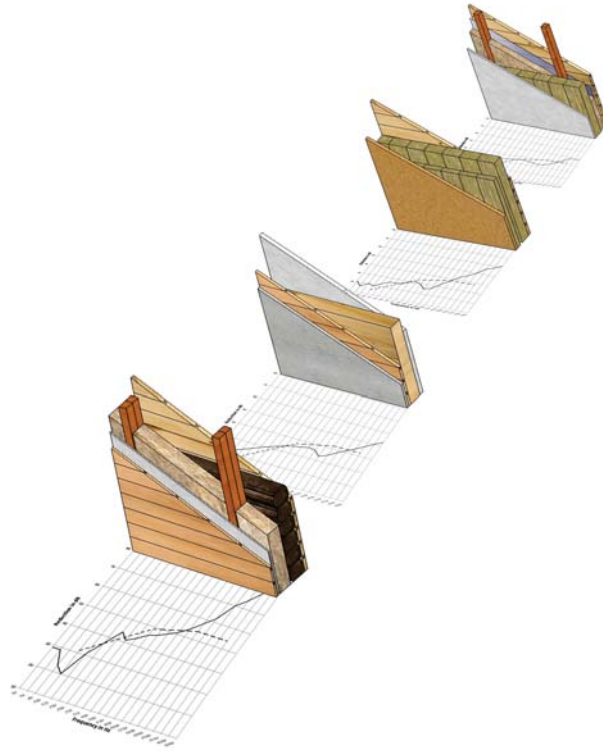




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INVESTIGATION OF THE ACOUSTIC PROPERTIES OF FACADE ELEMENTS

**Selected Study Cases of
Swedish Building Constructions**

D. BARD, N.-G. VARDAXIS and J. NEGREIRA

Engineering
Acoustics

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For information, address:
Div. of Engineering Acoustics, LTH, Lund University, Box 118, SE-221 00 Lund, Sweden.
Homepage: <http://www.akustik.lth.se>

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Part I

Introduction and overview of the work

1

Introduction

1.1 Background

The presented study is part of the research program S.T.A.R. (Sustainable Thermal Acoustic Retrofit), which is focused on the investigation of thermal and acoustic material properties relevant to retrofitting of buildings. The overall aim is to research and promote sustainable retrofitting solutions in combination with the industrial data and services on the construction sector. The latter objective will be carried out keeping in mind to always comply with the latest regulations and directives regarding energy efficiency in buildings.

The study reported on here took place at Lund University (Sweden), which is one of the partners in the S.T.A.R. program. The Swedish part of the research is focused on acoustic issues; in particular, the main tasks were (i) the investigation of acoustic properties of building materials, (ii) the collection of relevant information for building products and combined solutions used in the market and (iii) the construction sector and the creation of a database for the acquired information to make it available for engineers, researchers and others. The aforementioned work was done in cooperation with the building industry, setting up a fruitful interaction for knowledge exchange and development of new sustainable ideas.

1.2 Scope of the study

The aim of the study presented here is the production of a technical handbook for architects and building construction engineers from which they can acquire fast, understandable and realistic information about facade structures, the combination of building materials involved in every case and their effect on sound insulation properties.

The report deals with the acoustic properties of retrofitted facades and provides a list of typical dwelling construction cases in Sweden. The facade partition cases were collected from the archives of the industrial partners of the S.T.A.R. research program. Measurement data and technical reports from the past that are still used nowadays for commercial work were acquired for the purposes of this research.

1.3 Outline and limitations

In Chapter 2, a short description of acoustics theory, terminology and standardised measurement procedure relevant to the research material is presented. The general purpose is to present all information needed for (either unfamiliar or familiar to acoustics) readers so as to study, understand and use the data provided for their engineering projects. In Chapter 3, in turn, instructions about the implementation and guidelines for the readers to ease their understanding about the catalog with the study cases presented in Part II, are given.

The structural details and the acoustic properties of each facade case included in the report are analysed thorough. Specifically, the building materials are presented in a table-list accompanied by 3d sketches and 2d technical detail in construction section blueprints. The sound reduction index curves are illustrated in a graph for each case for the third-octave spectrum 50-5000 Hz, the single value R_w for acoustic element characterisation being presented as well.

The measured results presented in this report were collected from industrial measurements of sound reduction R according to ISO 140-3 [1] and ISO 140-4 [2], their being evaluated in accordance with ISO 171-1 [3] for acquiring the R_w values. In the Swedish industry, the SS EN 12354-1 standard has been widely used in the last decade, which is a Swedish version of the European standard EN 12354-1 [4]. The latter is based on all the ISO standards relevant to building acoustics mentioned before in this paragraph.

Although there are no statistics to support that, the study cases presented in this report are supposed to comprise a representative sample of the typical Swedish facade structures of the 20th century, as stated by the engineers involved in the data collection, based on their working experience. However, the actual construction or retrofit process concerns the time period between 1880 and 2000, according to the records.

Readers and users of this publication should take into account that deviations from the presented results are probable when compared with other similar applications. The main reason for that is the inability to verify in practice that a combination of similar materials will give exactly the same results. Inherent differences in material properties of the same product due to various manufacturers and production procedures are expected. Therefore, relevant data (R and R_w) from each product manufacturer are usually provided. The way of construction assembly (framing, structural connections) may also change between the presented cases and other cases to be realised and this condition, which in turn will probably affect the sound insulation properties of combined building elements.

2

Theory

2.1 Airborne sound transmission, impact sound and isolation

Building acoustics is the subfield of acoustics dealing with noise insulation between adjacent rooms or transmission from an incident outside sound (environmental noise) into a closed space. The parts of the theory and regulations concerning airborne sound insulation and the relevant rating of the acoustic properties of building partitions are used in this report to present and evaluate the analysed study cases.

Some considerations and terminology have to be clarified first in this section. Firstly, one can usually define noise as unwanted or unpleasant sounds. Disturbing sounds (noise) or vibrations in a building environment can stem from sounds or vibrations travelling from one part of it to another. On the basis of the noise source, one can distinguish between two types of transmission:

- **Airborne sound transmission:** when sound waves travel through the air and reach a building element they cause it to vibrate. The vibrations produced travel throughout the element in question and radiate out to the other side of it through creating pressure differences that propagate and create noise. Typical airborne transmission sources are speech, HiFi systems (such as speakers), and appliances, or noise coming from a vehicle outside a room. The sound transmission path here is one in which the energy is carried for the most part by the air, and only to a minor extent via structural or solid-borne waves; see Figure 2.1(a). Consequently, airborne insulation refers to how isolated is a construction from sounds that propagate in the air.
- **Structure-borne sound transmission:** the direct impact of an object in striking a separating surface of a building, such as a floor, causing both sides of the building element involved to vibrate, and generating sound waves that propagate through it and transmit the sound then to an adjacent room is called structure-borne sound. Typical impact sources are footsteps when people walk, jump or run, and dropped objects, the dropping of which can be heard in a room below; see Figure 2.1(b). Impact sound is usually relevant to floor structures. Therefore, it is not further examined in this publication because only airborne sound insulation is of interest for facade elements.

Both airborne and impact sources generate direct transmission and flanking transmission to adjacent rooms; see Figure 2.1.

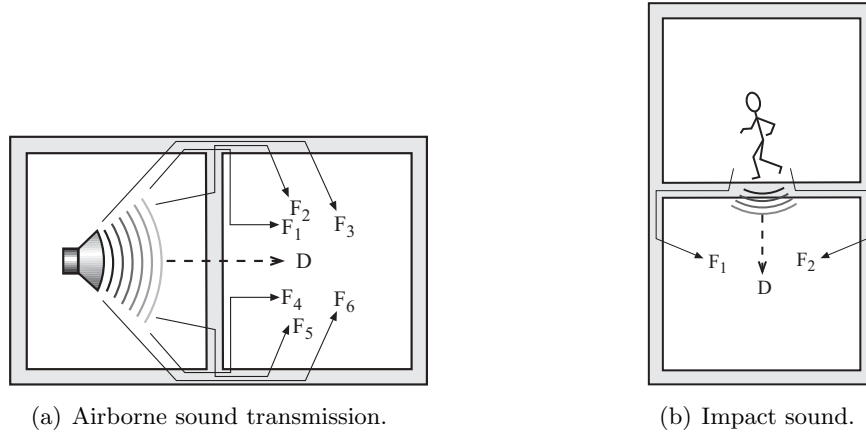


Fig. 2.1: Sound transmission types. “D” denotes direct transmission whereas “ F_i ” indicates flanking paths.

2.2 Measuring airborne sound

Airborne sound insulation can be measured on a real construction wither in a laboratory or in the field (in-situ). In the first case, the lab where the standardised measurements are performed consists of two adjacent rooms, completely isolated from one another, their being connected only by a common surface, which is the partition to be measured. In this way, it is possible to measure only the direct transmission path (i.e. flanking transmission is not present).

The test rooms are reverberation rooms, so they offer almost perfect diffuse field conditions, which means equally probable distribution of the sound energy in all directions and equal sound pressure levels in the room. The latter statement is a significant assumption during the measurements, because there is an averaging of recordings from several microphone positions taking place. Supposedly, at no point in a test room should the sound pressure levels be affected by sound field non-equality in the recordings. A typical setup of the above mentioned laboratory is illustrated in Figure 2.2.

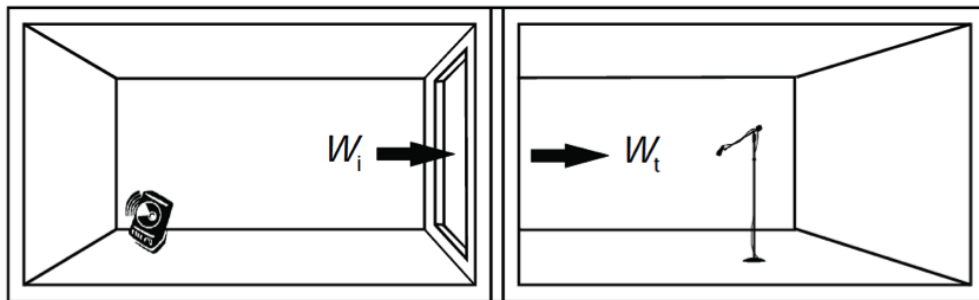


Fig. 2.2: Setup for measurements of sound reduction in a laboratory [5].

However, field measurements offer more realistic results about the general behaviour of the test partition, including any interactions with the rest of the structure. They take place in situ, i.e. having the source and receiver positions in the real rooms with the building parts under investigation, as presented in Figure 2.3. So any influence from indirect transmission paths, also called flanking paths, through other building elements connected to the test sample (lateral walls, floor, ceiling) is recorded in the measurements [5].

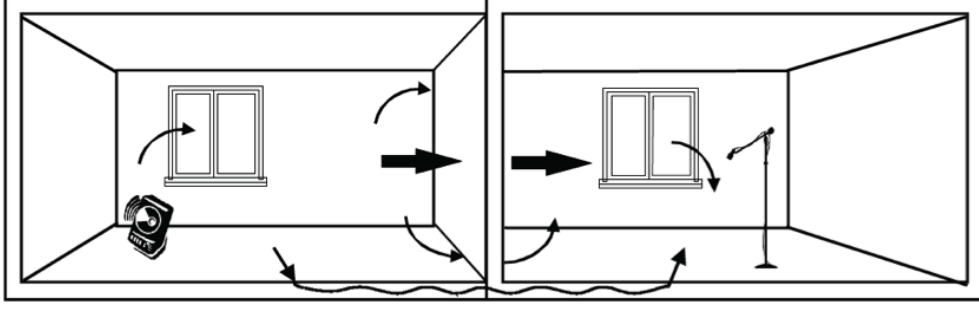


Fig. 2.3: Setup for field measurements of sound reduction in a real structure [5].

Practical instructions on how to perform measurements will be presented eventually in Section 3.1.

2.3 Transmission factor

The transmission factor τ of a surface element refers to the ratio between the transmitted W_{tr} and the incident W_{in} power, and is defined as

$$\tau = \frac{W_{tr}}{W_{in}}. \quad (2.1)$$

2.4 Sound reduction index

The sound reduction index R is a logarithmic quantity (units in dB), used to characterise the acoustic insulation properties of partitions and it is defined as

$$R = 10 \cdot \log \left(\frac{1}{\tau} \right), \quad (2.2)$$

By insertion of Equation (2.1) into Equation (2.2), it then becomes

$$R = 10 \cdot \log \left(\frac{W_{in}}{W_{tr}} \right) \quad (2.3)$$

Please note that in some cases, R can be found also in the literature or research reports as transmission loss, denoted as TL [5].

For laboratory measurements, assuming diffuse field conditions in both sending and receiving rooms, the sound reduction index R is calculated in one-third octave bands according to ISO 140-3 as

$$R = L_s - L_r + 10 \cdot \log \left(\frac{A_r}{S} \right) \quad (2.4)$$

where L_s is the sound pressure level in the sending room in dB, L_r is the sound pressure level in the receiving room in dB, S is the area of the testing partition in m^2 , and A_r is the absorption area of the receiving room in m^2 [1]. The latter term is analysed thoroughly in a following subsection.

2.5 Apparent sound reduction index

For the case of field measurements, the apparent sound reduction index R' is used instead of R , since it takes into consideration the additional flanking paths of sound transmission (in the laboratory, no flanking paths are present, cf. Figure 2.2). It is defined as

$$R = 10 \cdot \log \left(\frac{W_{in}}{W_{tr} + W_{fl}} \right), \quad (2.5)$$

W_{fl} being the sound power transmitted through indirect paths by any flanking elements. However, according to ISO 140-4, the conditions of transmission are not so important under the assumption of sufficient diffuse conditions in the sound fields [2]. So, the apparent sound reduction index R' is calculated in 1/3-octave bands again as

$$R' = L_s - L_r + 10 \cdot \log \left(\frac{A_r}{S} \right). \quad (2.6)$$

2.6 Weighted sound reduction index

The sound reduction index values calculated according to the formulae above presented is frequency dependent (due to the frequency dependency of the quantities involved in its calculation, e.g. the sound pressure level). Many times, however, it is easier to have a single value instead of a sound reduction curve for characterising insulation of partitions or other samples. Thus, the weighted sound reduction index R_w or the weighted apparent sound reduction index, R'_w , for laboratory and field measurements respectively, have been adopted for ease of evaluation and comparison.

This weighted sound reduction index is acquired based on standardised calculations using a reference curve predefined in ISO 717-1, which is agreed to be a globally accepted ideal curve. This reference curve has to be shifted in steps of 1 dB to the trend of the measured results, until the sum of the deviations between the two curves (measured and reference) is maximum, but not more than 32 dB, regarding all frequency bands available between 100 and 3150 Hz. Finally, the value of the shifted reference curve at 500 Hz is the one used as the weighted sound reduction index R_w [3].

An example case presenting a sound Reduction Index R measured result, the ISO 717-1 reference curve and a calculation to define R_w is illustrated in Figure 2.4. The sound reduction levels are plotted in one-third octave bands for the range 50-5000 Hz and the presented case is about a limestone wall with asphalt board, mineral wool in studs frame and fibreboard inside panel. The original and shifted standardised ISO reference curves in the graph are the red and dashed black ones respectively. In the first calculation, the sum of unfavourable deviations between the initial reference curve and the measured R in every frequency band is 104 dB. Thus, the reference curve had to be shifted 1 dB downwards (i.e. towards the measured curve) for every band to recalculate the sum of differences, which in the second calculation will be 89 dB (which still does not fulfil the criteria that the sum of the deviations between the two curves should maximum, but not more than 32 dB). After the third shift the sum will be 74 dB, and so on. The same process has to be repeated until the sum of deviations is maximum while not exceeding 32 dB. Consequently, after some more calculations the sum is 26 dB (accepted) and the shifted reference curve is 6 dB below the original one. Finally, the given value at 500 Hz of the shifted reference curve, which is 46 dB corresponds to the weighted sound reduction index R_w [5].

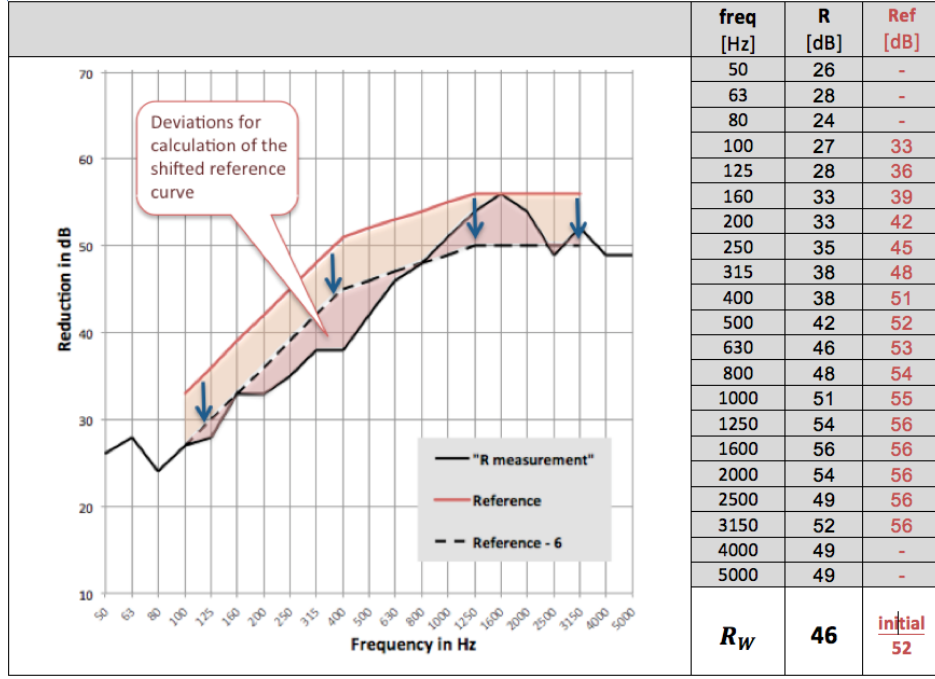


Fig. 2.4: Example of Sound Reduction Index R , ISO 717-1 reference curve and R_w value calculation.

2.7 Reverberation time, absorption factor and absorption area

The use of (effective) absorption area, A_r , as mentioned before, is included in the calculations of the sound reduction index. Assessed via measurements, it can be quickly derived by use of Sabine's fundamental equation, defined as

$$A_R = \frac{0.161 \cdot V_R}{T_{60}}. \quad (2.7)$$

The terms V_r and T_{60} denote the volume and reverberation time of the receiving room respectively. Reverberation time (RT or T_{60}) is the amount of time, in seconds, demanded for a signal to decay 60 dB. In room acoustics terms, T_{60} is the time for the reverb, i.e. the contribution of a certain space to the direct signal (reflections, diffusion, absorption), to decrease by 60 dB from the first maximum level after the initial signal is turned off. Therefore, a measurement of T_{60} in the receiving room has to be done as well. The value of 0.5 s is used for receiving rooms in dwellings in case of lack of measurements or data.

The absorption area A_r (or effective surface) is the sum of every individual surface in the room multiplied by the corresponding absorption factor, α , theoretically defined as;

$$A_r = \sum_{i=1}^n \alpha_i S_i = \alpha_1 S_1 + \alpha_2 S_2 + \dots + \alpha_n S_n. \quad (2.8)$$

The above mentioned absorption coefficient, α , is a value between 0 and 1, used to characterise every material according to the percentage of sound energy absorption achieved by a surface of a partition. Consequently, reflective surfaces like concrete walls have absorption factor values almost 0, whereas the α factor of a thick mineral wool layer is closer to 1 [5].

3

Implementation

3.1 Measurement procedure

The performance of the measurements is standardised, so there can be a global process for the evaluation of building partitions, concerning insulation properties. For detailed evaluation and correct performance or reproduction of the measurement procedures, advanced users should use the standards relevant to building elements evaluation as mentioned before in the report.

According to the data collected from the industry, some of the measurements were rendered in laboratory conditions but most of them were actually performed in the field. Deviations from the standard procedure might have taken place but cannot practically be tracked down. For instance, the most probable condition to be incorrect is the sufficient diffuse sound field conditions inside the rooms where measurements are performed in situ. However, it is an assumption that has often to be made to proceed and measure the acoustic properties of interest.

To summarise them shortly, the measurements for airborne sound insulation consist of some basic steps.

1. Firstly, a background noise measurement shall take place in both sending and receiving rooms so as to investigate if there is any certain sound in the existing environment that might affect distinctively the measurements. This measurement is used also later for comparisons and corrections of the measured sound pressure levels.
2. Secondly, the sound field for the measurements must be set up, meaning the noise generation which represents the sound source, coming out from loudspeakers (one or more) in the sending room. For the standard measurements, a steady signal is used, usually white noise, which contains equal amount of sound power in every frequency band. Instead of white noise, other noise signals (pink, brown) can be generated but with no more than 6 dB slope per one-third-octave. The point is for the test room to be excited independently of the frequency response of the source or the space. In this way, there will be no additional noise effect by any certain eigenmodes¹ excited.
3. After that essential setup, it is time for the sound reduction index measurements. Sound pressure levels must be recorded with microphones in both rooms simultaneously, in order to

¹The eigenmodes of a room are the sound pressure level distribution patterns associated to every natural frequencies of a room, the ones which can resonate easier according to the geometrical characteristics of the closed space combined (or synchronised) with the wavelength dimensions of the excitation noise [5].

evaluate the sound insulation properties of the partition under test. At least five different microphone positions must be used to perform recordings. In each position, a minimum averaging time of 6 seconds must be taken. To ensure correct signal averaging and satisfactory diffuse conditions as mentioned before, a distance of 0.7 m must be kept for the microphone positions between them or any wall, 1 m from the sound source and 0.7 m from the test specimen. Then, the speaker plays the noise signal and the measurement can start using the right equipment, which can be a sound level meters or any digital workstation combined with proper software [1, 2].

4. As a check to the sound pressure levels recorded before, the background noise levels in every frequency band must be at least 6 dB higher than the measured curves, for the measurement to be valid and meaningful. Furthermore, if the measured levels do not exceed the noise levels for more than 15 dB, then some correction calculations have to be made described in ISO 140-3 [1].
5. Additionally, a reverberation time RT measurement shall also take place. The white noise signal is reproduced to feed the room with sound energy and then it is stopped suddenly while a microphone in the room still records. In the recording, one can see the drop from the steady noise level to silence, i.e. the background noise level, and measure the time needed for the reverb to drop 60 dB from its first maximum level. This way T_{60} is acquired or in other cases, when needed, for 30 dB or 15 dB drop, i.e. T_{30} or T_{15} can be acquired likewise.
6. Finally, the sound reduction index curve of $R(f)$ can be calculated according to Equation (2.4) and Equation (2.6), the weighted sound reduction index R_w (for lab measurements) or R'_w (for the in situ case) being afterwards acquired by the ISO 717-1 evaluation process explained in Section 2.6.

3.2 List of study cases – Instructions for the readers

For the purposes of the presentation in this report, a certain template was set up. The list of the study cases includes for every case all the relevant information needed, including materials, dimensions, sketches, graphs and analytical results of the sound reduction measurements and calculations.

In Figure 3.1 there is an explanatory diagram of how the delivered information is organised inside the template of the list. Thus, it can be considered as a set of directions for the users to understand better and make full use of the provided information.

Notes for the readers:

- The material-layers are mentioned from outside to inside.
- The drawings are printed in relative scale.
- The 3d sketches have dimensions of $1 \times 1 \text{ m}^2$ thickness of the specimen.
- The technical drawings have dimensions of 1 m thickness of the specimen.

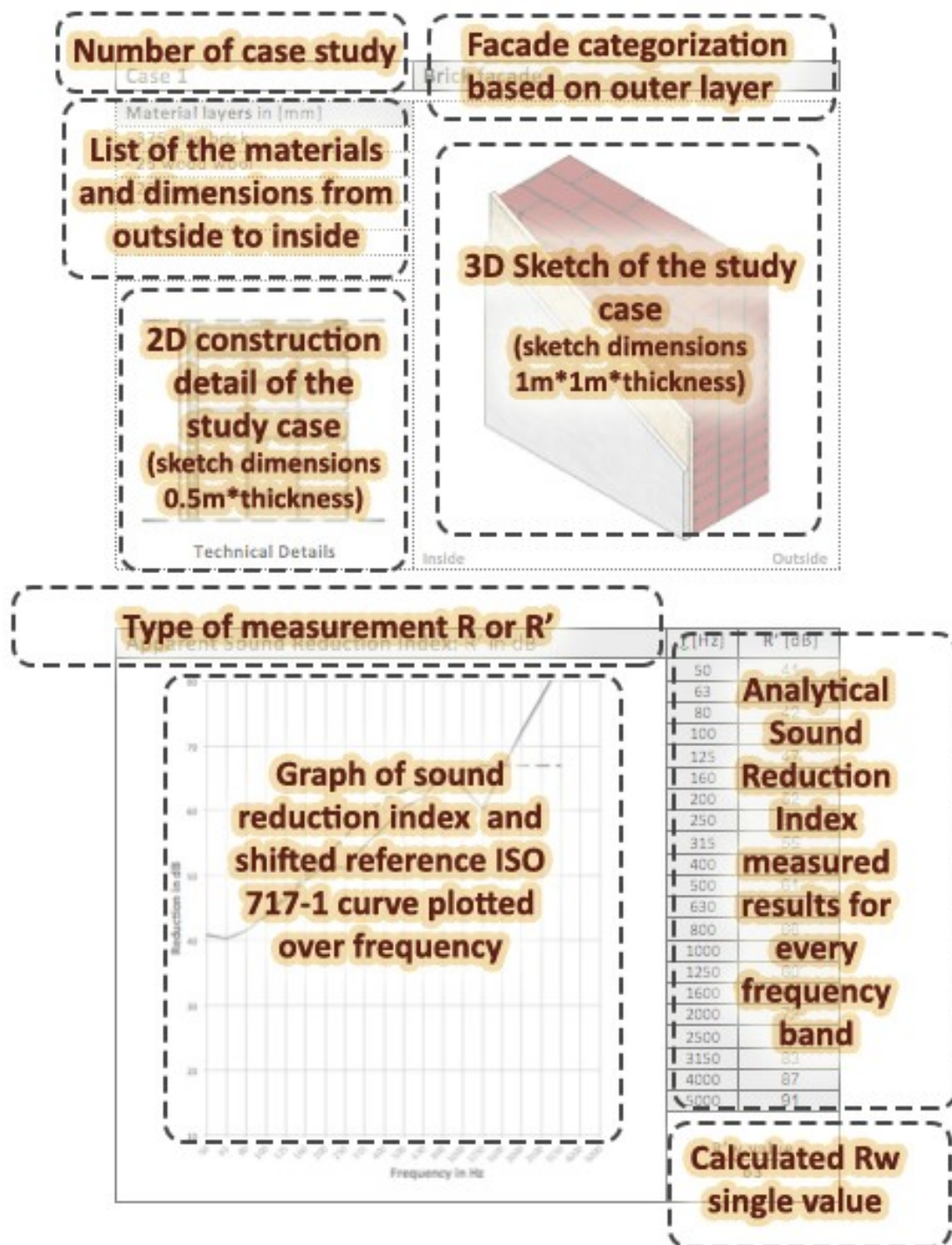


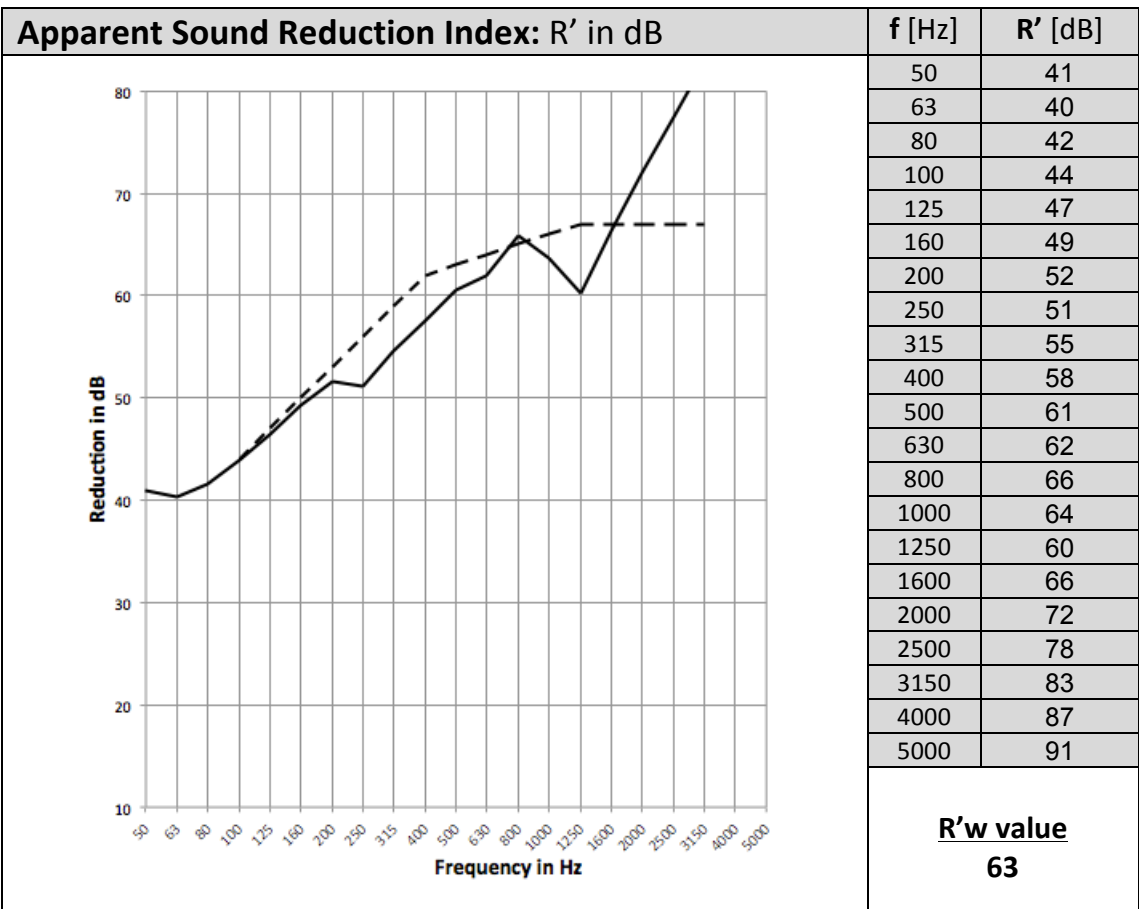
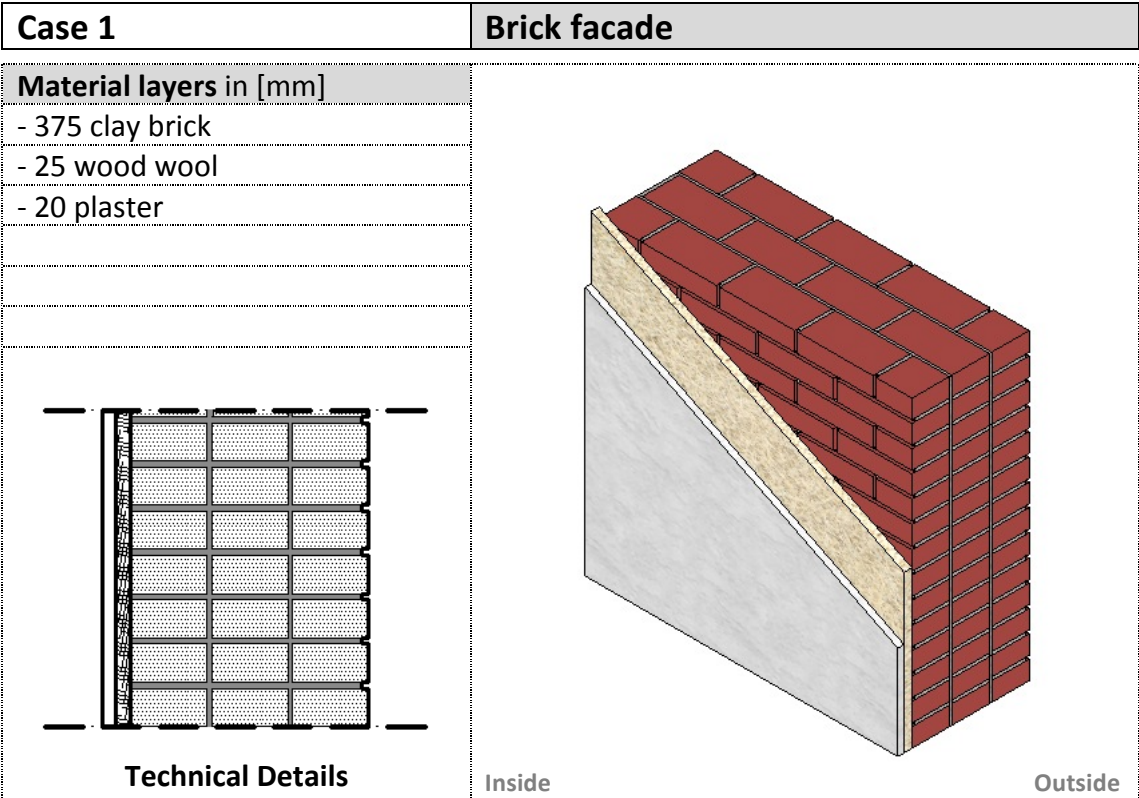
Fig. 3.1: Description of the template used in the study case list.

Bibliography

- [1] ISO 140-3: Acoustics – Measurement of sound insulation in buildings and of building elements – Part 3: Laboratory measurements of airborne sound insulation of building elements. Switzerland, 1995.
- [2] ISO 140-3: Acoustics – Measurement of sound insulation in buildings and of building elements – Part 4: Field measurements of airborne sound insulation between rooms. International Organization for Standardisation, Geneva, Switzerland, 1998.
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- [4] EN 12354-1: Building acoustics – Estimation of acoustic performance in buildings from the performance of elements – Part 1: Airborne sound insulation between rooms. European Committee for Standardisation, Brussels, Belgium, 2000.
- [5] T. E. Vigran. Building Acoustics. Taylor & Francis Group, 2008.

Part II

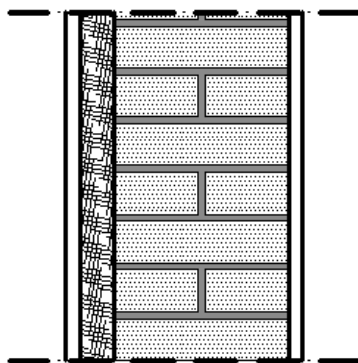
List of study cases



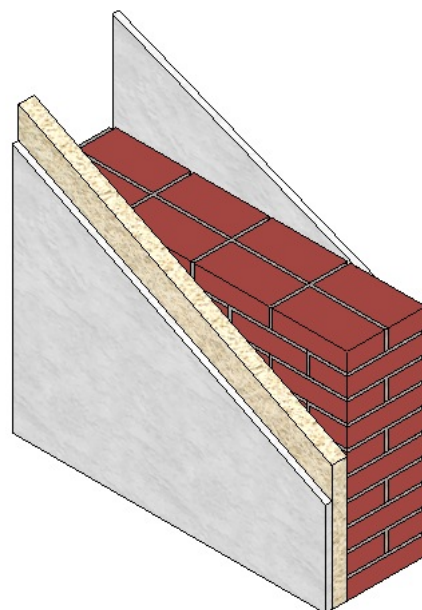
Case 2	Brick facade
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Material layers in [mm]

- 20 plaster
- 375 clay brick
- 25 wood wool
- 20 plaster

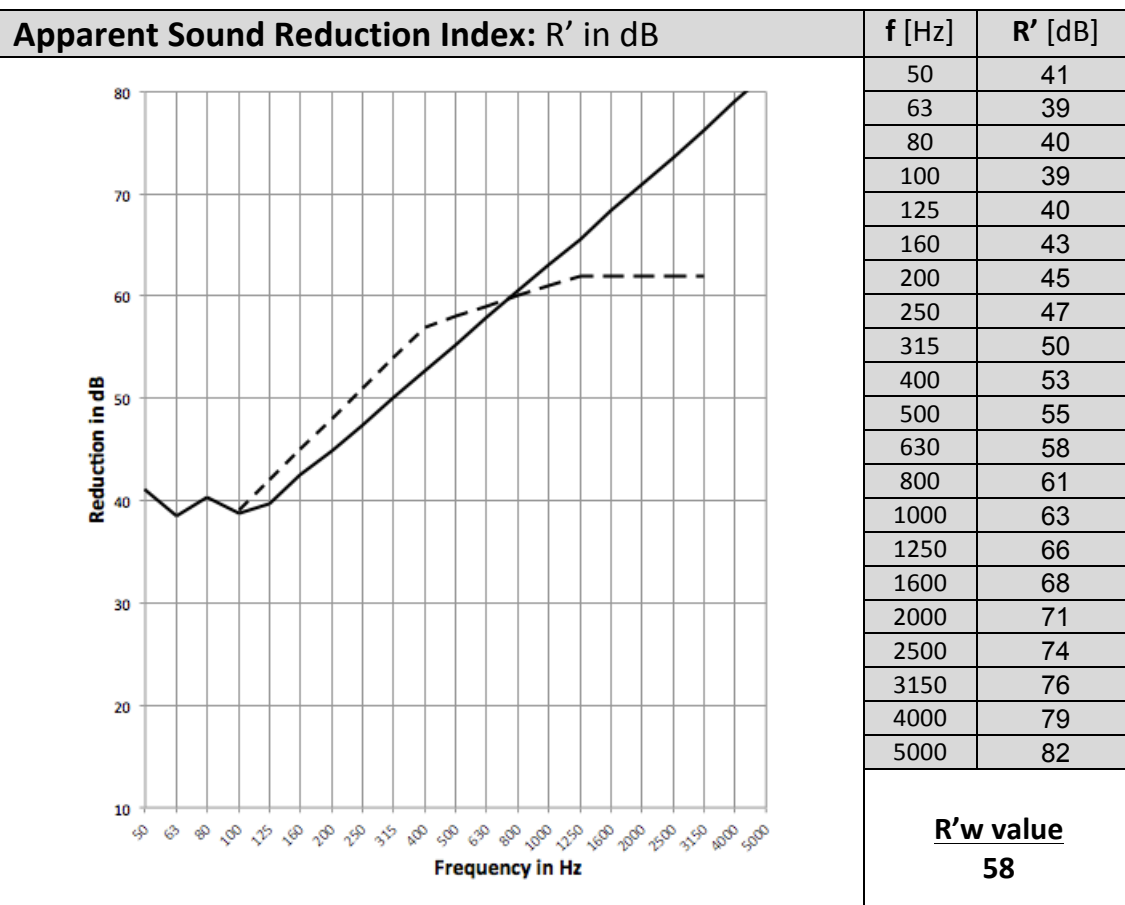


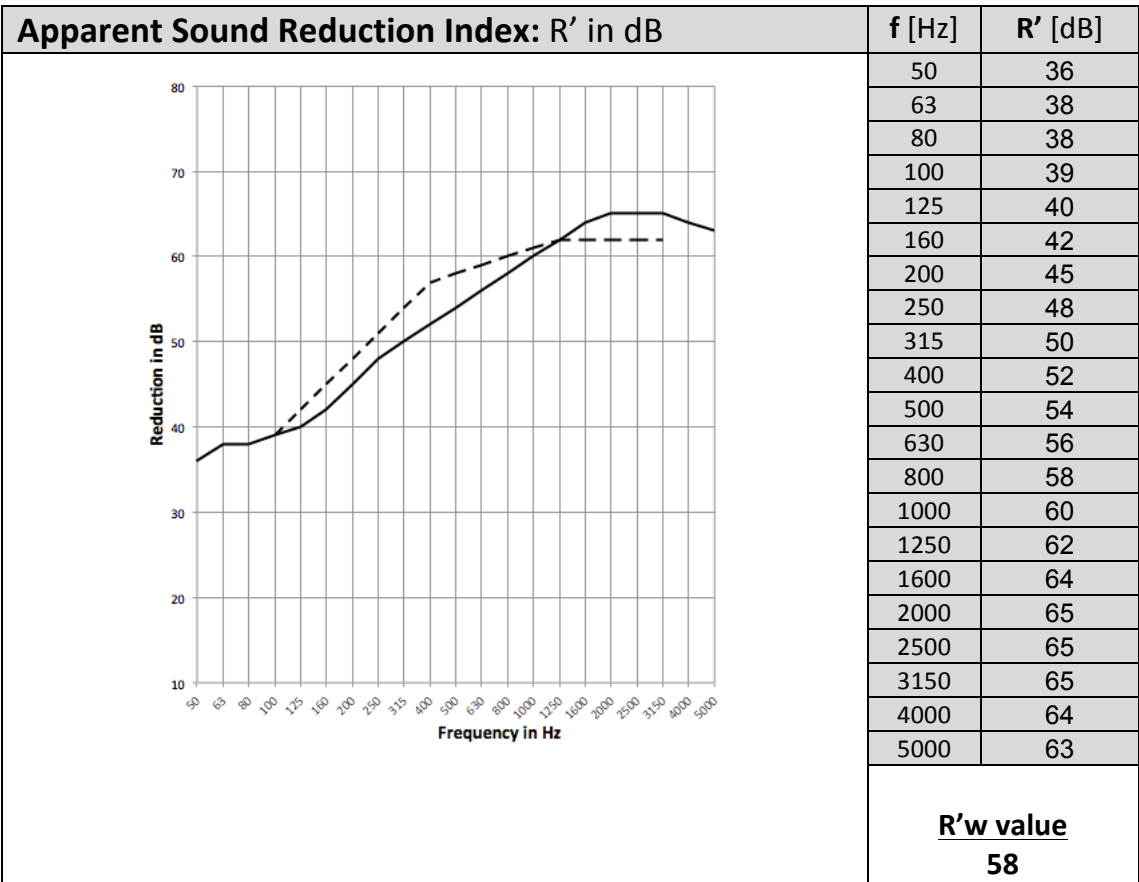
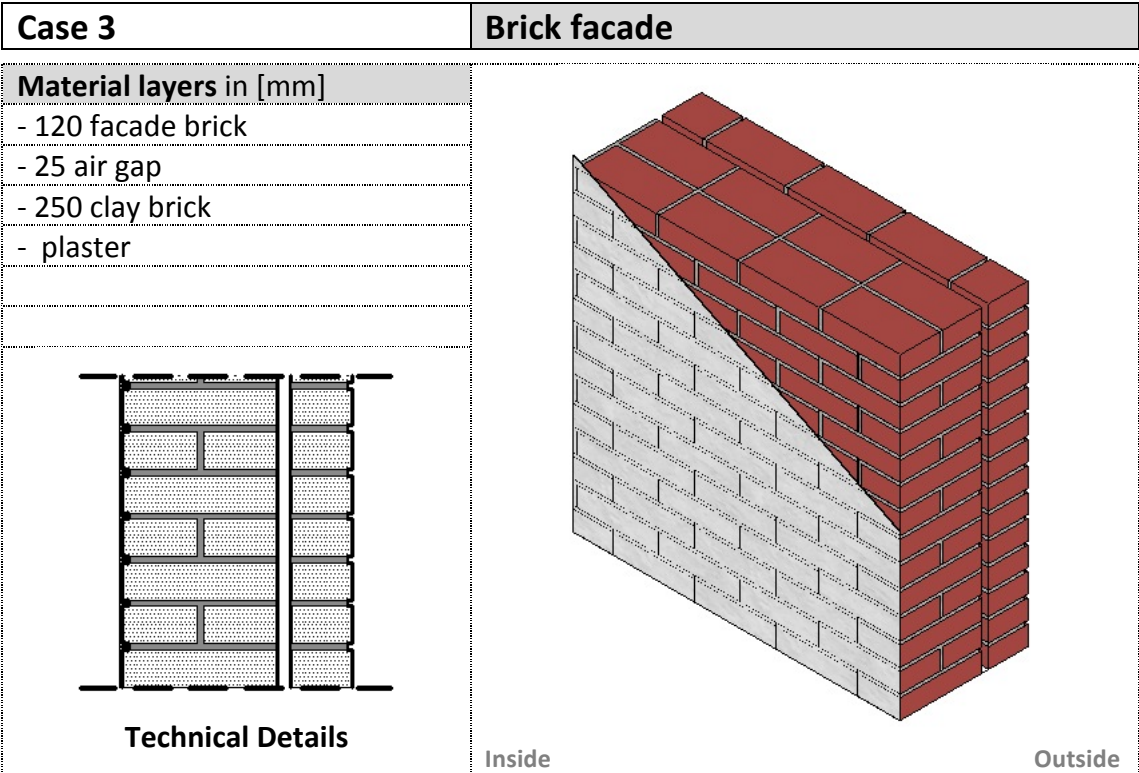
Technical Details



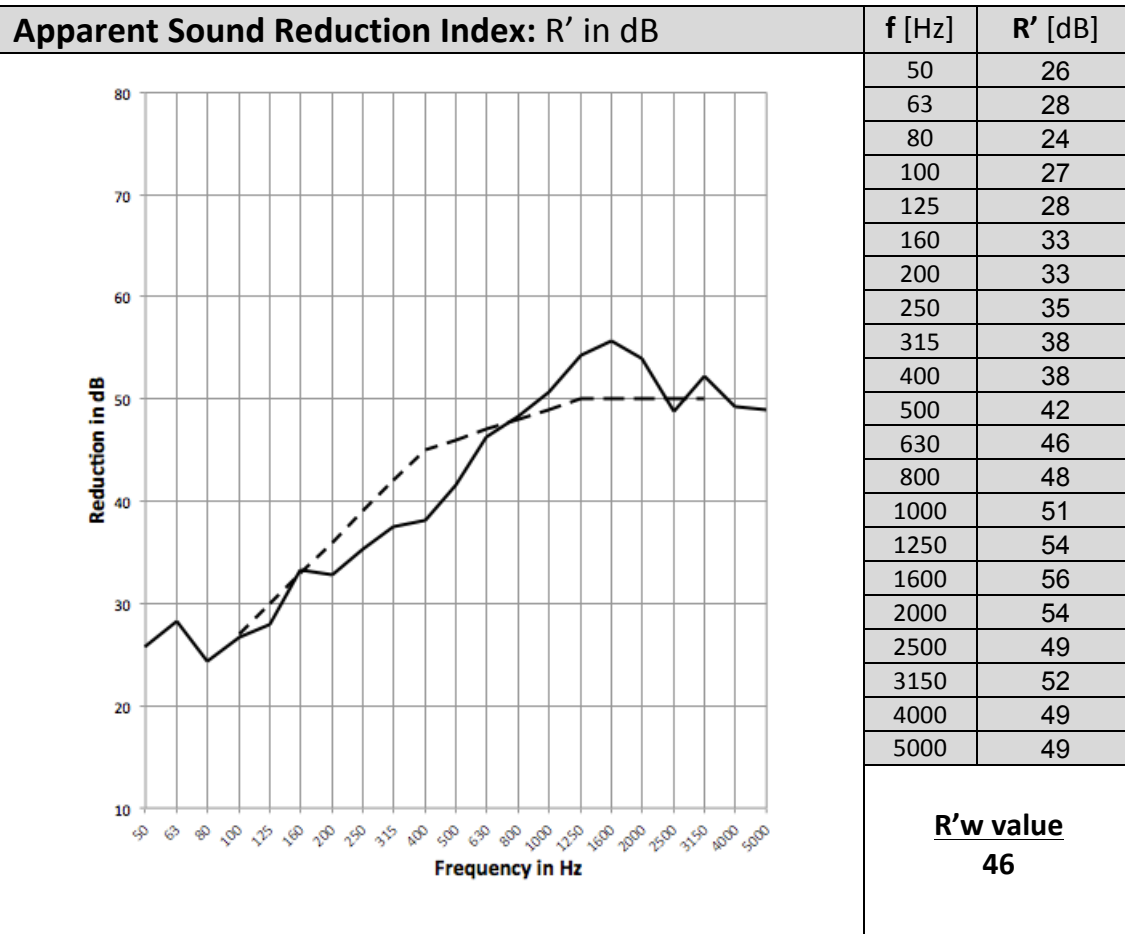
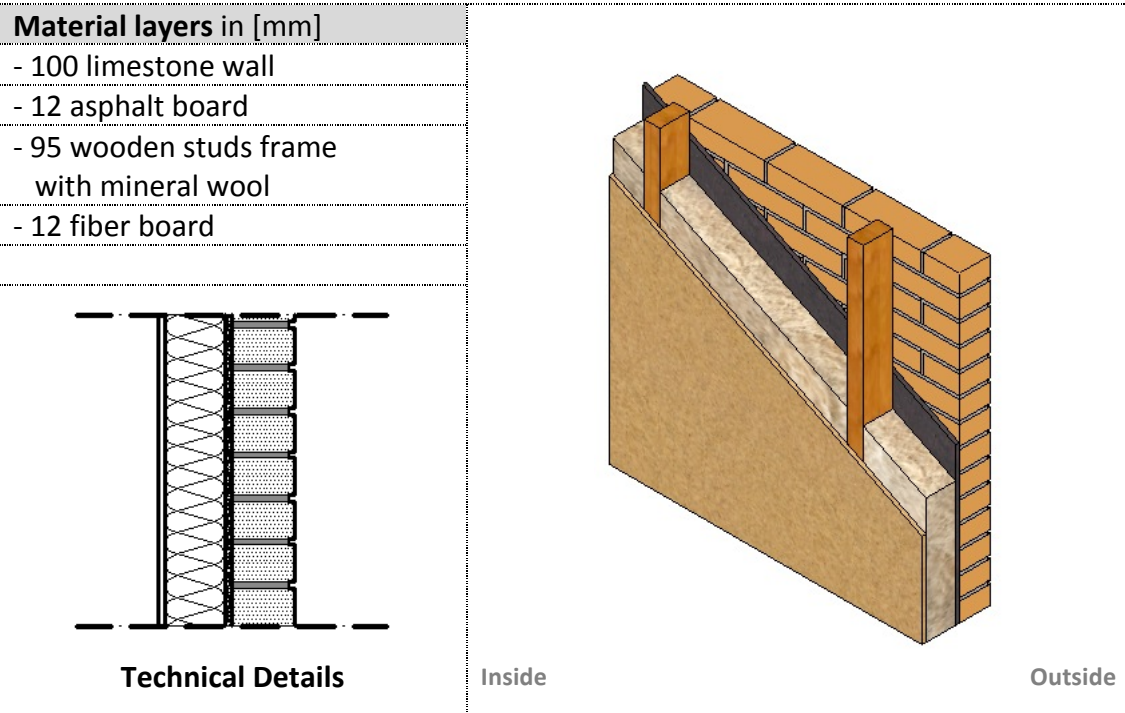
Inside

Outside





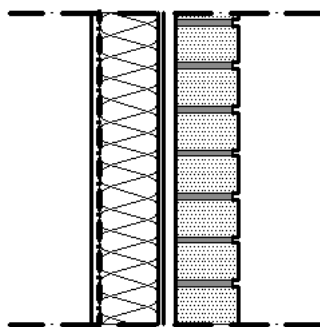
Case 4	Brick facade
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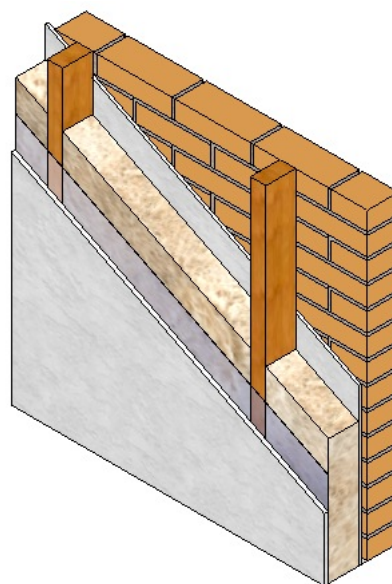
Case 5	Brick facade
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Material layers in [mm]

- 100 Swedish "mexi" brick
- 20 air gap
- 9 reinforced gypsum panel
- 95 wooden studs frame with glass wool
- vapor barrier
- 13 gypsum board

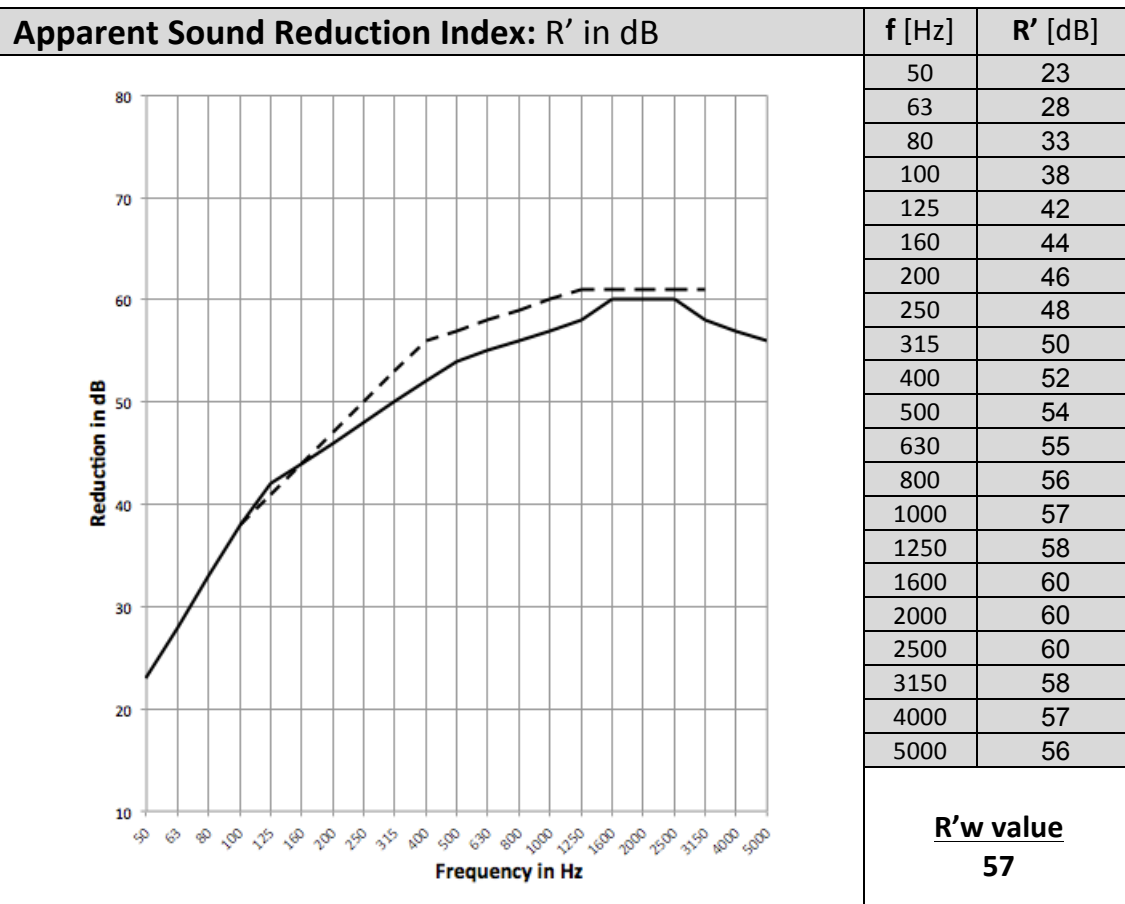


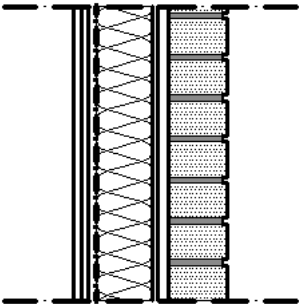
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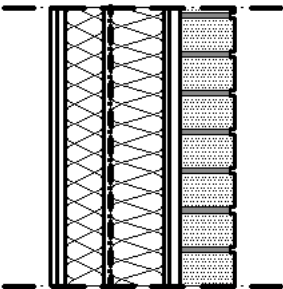


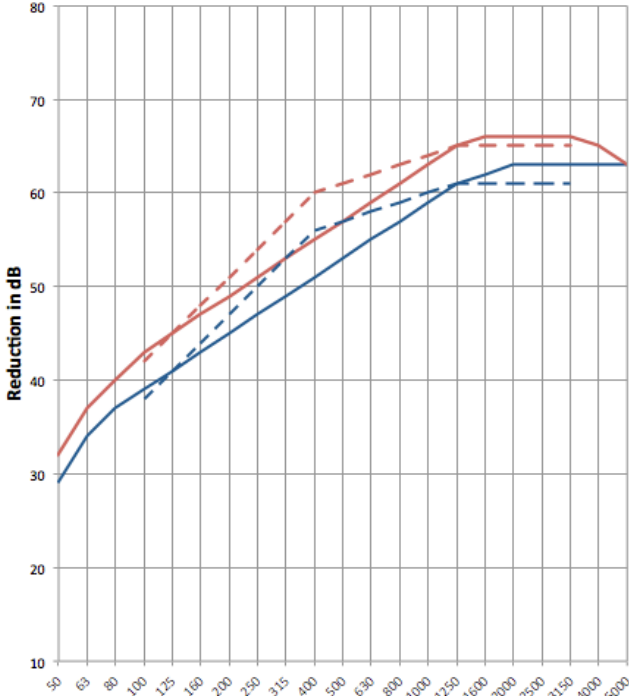
Inside

Outside



Case 5: Alternative versions		Brick facade
Case 5.1	Material layers in [mm]	
	- 100 Swedish "mexi" brick	
	- 20 air gap	
	- 9 reinforced gypsum panel	
	- 95 wooden studs frame with glass wool	
	- vapor barrier	
	- 3*13 gypsum board	
		Technical Details

Case 5.2	Material layers in [mm]	
	- 100 Swedish "mexi" brick	
	- 20 air gap	
	- 9 reinforced gypsum panel	
	- 95 wooden studs frame with glass wool	
	- vapor barrier	
	- 13 gypsum board	
	- 70 acoustic profile with wool	
	- 2*13 gypsum board	
		Technical Details

Apparent Sound Reduction Index: R' in dB		f [Hz]	R' [dB]	R' [dB]
		50	29	32
		63	34	37
		80	37	40
		100	39	43
		125	41	45
		160	43	47
		200	45	49
		250	47	51
		315	49	53
		400	51	55
		500	53	57
		630	55	59
		800	57	61
		1000	59	63
		1250	61	65
		1600	62	66
		2000	63	66
		2500	63	66
		3150	63	66
		4000	63	65
		5000	63	63
R'w values			57	61

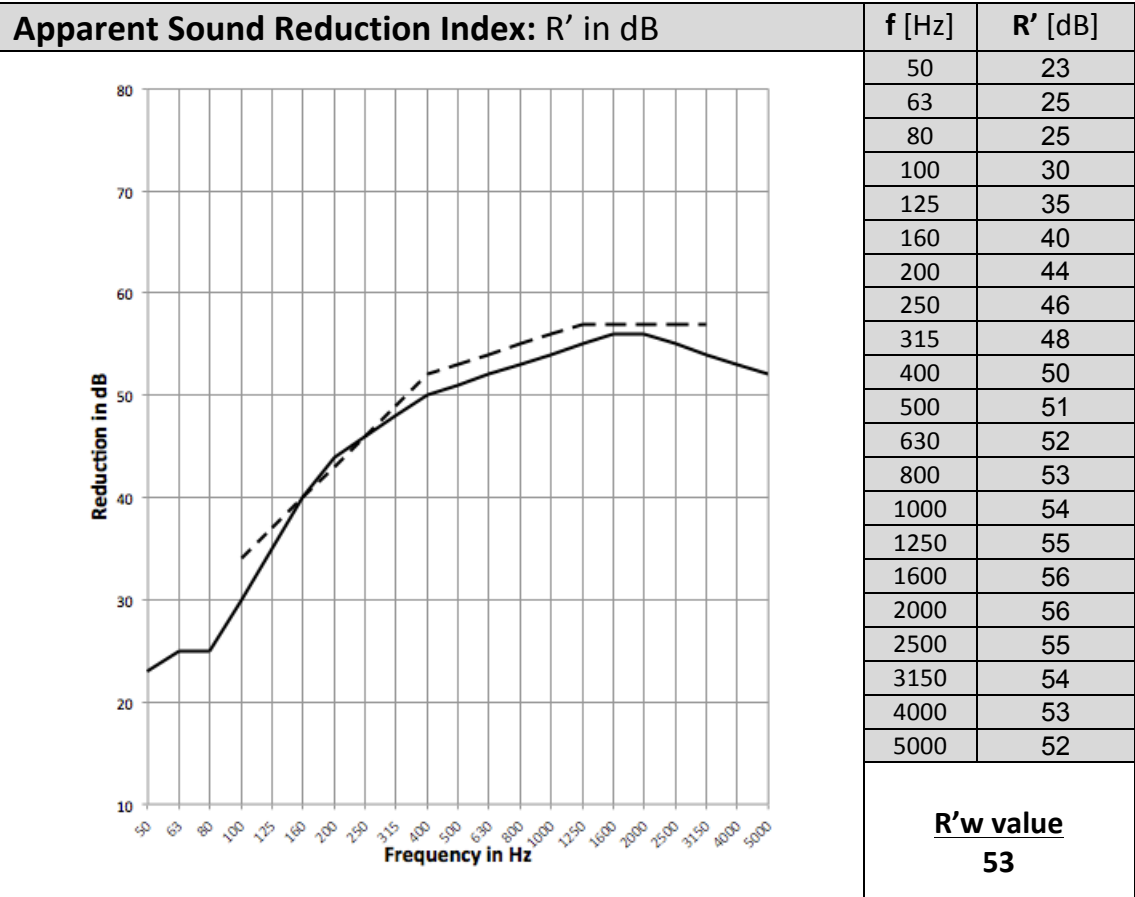
Case 6	Brick facade
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Material layers in [mm]

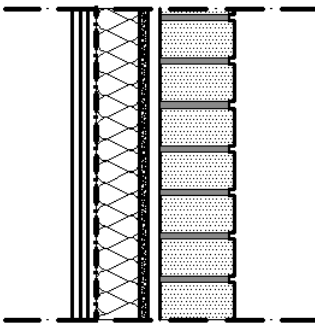
- 120 clay brick wall
- 20 air gap
- 13 asphalt board
- 70 wooden studs frame with mineral wool
- vapor barrier
- 13 gypsum board

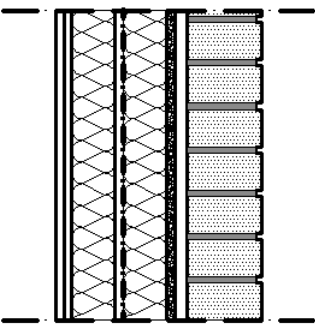
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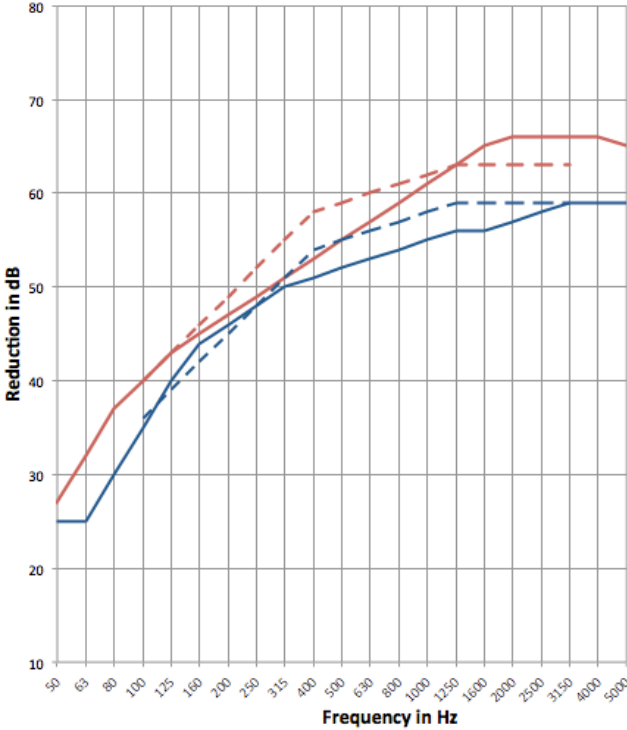
Inside **Outside**

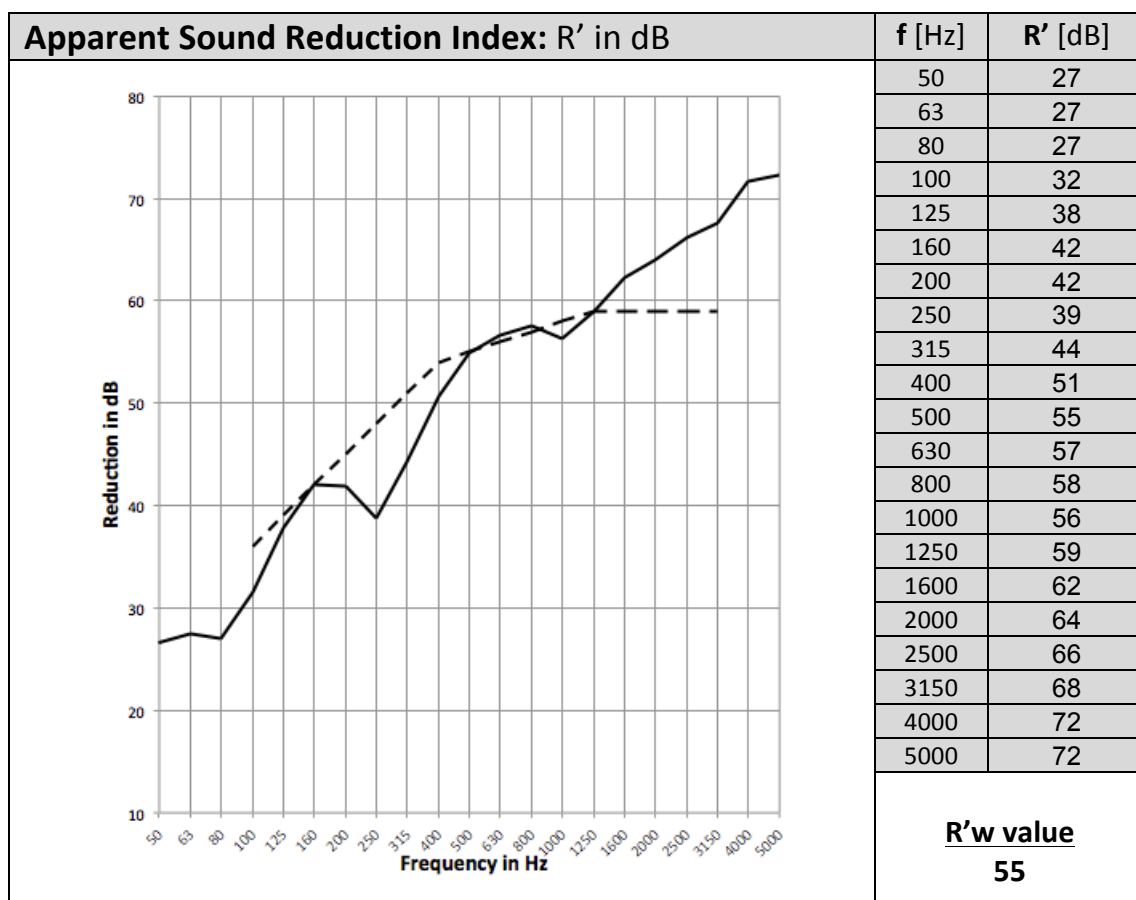
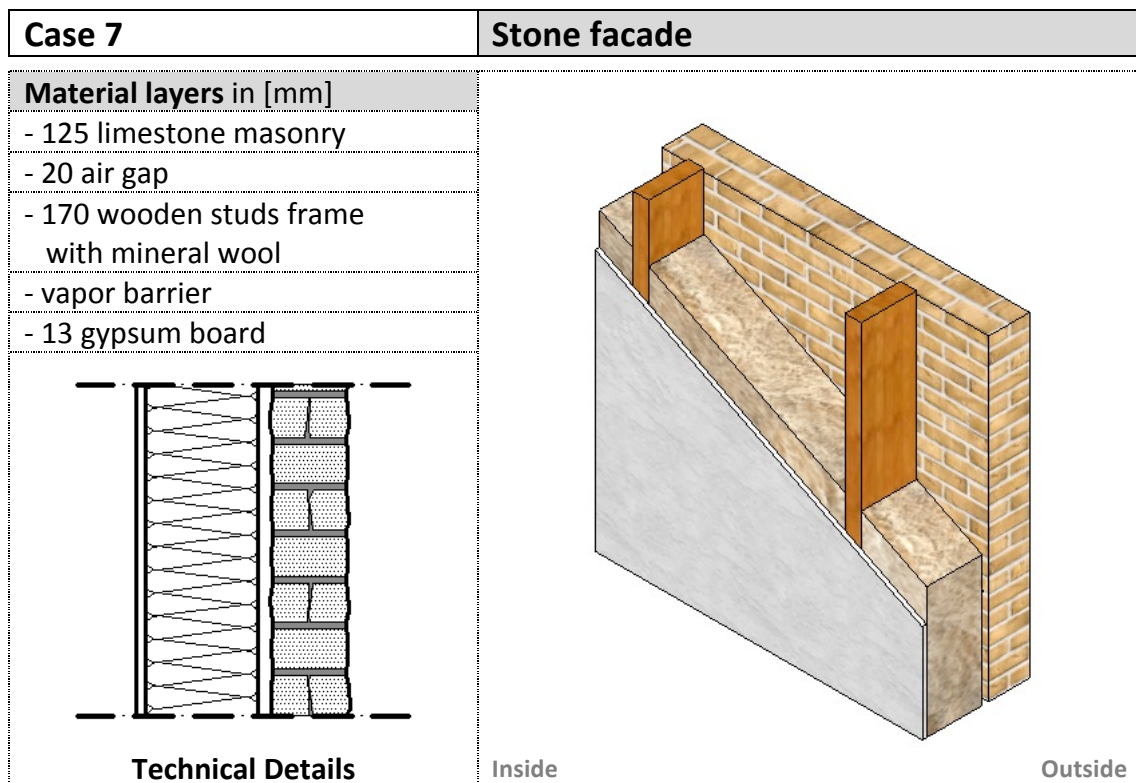


Case 6: Alternative versions	Brick facade
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Case 6.1	Material layers in [mm]	
	- 120 clay brick wall	
	- 20 air gap	
	- 13 asphalt board	
	- 70 wooden studs frame with mineral wool	
	- vapor barrier	
	- 3*13 gypsum board	
		Technical Details

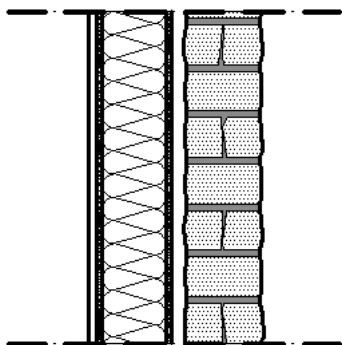
Case 6.2	Material layers in [mm]	
	- 120 clay brick wall	
	- 20 air gap	
	- 13 asphalt board	
	- 70 wooden studs frame with mineral wool	
	- vapor barrier	
	- 13 gypsum board	
	- acoustic profile with wool	
	- 2*13 gypsum board	
		Technical Details

Apparent Sound Reduction Index: R' in dB	f [Hz]	R' [dB]	R' [dB]
	50	25	27
	63	25	32
	80	30	37
	100	35	40
	125	40	43
	160	44	45
	200	46	47
	250	48	49
	315	50	51
	400	51	53
	500	52	55
	630	53	57
	800	54	59
	1000	55	61
	1250	56	63
	1600	56	65
	2000	57	66
	2500	58	66
	3150	59	66
	4000	59	66
	5000	59	65
	R'w values	55	59

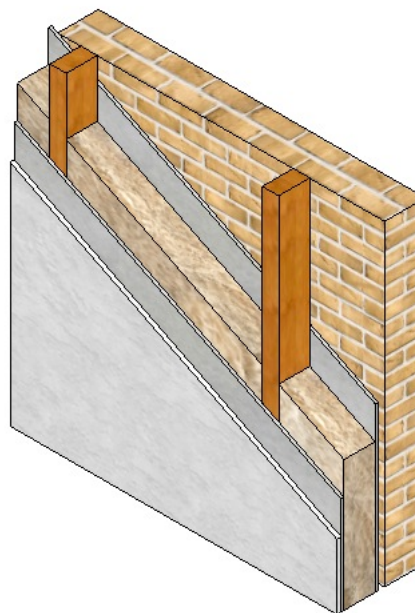


Case 8	Stone facade
---------------	---------------------

- Material layers in [mm]**
- 125 limestone masonry
 - 20 air gap
 - 9 fiber concrete board
 - 95 wooden studs frame with mineral wool
 - 9 fiber concrete board
 - 13 gypsum board

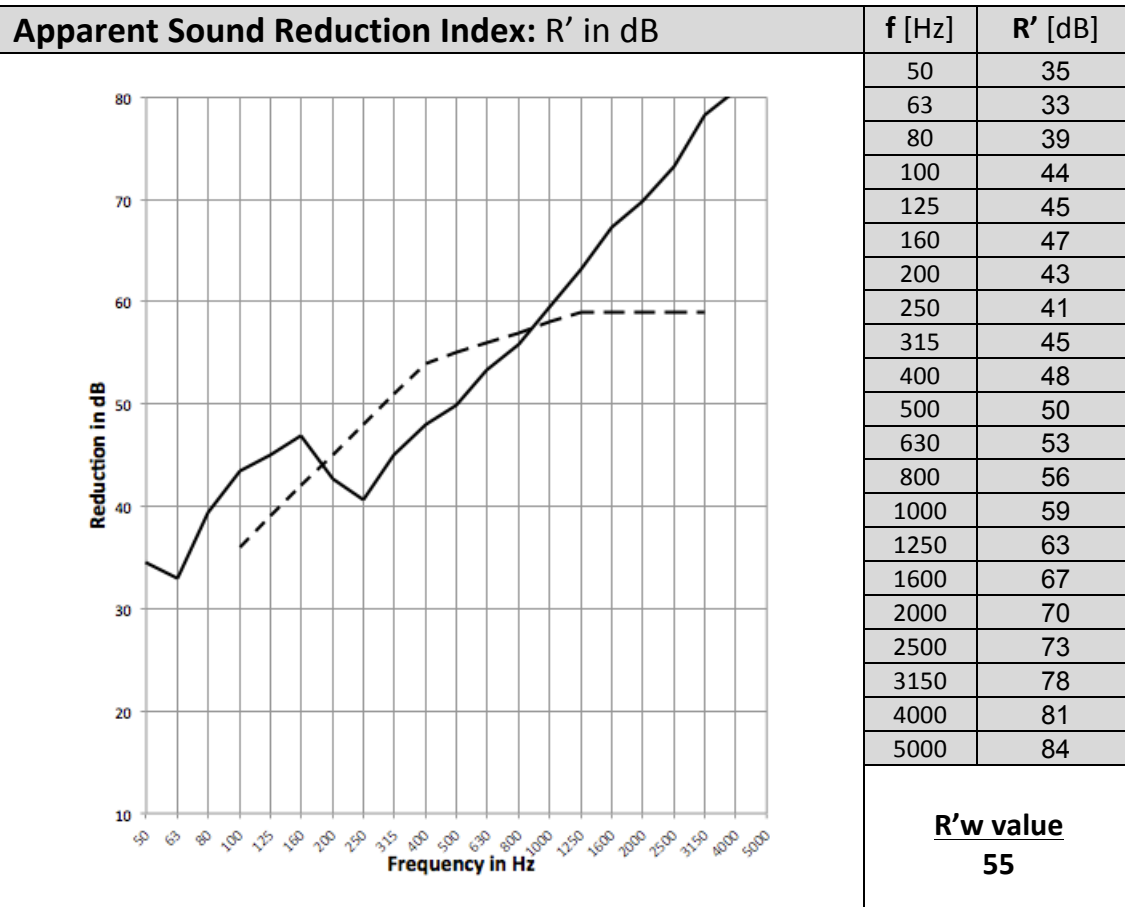


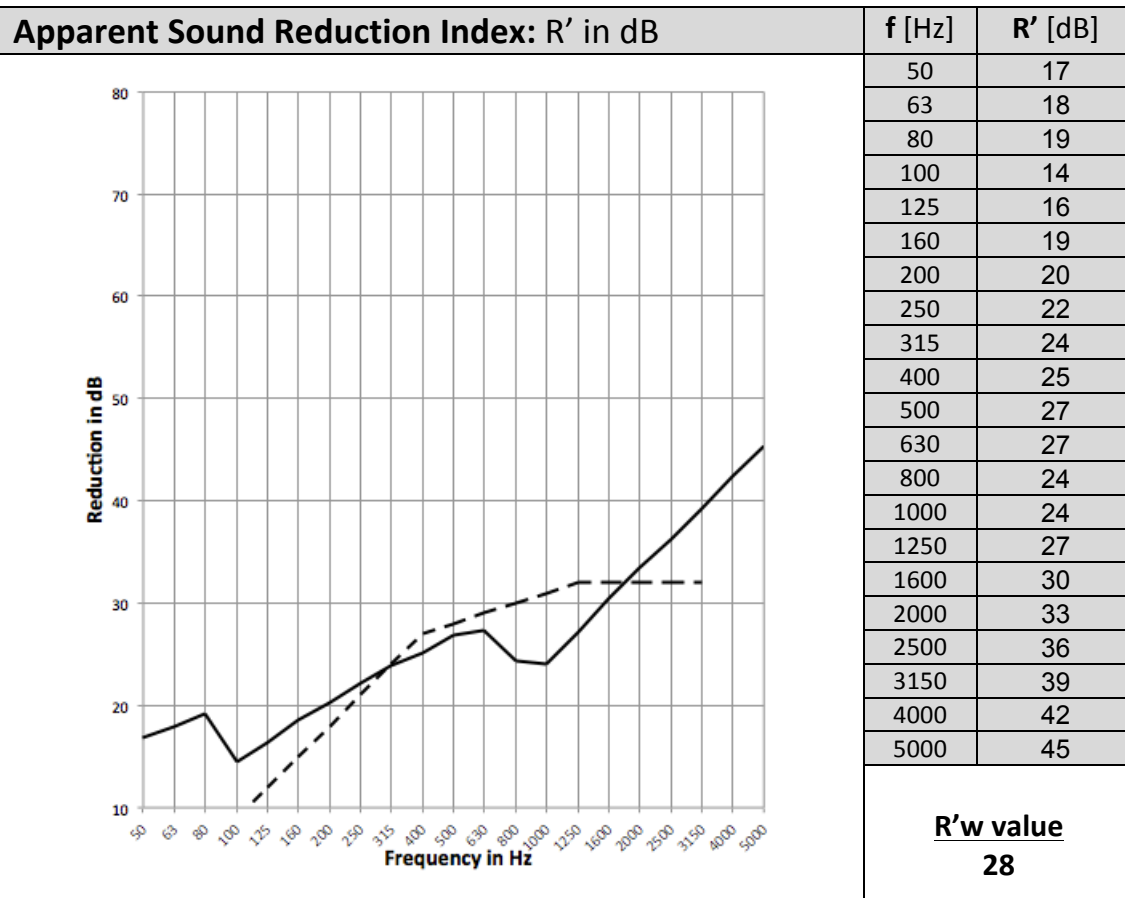
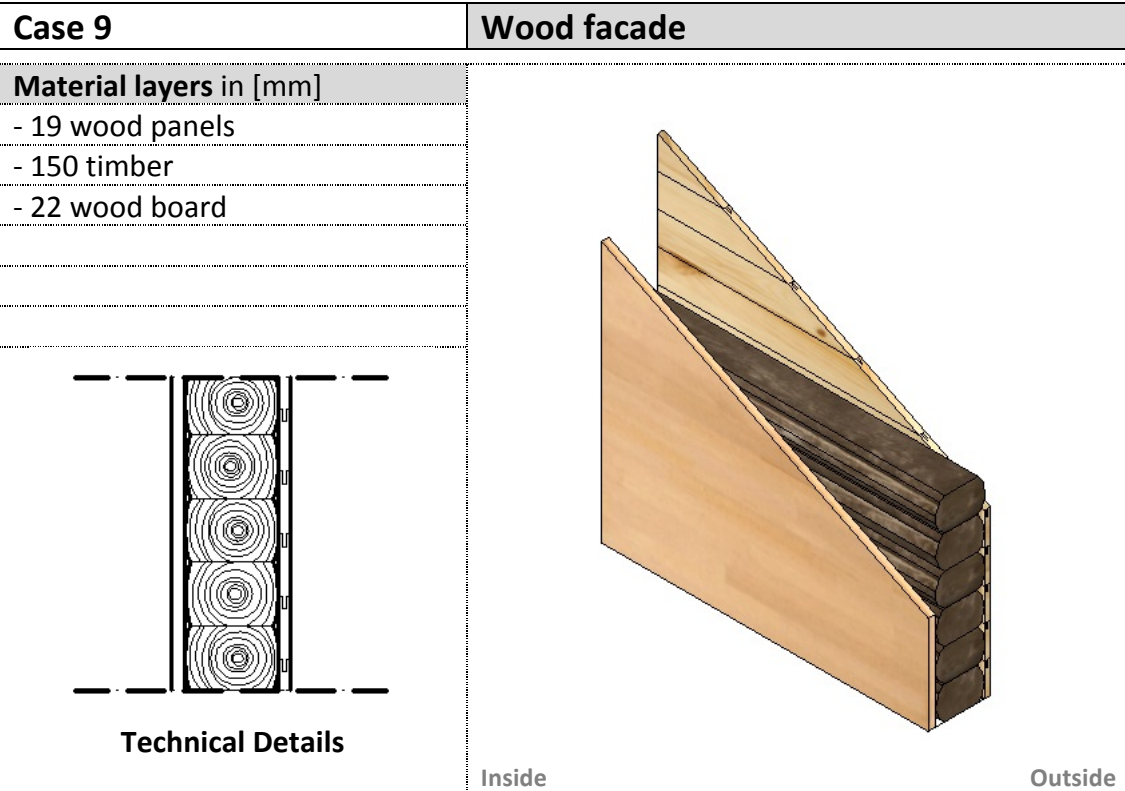
Technical Details



Inside

Outside

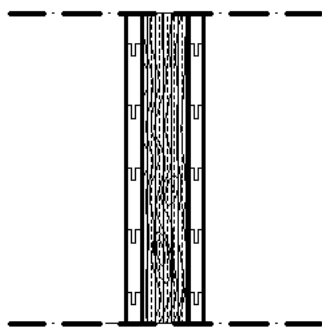




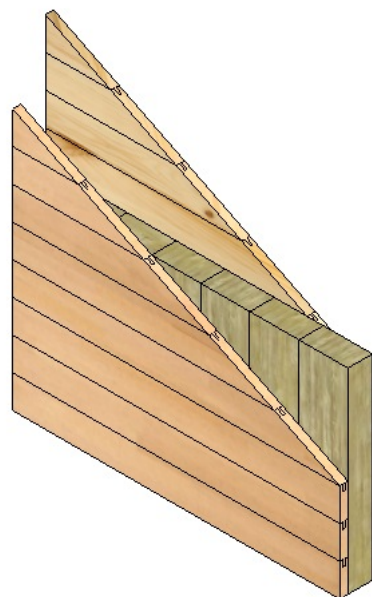
Case 10	Wood facade
----------------	--------------------

Material layers in [mm]

- 25 wood panels
- 75 wood plankwall
- 25 wood panel

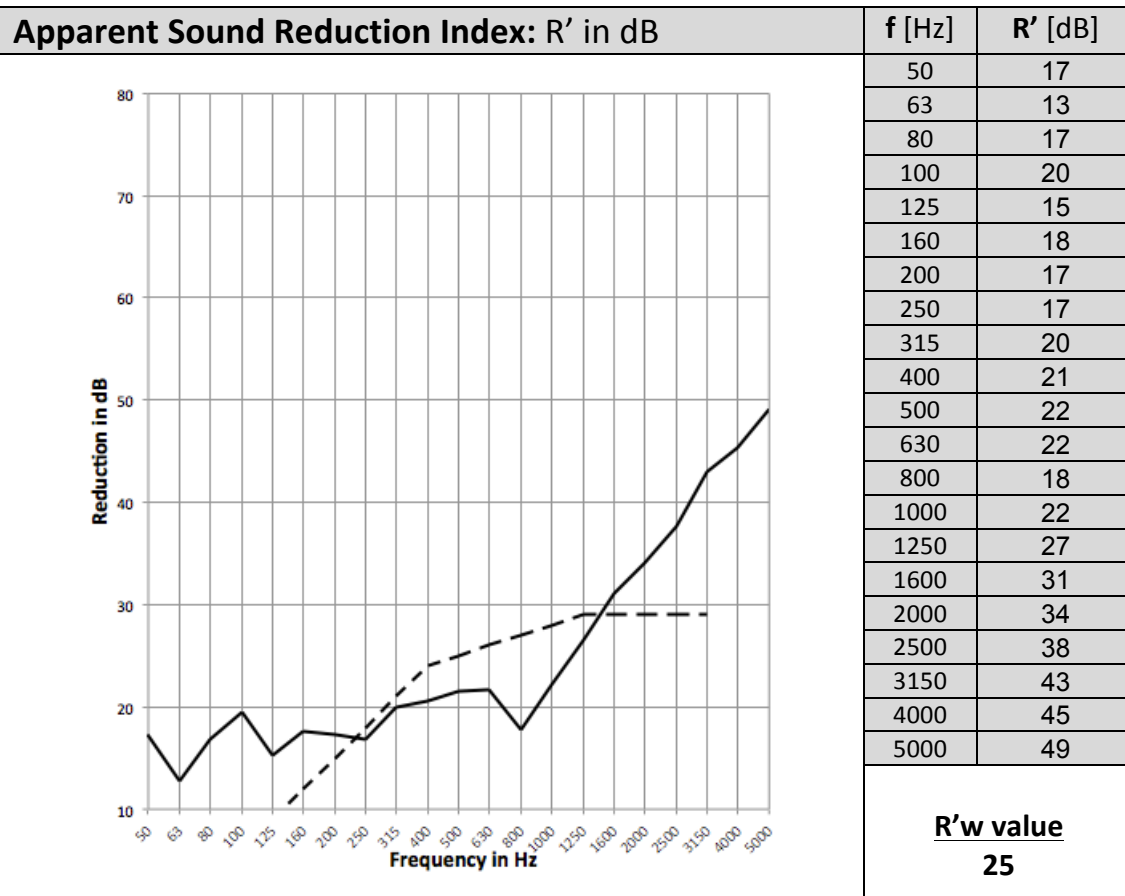


Technical Details



Inside

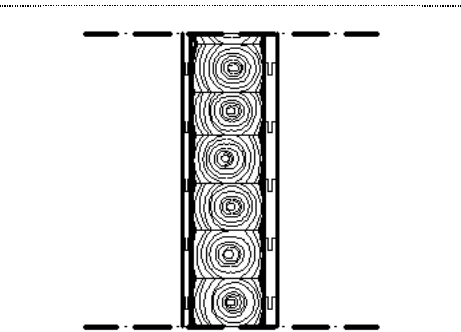
Outside



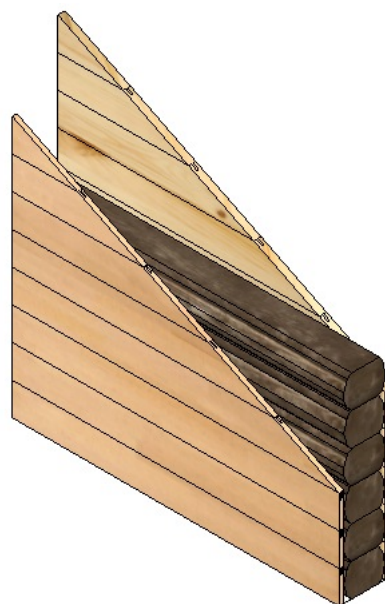
Case 11	Wood facade
----------------	--------------------

Material layers in [mm]	
--------------------------------	--

- | | |
|------------------|--|
| - 25 wood panels | |
| - 125 timber | |
| - 14 wood panels | |
| | |
| | |
| | |

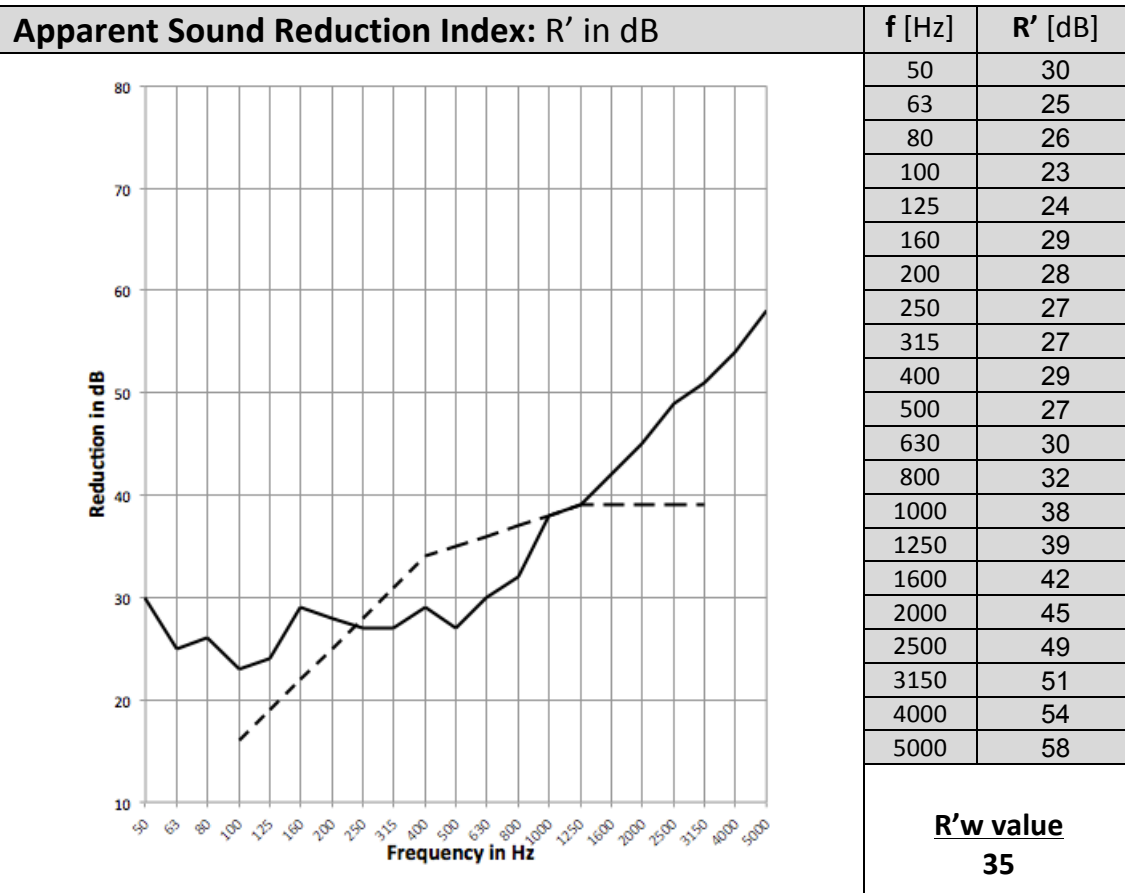


Technical Details

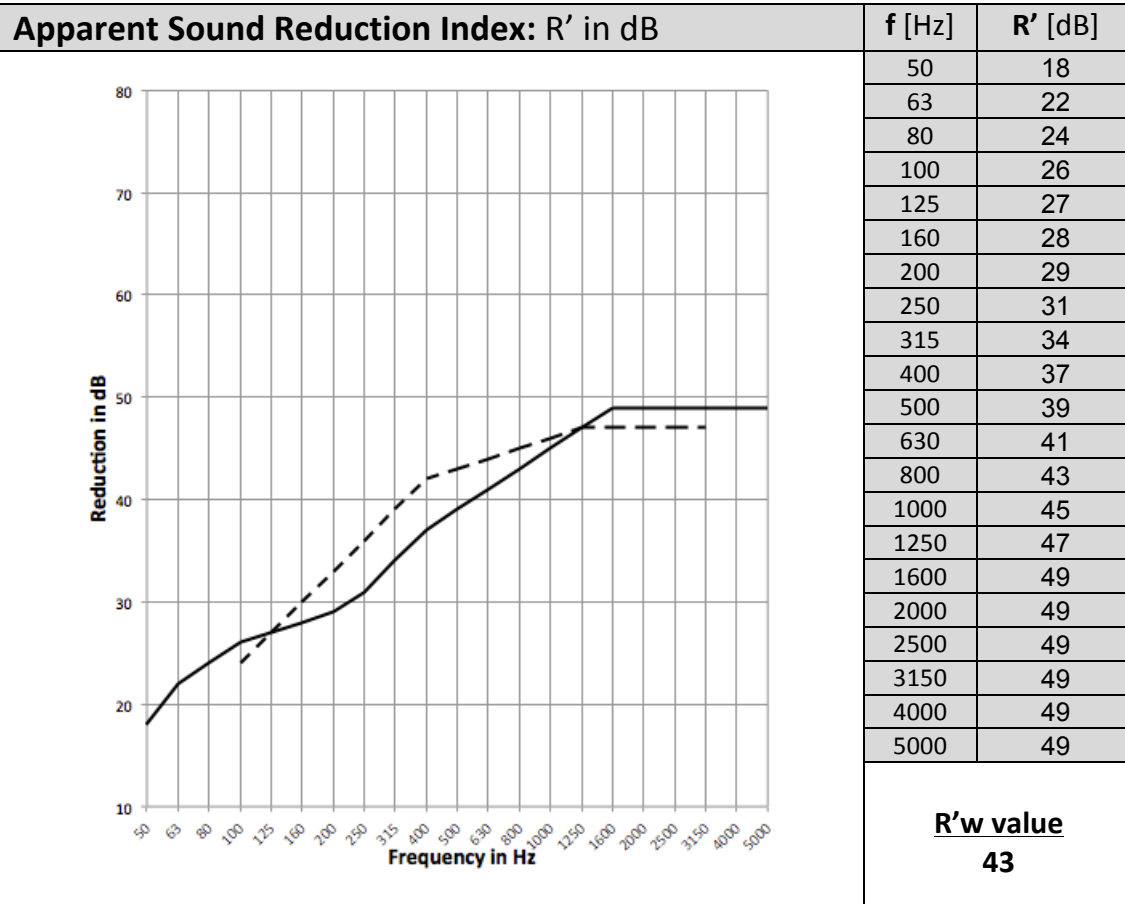
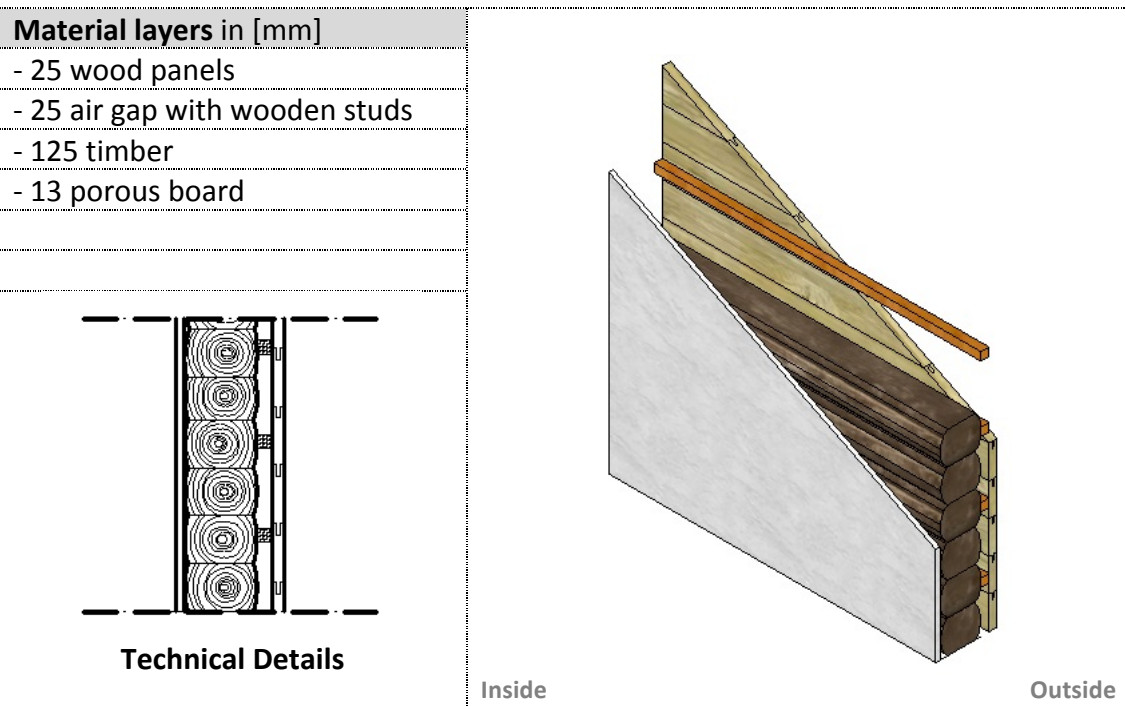


Inside

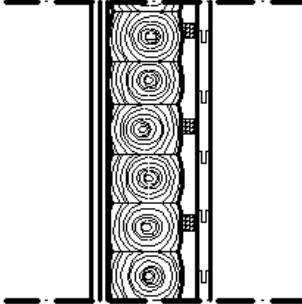
Outside

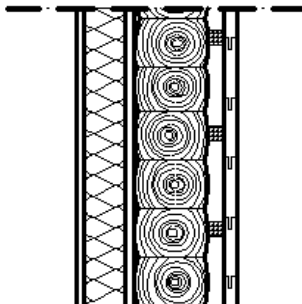


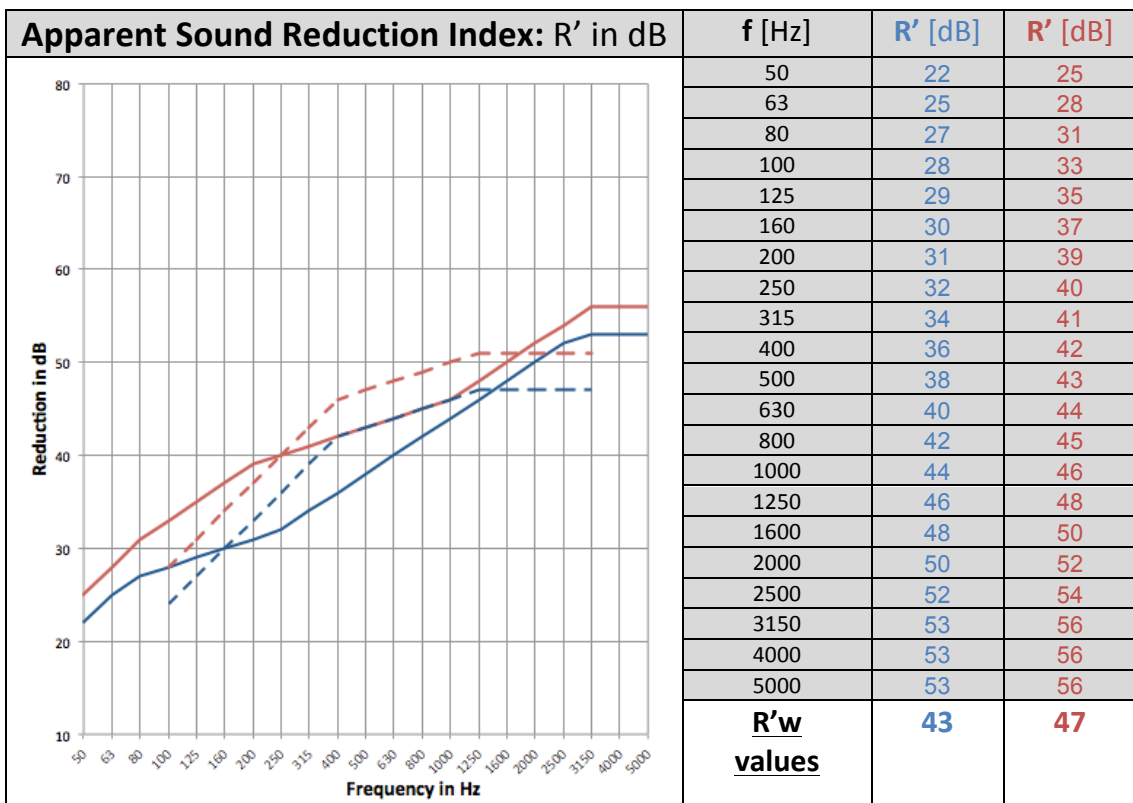
Case 12	Wood facade
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Case 12: Alternative versions	Wood facade
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Case 12.1	Material layers in [mm]	
	- 25 wood panels	
	- 25 air gap with wooden studs	
	- 125 timber	
	- 13 porous board	
	- 2*13 gypsum board	
		Technical Details

Case 12.2	Material layers in [mm]	
	- 25 wood panels	
	- 25 air gap with wooden studs	
	- 125 timber	
	- 9 reinforced gypsum panel	
	- 70 wooden studs frame with mineral wool	
	- 13 porous board	
		Technical Details

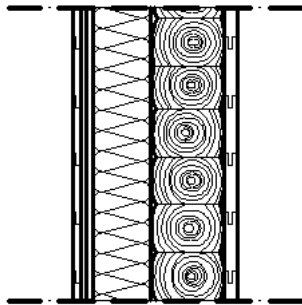


Case 13

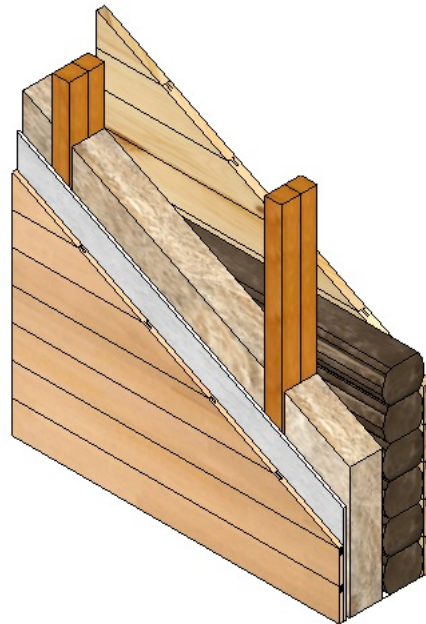
Wood facade

Material layers in [mm]

- 25 wood panels
- 125 timber
- 100 wooden studs frame with mineral wool
- 10 air gap
- 9 gypsum board
- 14 wood panels



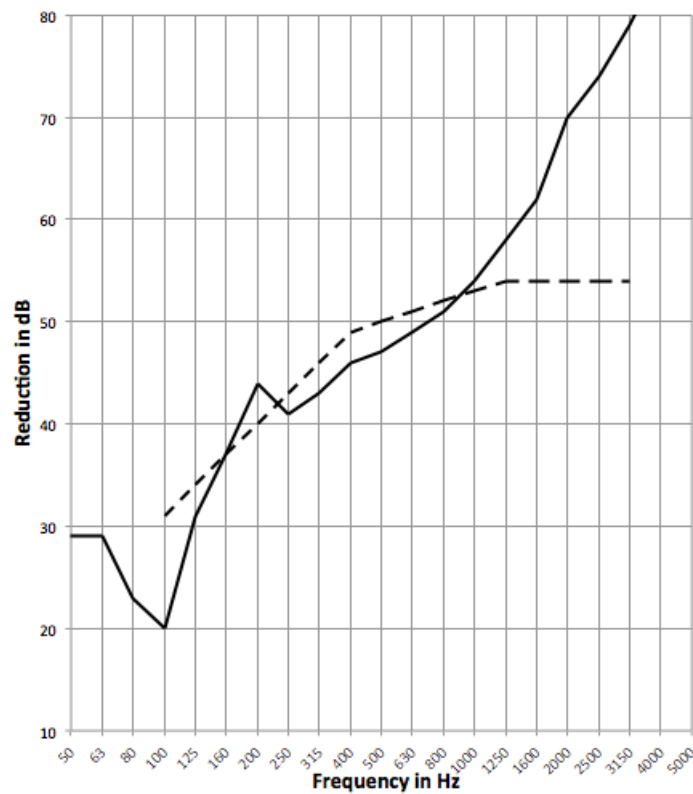
Technical Details



Inside

Outside

Apparent Sound Reduction Index: R' in dB



f [Hz]	R' [dB]
50	29
63	29
80	23
100	20
125	31
160	37
200	44
250	41
315	43
400	46
500	47
630	49
800	51
1000	54
1250	58
1600	62
2000	70
2500	74
3150	79
4000	85
5000	87

R'_w value
50

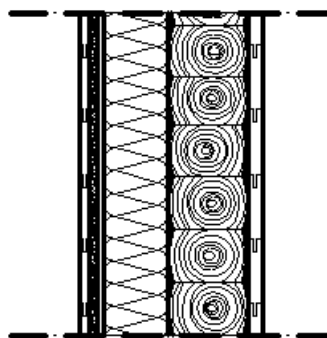
Case 13: Alternative versions

Wood facade

Case 13.1

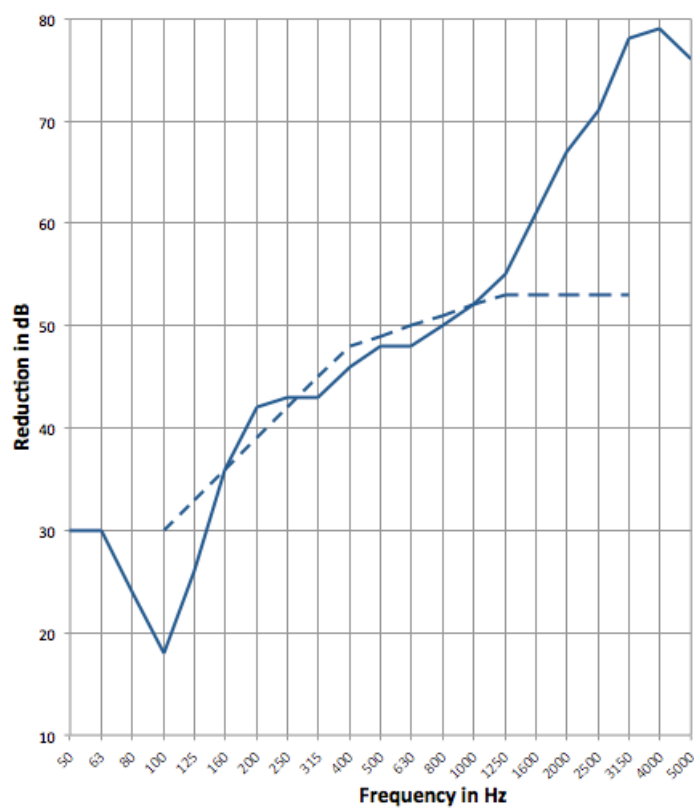
Material layers in [mm]

- 25 wood panels
- 125 timber
- 100 wooden studs frame with mineral wool
- 10 air gap
- 12 asphalt board
- 14 wood panels



Technical Details

Apparent Sound Reduction Index: R' in dB



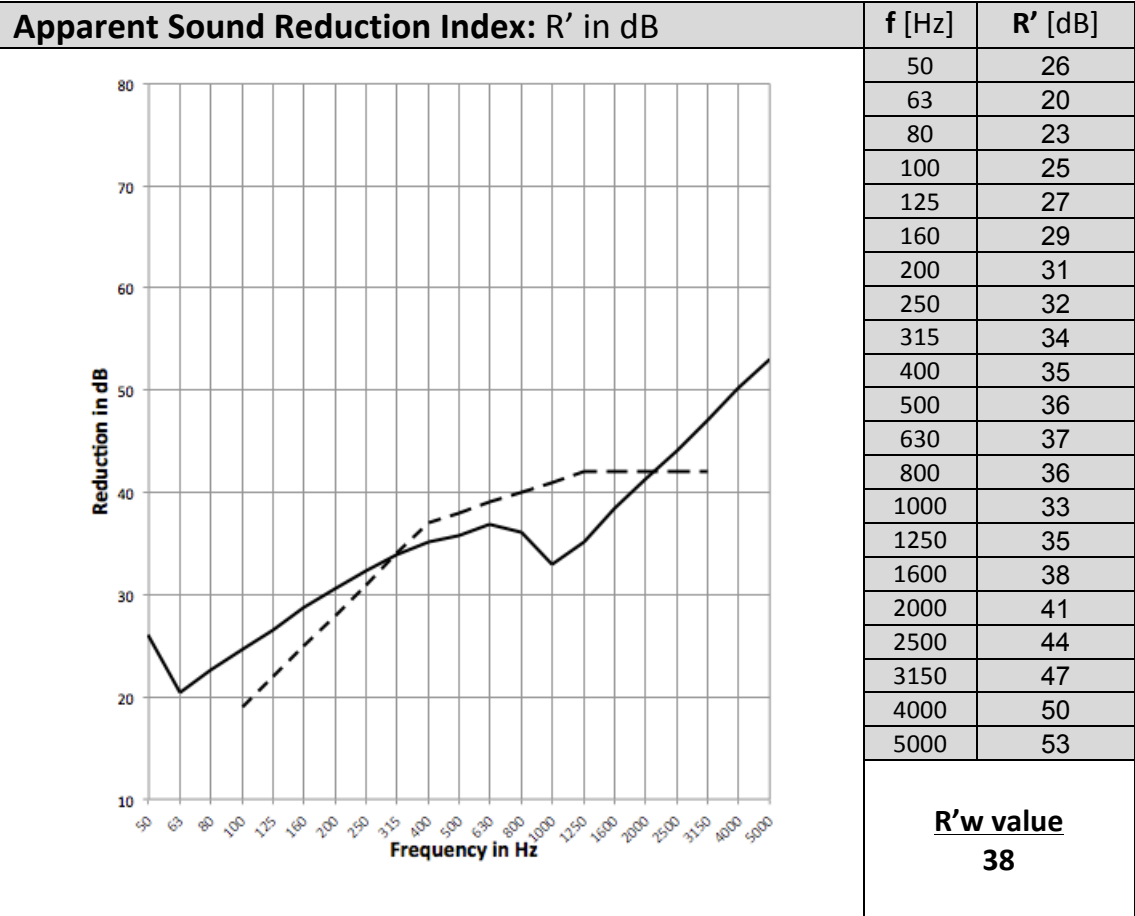
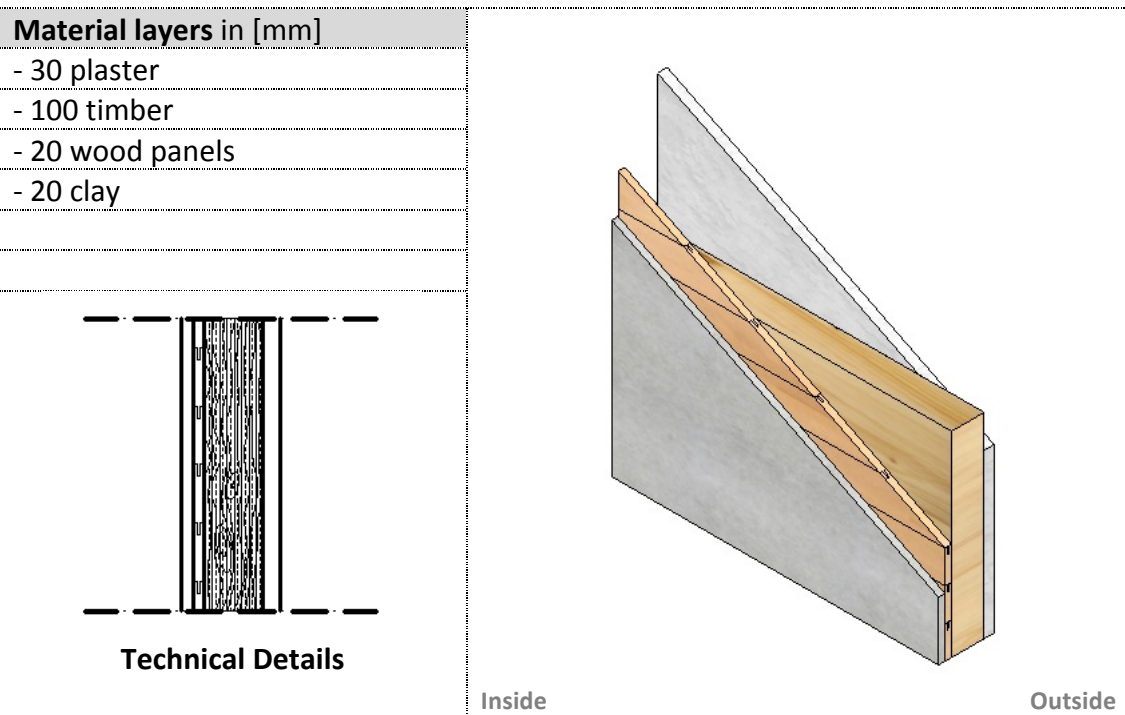
f [Hz]

R' [dB]

R'_w value

49

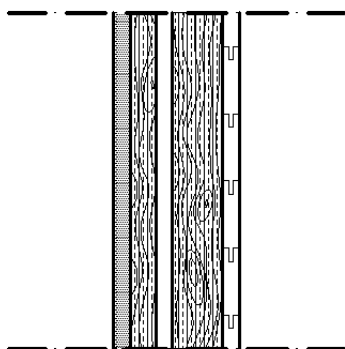
Case 14	Wood facade
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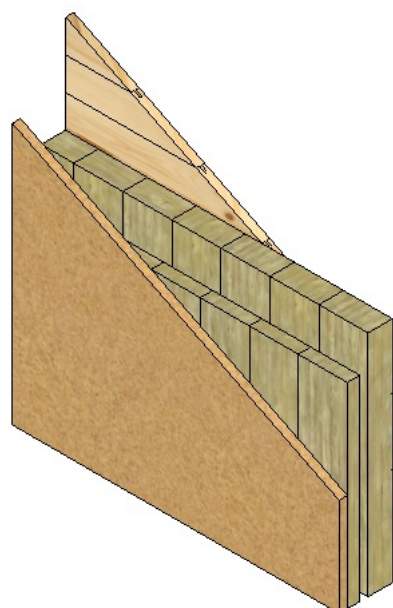
Case 15	Wood facade
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Material layers in [mm]

- 25 wood panels
- 75 wood plank wall
- 25 air gap
- 38 wood plank wall
- 25 fiber board

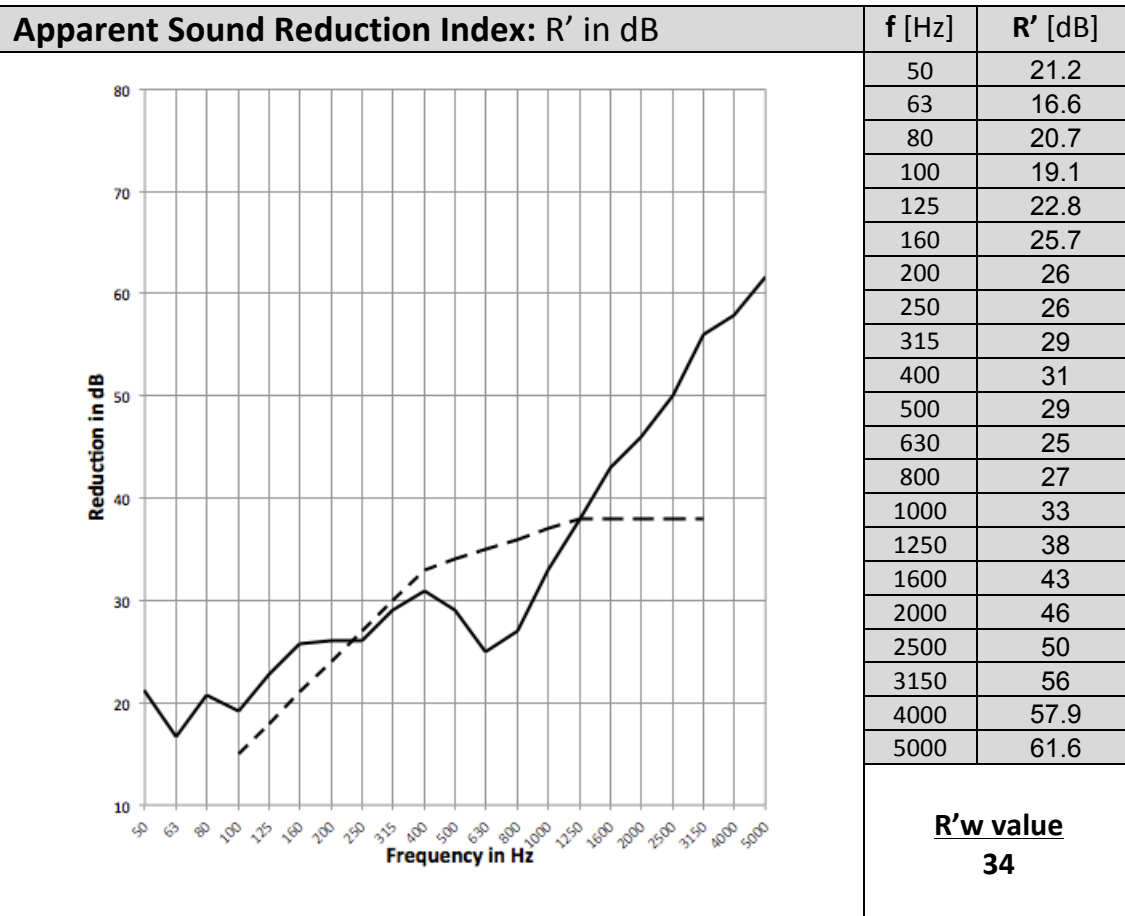


Technical Details



Inside

Outside

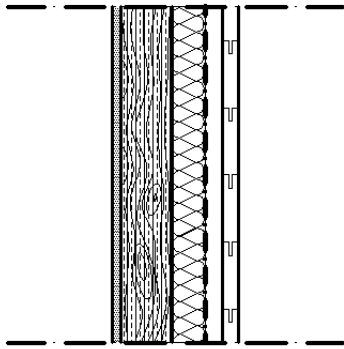


Case 16

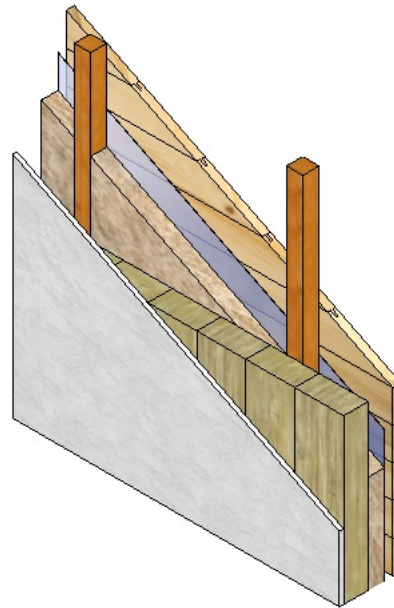
Wood facade

Material layers in [mm]

- 25 wood panels
- 25 air gap
- vapor barrier
- 50 wooden studs frame with mineral wool
- 75 wood plank wall
- 13 porous board



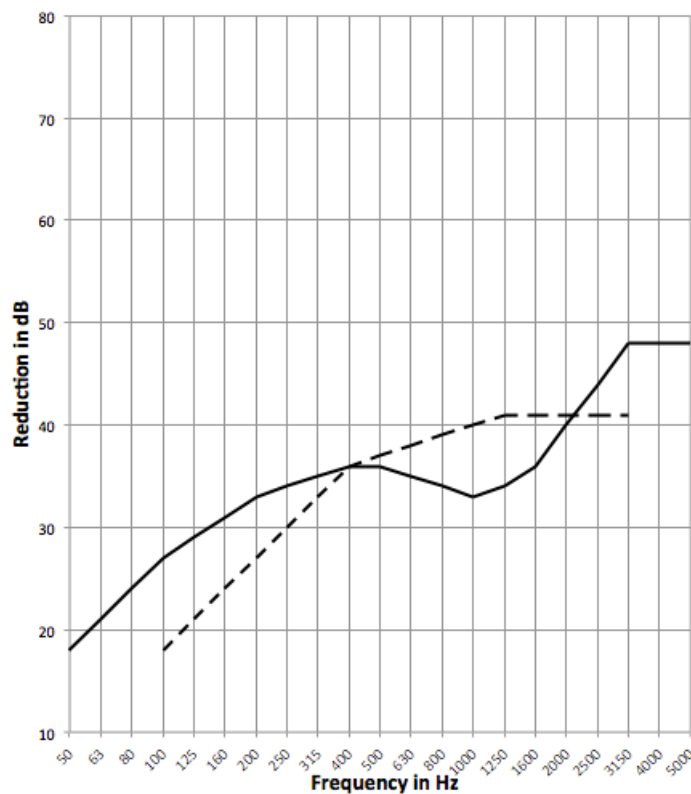
Technical Details



Inside

Outside

Apparent Sound Reduction Index: R' in dB



f [Hz]	R' [dB]
50	18
63	21
80	24
100	27
125	29
160	31
200	33
250	34
315	35
400	36
500	36
630	35
800	34
1000	33
1250	34
1600	36
2000	40
2500	44
3150	48
4000	48
5000	48

R'_w value
37

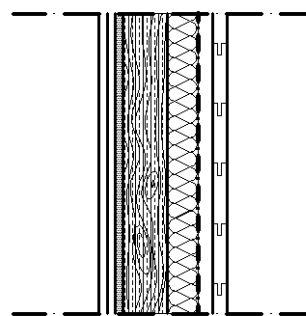
Case 16: Alternative versions

Wood facade

Case 16.1

Material layers in [mm]

- 25 wood panels
- 25 air gap
- vapor barrier
- 50 wooden studs frame with mineral wool
- 75 wood plank wall
- 13 porous board
- 2*13 gypsum board

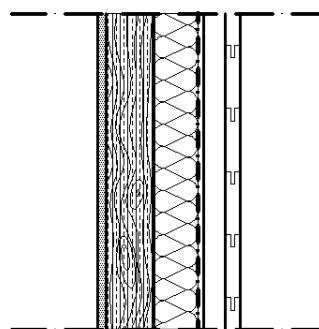


Technical Details

Case 16.2

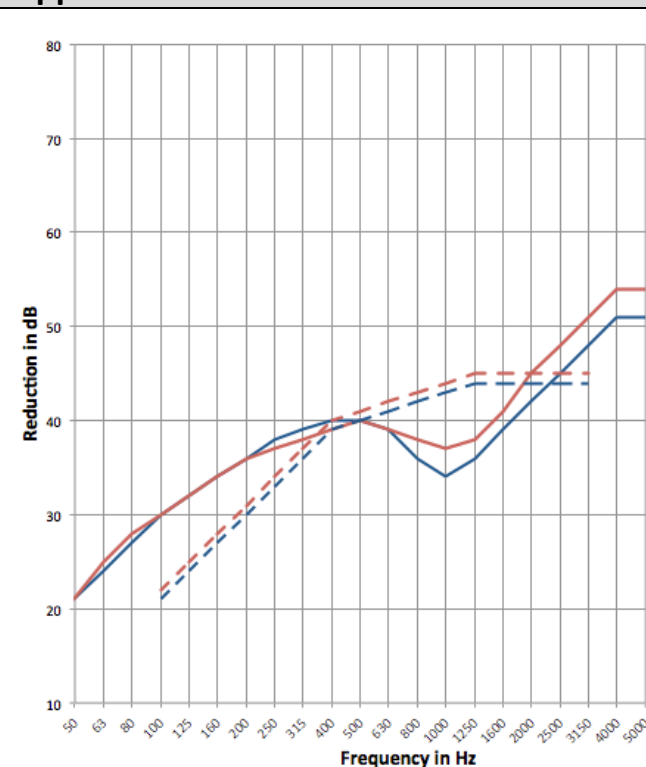
Material layers in [mm]

- 25 wood panels
- 25 air gap
- vapor barrier
- 9 gypsum board
- 75 wooden studs frame with mineral wool
- 75 wood plank wall
- 13 porous board



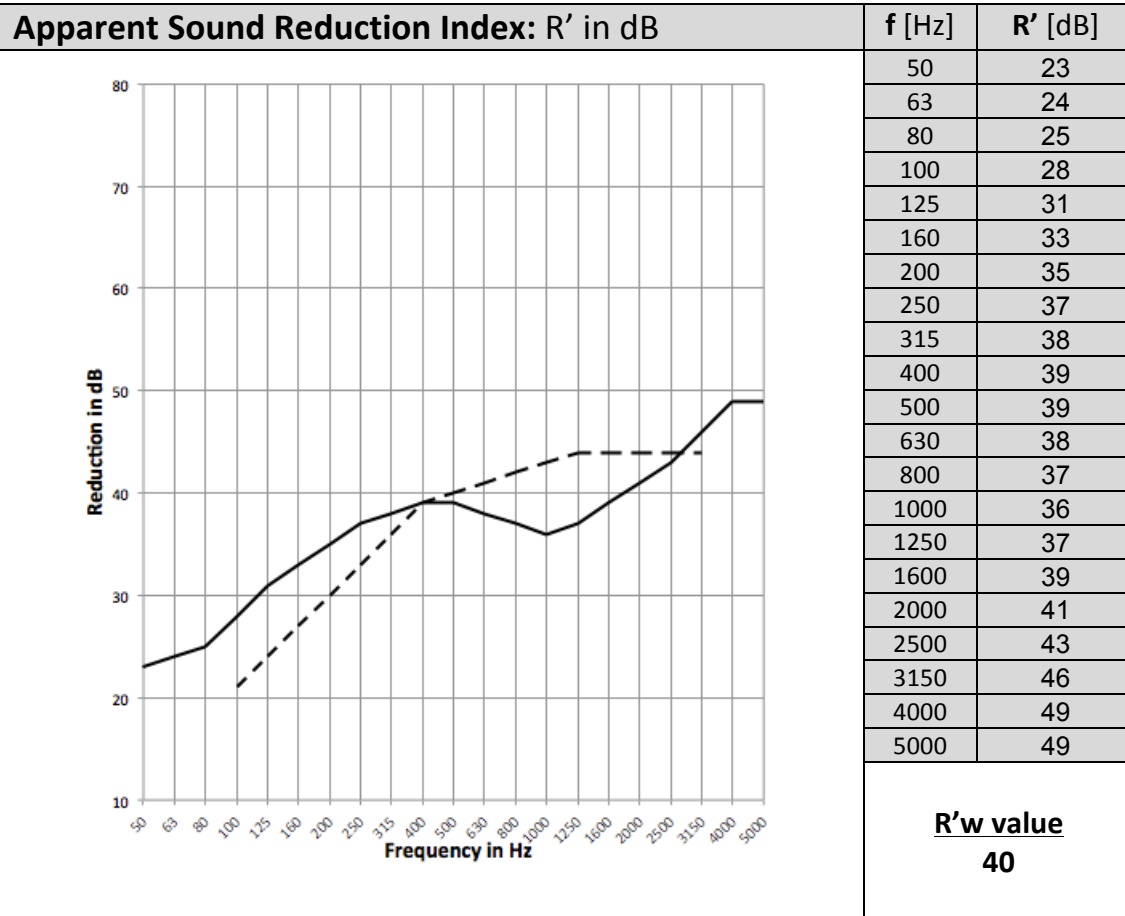
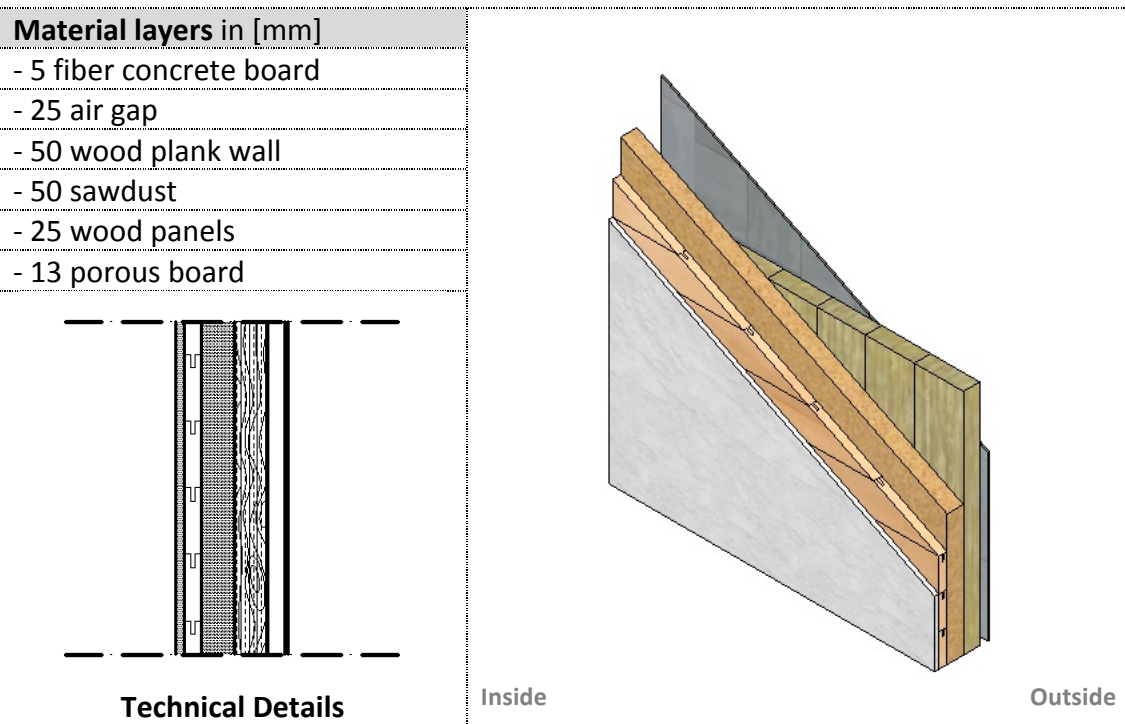
Technical Details

Apparent Sound Reduction Index: R' in dB

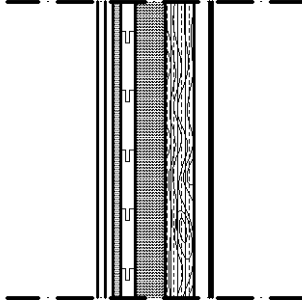


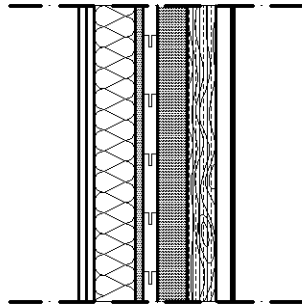
f [Hz]	R' [dB]	R' [dB]
50	21	21
63	24	25
80	27	28
100	30	30
125	32	32
160	34	34
200	36	36
250	38	37
315	39	38
400	40	39
500	40	40
630	39	39
800	36	38
1000	34	37
1250	36	38
1600	39	41
2000	42	45
2500	45	48
3150	48	51
4000	51	54
5000	51	54
R'_w values	40	41

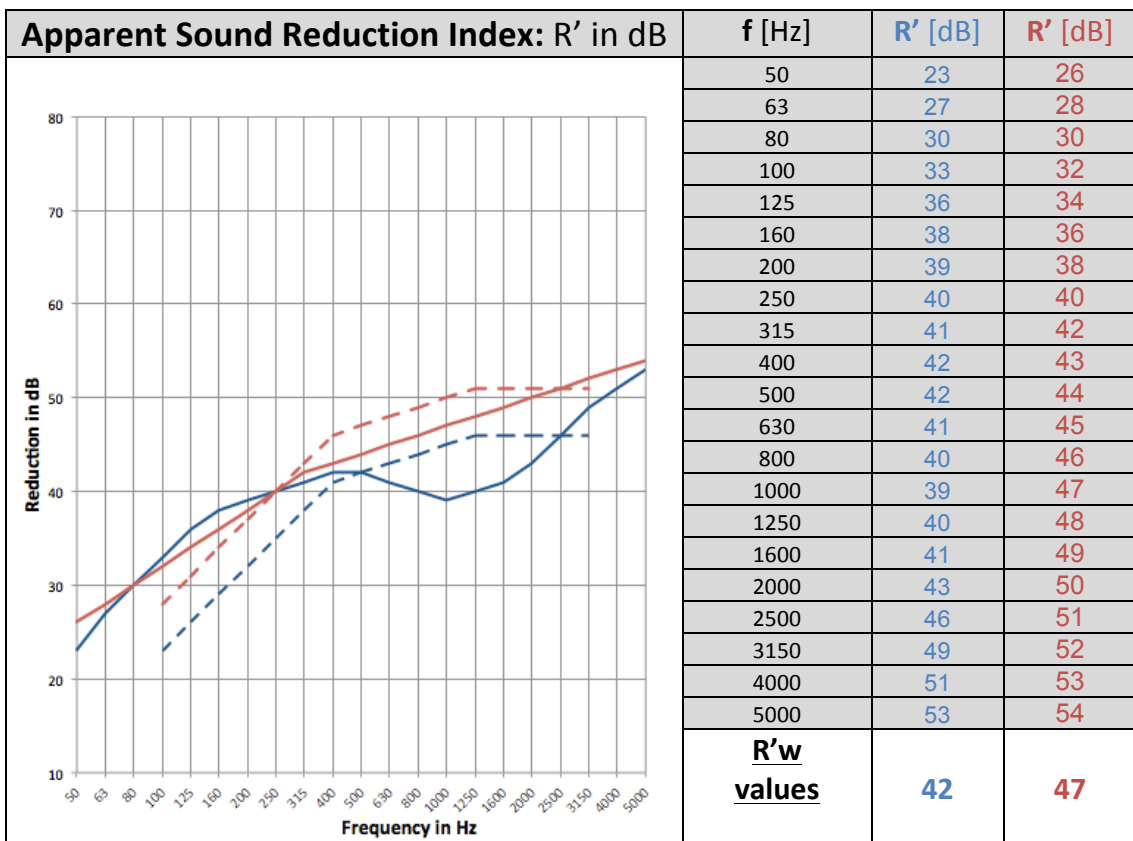
Case 17	Wood facade
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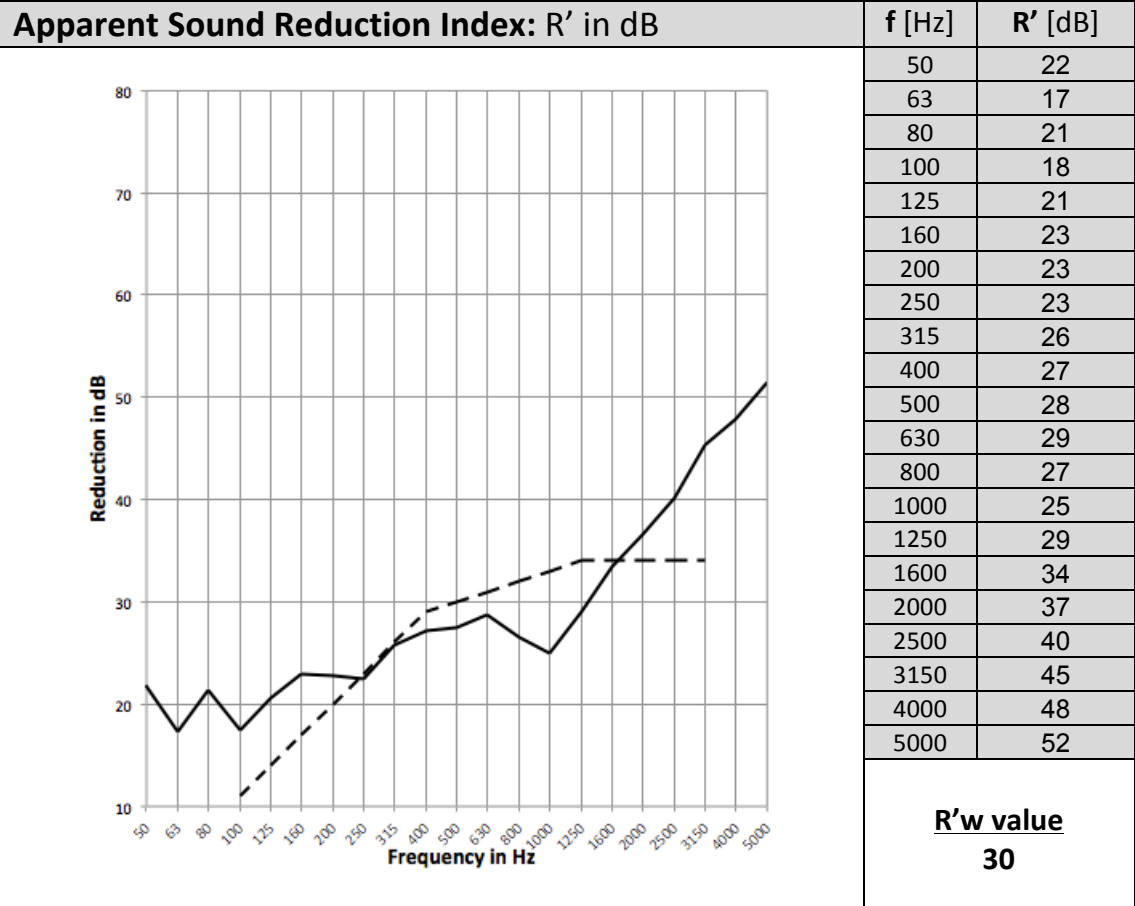
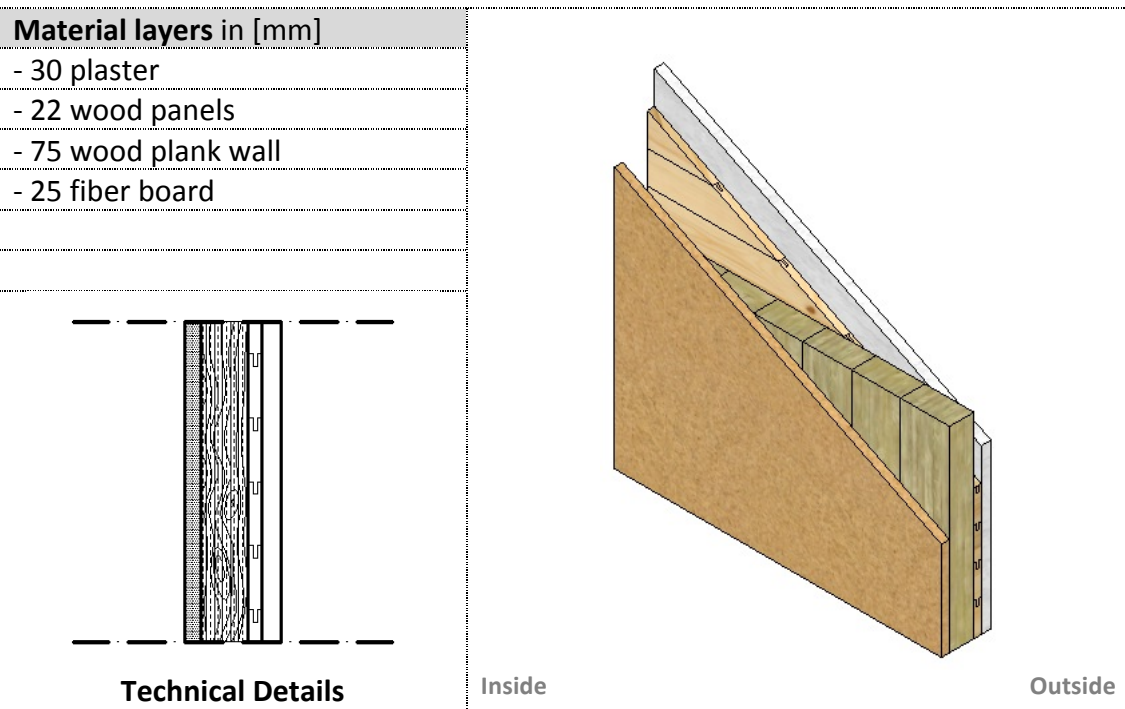
Case 17: Alternative versions	Wood facade
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Case 17.1	Material layers in [mm]	
	- 5 fiber concrete board	
	- 25 air gap	
	- 50 wood plank wall	
	- 50 sawdust	
	- 25 wood panels	
	- 13 porous board	
	- 2*13 gypsum board	
		Technical Details

Case 17.2	Material layers in [mm]	
	- 5 fiber concrete board	
	- 25 air gap	
	- 50 wood plank wall	
	- 50 sawdust	
	- 25 wood panels	
	- 13 porous board	
	- 70 wooden studs frame with mineral wool	
		Technical Details



Case 18	Wood facade with plaster
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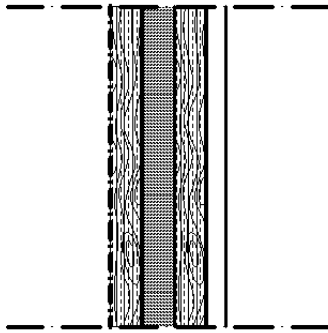


Case 19

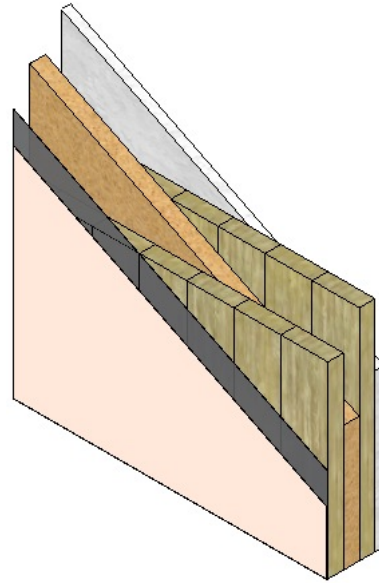
Wood facade with plaster

Material layers in [mm]

- 30 plaster
- 50 wood plank wall
- 50 sawdust
- 50 wood plank wall
- insulation paper
- paper wall



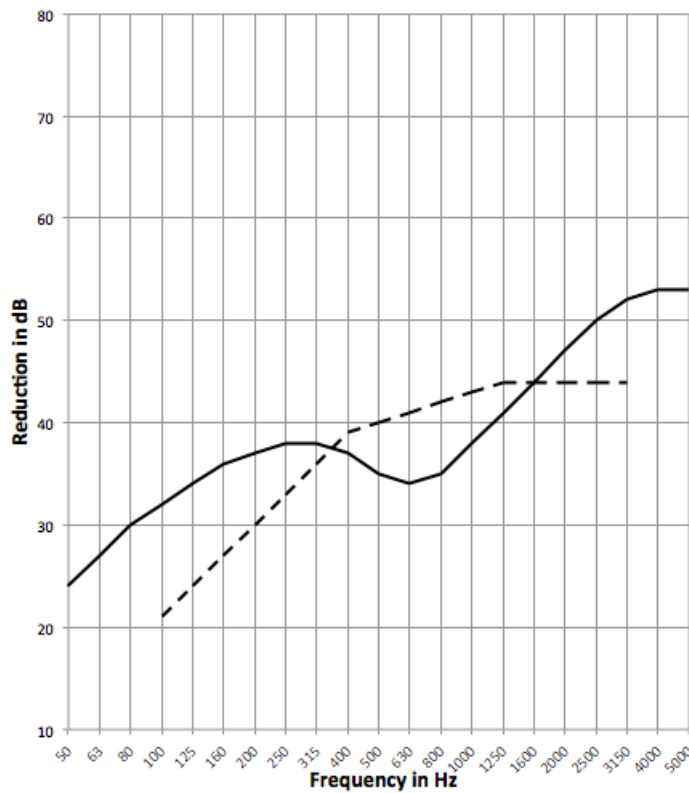
Technical Details



Inside

Outside

Apparent Sound Reduction Index: R' in dB



f [Hz]	R' [dB]
50	24
63	27
80	30
100	32
125	34
160	36
200	37
250	38
315	38
400	37
500	35
630	34
800	35
1000	38
1250	41
1600	44
2000	47
2500	50
3150	52
4000	53
5000	53

R'_w value
40

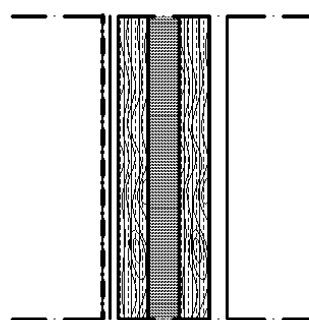
Case 19: Alternative versions

Wood facade with plaster

Case 19.1

Material layers in [mm]

- 30 plaster
- 50 wood plank wall
- 50 sawdust
- 50 wood plank wall
- 2*13 gypsum board
- insulation paper
- paper wall

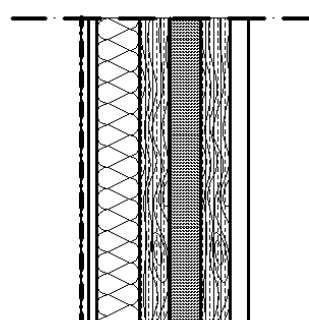


Technical Details

Case 19.2

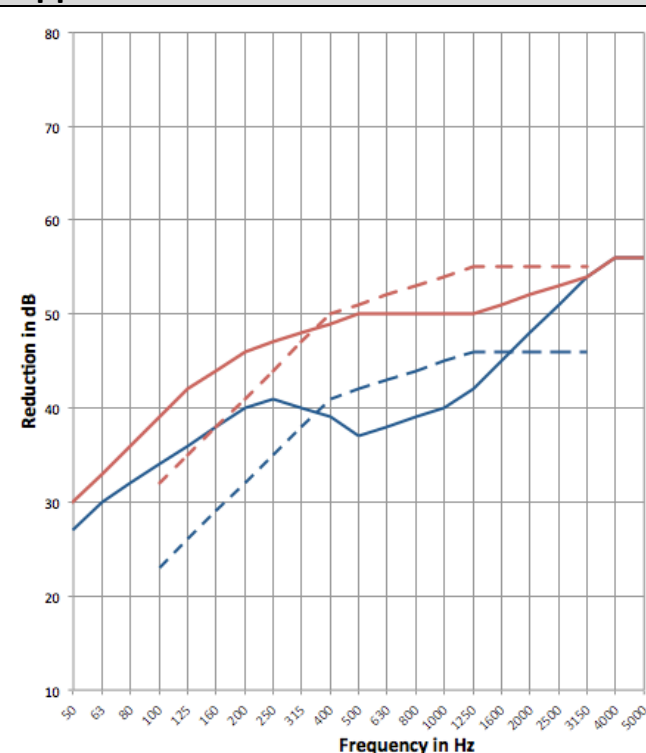
Material layers in [mm]

- 30 plaster
- 50 wood plank wall
- 50 sawdust
- 50 wood plank wall
- 70 acoustic profile with wool
- 2*13 gypsum board
- insulation paper
- paper wall



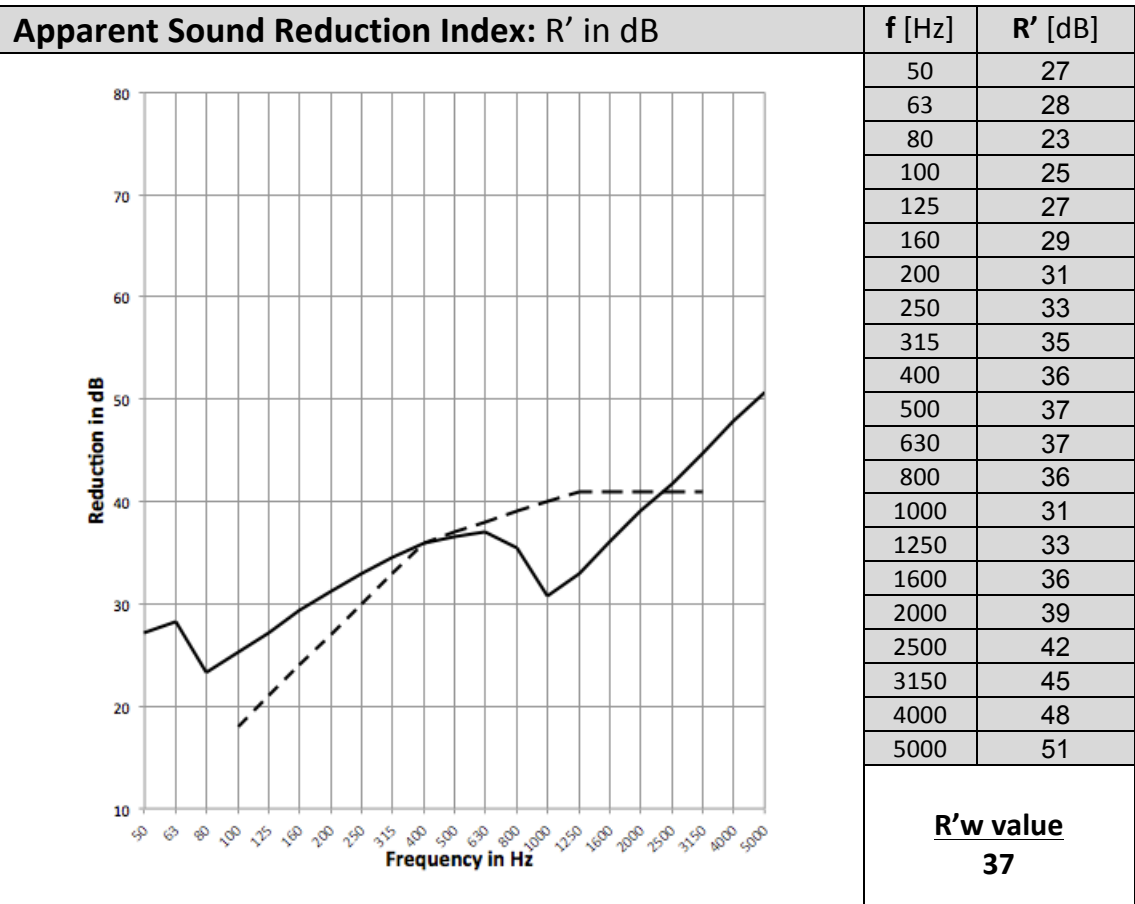
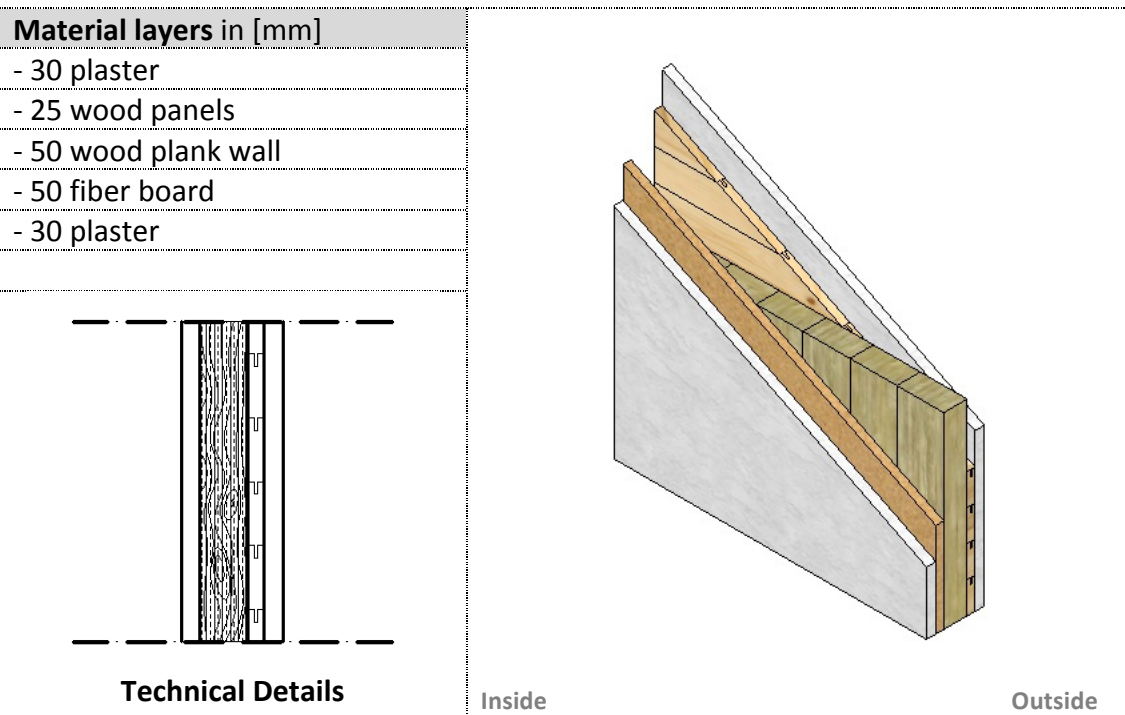
Technical Details

Apparent Sound Reduction Index: R' in dB



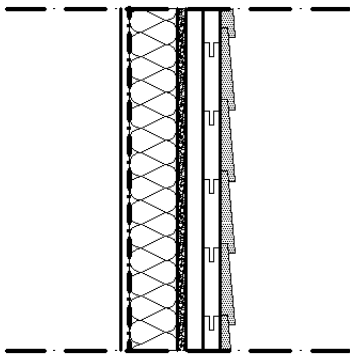
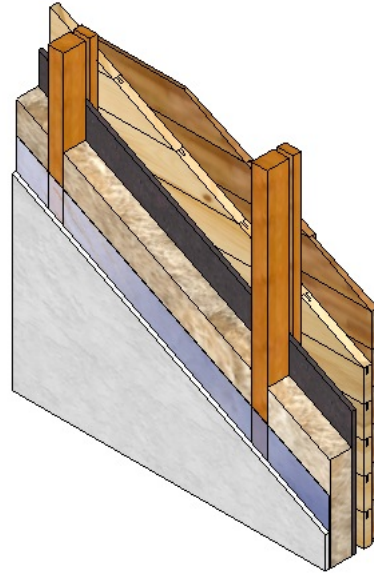
f [Hz]	R' [dB]	R' [dB]
50	27	30
63	30	33
80	32	36
100	34	39
125	36	42
160	38	44
200	40	46
250	41	47
315	40	48
400	39	49
500	37	50
630	38	50
800	39	50
1000	40	50
1250	42	50
1600	45	51
2000	48	52
2500	51	53
3150	54	54
4000	56	56
5000	56	56
R'_w values	42	51

Case 20	Wood facade with plaster
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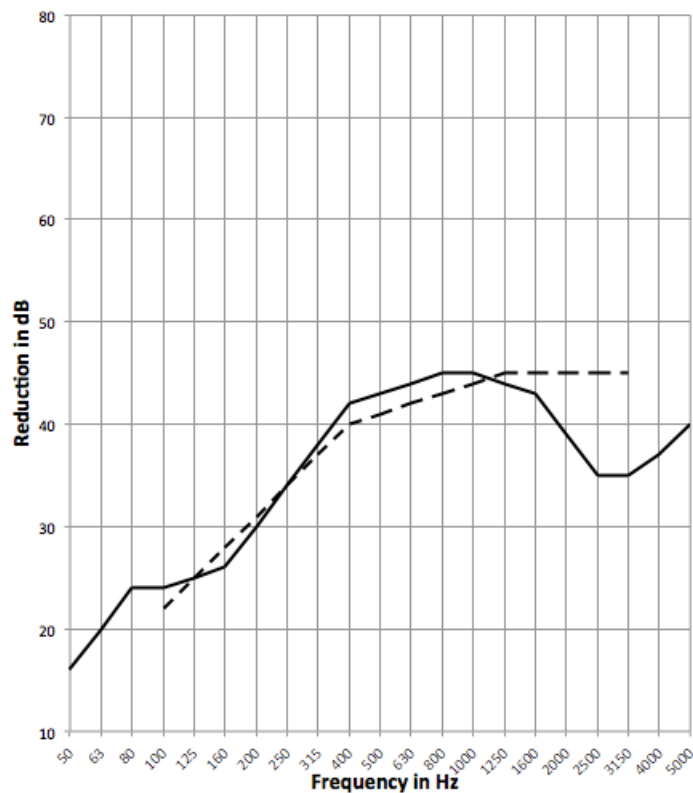
Case 21**Wood panels facade on wooden frame****Material layers in [mm]**

- 10-25 outer wood panels
- 25 wood panels
- 25 air gap
- 13 asphalt board
- 70 wooden studs frame with mineral wool
- vapor barrier
- 13 gypsum board

**Technical Details**

Inside

Outside

Apparent Sound Reduction Index: R' in dB

f [Hz]	R' [dB]
50	16
63	20
80	24
100	24
125	25
160	26
200	30
250	34
315	38
400	42
500	43
630	44
800	45
1000	45
1250	44
1600	43
2000	39
2500	35
3150	35
4000	37
5000	40

R'_w value
41

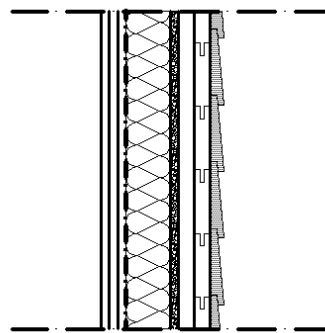
Case 21: Alternative versions

Wood panels facade on wooden frame

Case 21.1

Material layers in [mm]

- 10-25 outer wood panels
- 25 wood panels
- 25 air gap
- 13 asphalt board
- 70 wooden studs frame with mineral wool
- vapor barrier
- 3* 13 gypsum board

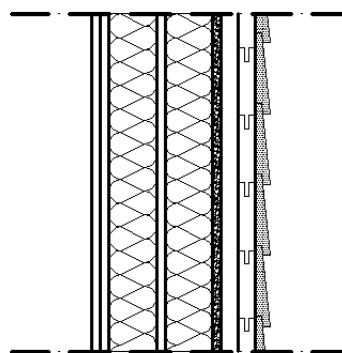


Technical Details

Case 21.2

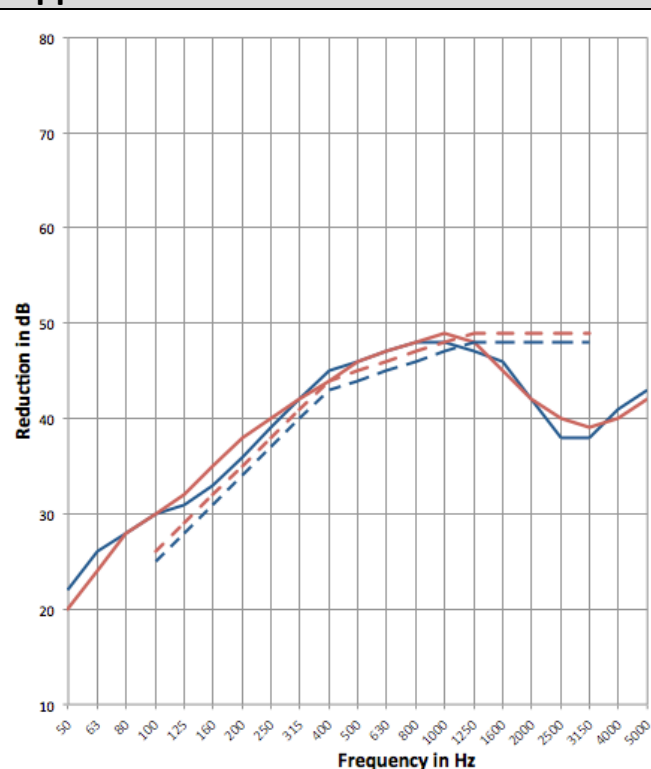
Material layers in [mm]

- 10-25 outer wood panels
- 25 wood panels
- 25 air gap
- 13 asphalt board
- 70 wooden studs frame with mineral wool
- vapor barrier
- 13 gypsum board
- 70 acoustic profile with wool
- 2*13 gypsum board



Technical Details

Apparent Sound Reduction Index: R' in dB



f [Hz]

R' [dB]

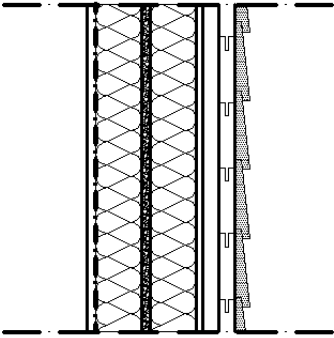
R' [dB]

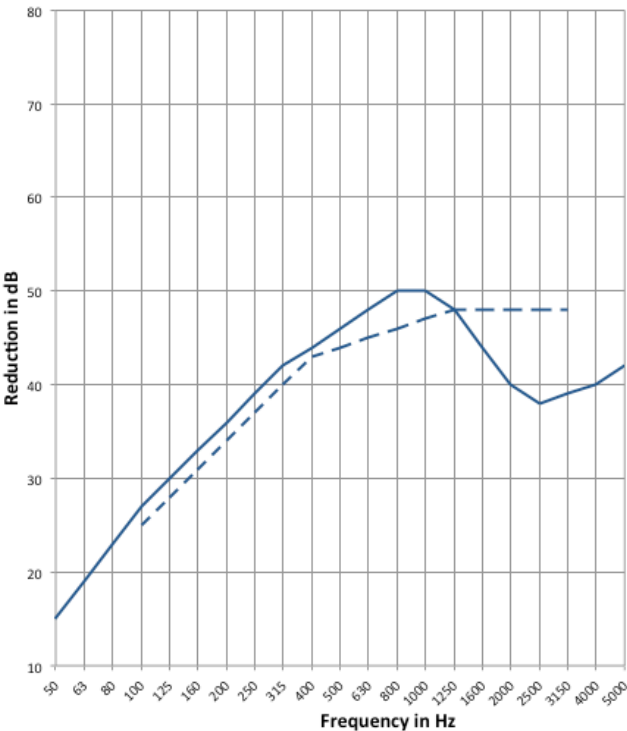
50	22	20
63	26	24
80	28	28
100	30	30
125	31	32
160	33	35
200	36	38
250	39	40
315	42	42
400	45	44
500	46	46
630	47	47
800	48	48
1000	48	49
1250	47	48
1600	46	45
2000	42	42
2500	38	40
3150	38	39
4000	41	40
5000	43	42

R'_w values

44

45

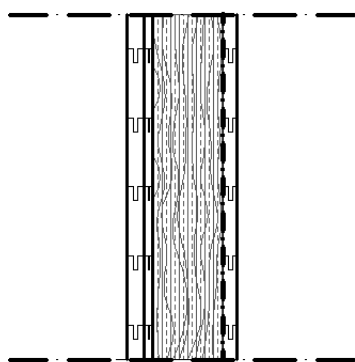
Case 21: Alternative versions		Wood panels facade on wooden frame
Case 21.3	Material layers in [mm]	
	- 10-25 outer wood panels	
	- 25 wood panels	
	- 25 air gap	
	- 13 gypsum board	
	- 70 wooden studs frame with mineral wool	
	- 13 asphalt board	
	- 70 wooden studs frame with mineral wool	
	- vapor barrier	
	- 13 gypsum board	
		Technical Details

Apparent Sound Reduction Index: R' in dB		f [Hz]	R' [dB]
		50	15
		63	19
		80	23
		100	27
		125	30
		160	33
		200	36
		250	39
		315	42
		400	44
		500	46
		630	48
		800	50
		1000	50
		1250	48
		1600	44
		2000	40
		2500	38
		3150	39
		4000	40
		5000	42
		R'w value	
		44	

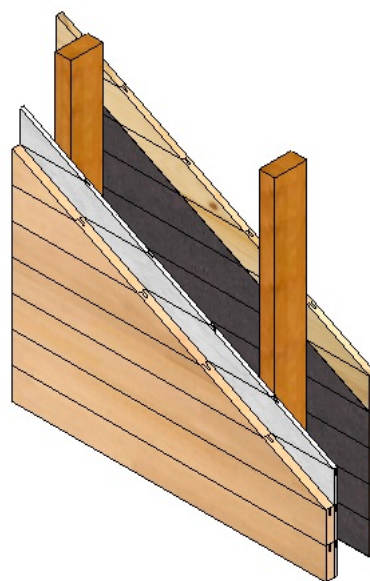
Case 22	Wood panels facade on wooden frame
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Material layers in [mm]

- | |
|---------------------------------------|
| - 19 wood panels |
| - insulation paper |
| - 102 wooden studs frame with air gap |
| - 12 wood panels |
| - 25 wood panels |

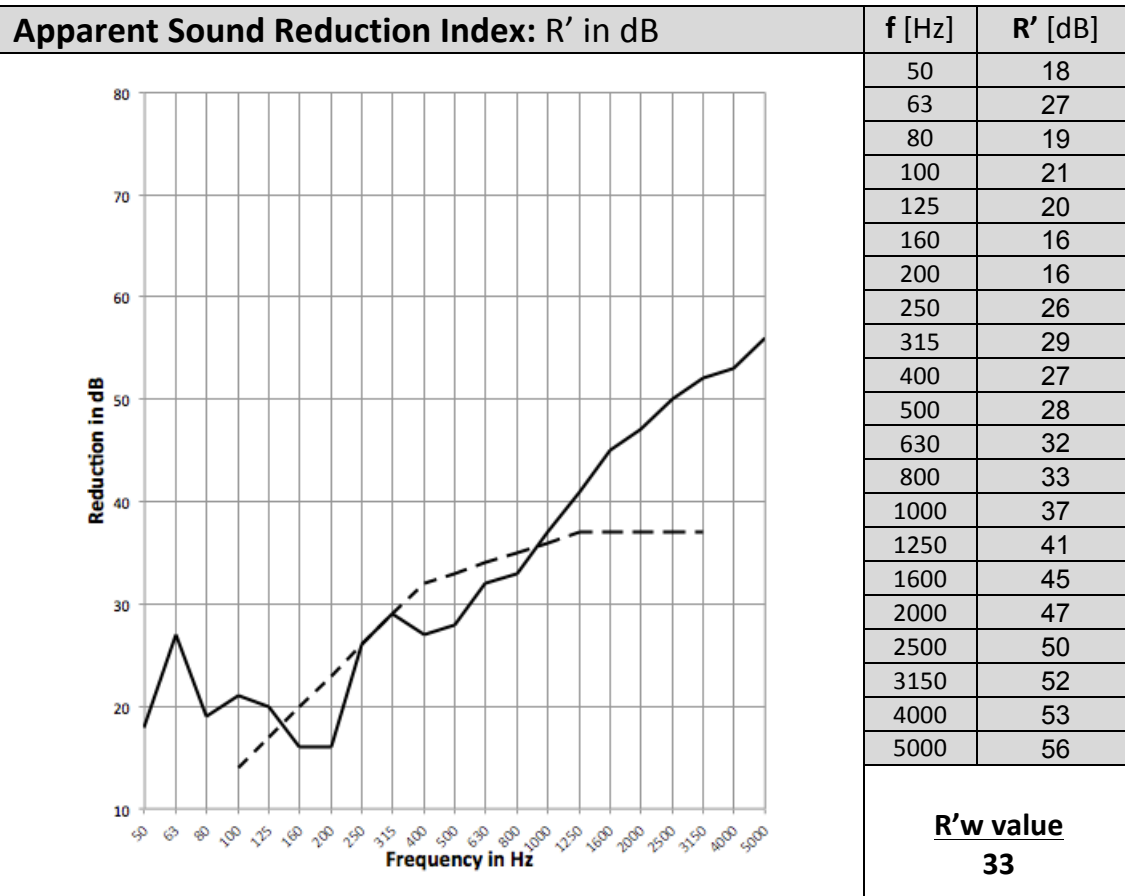


Technical Details



Inside

Outside



Case 22: Alternative versions	Wood panels facade on wooden frame
--------------------------------------	---

Case 22.1

Material layers in [mm]

- 19 wood panels

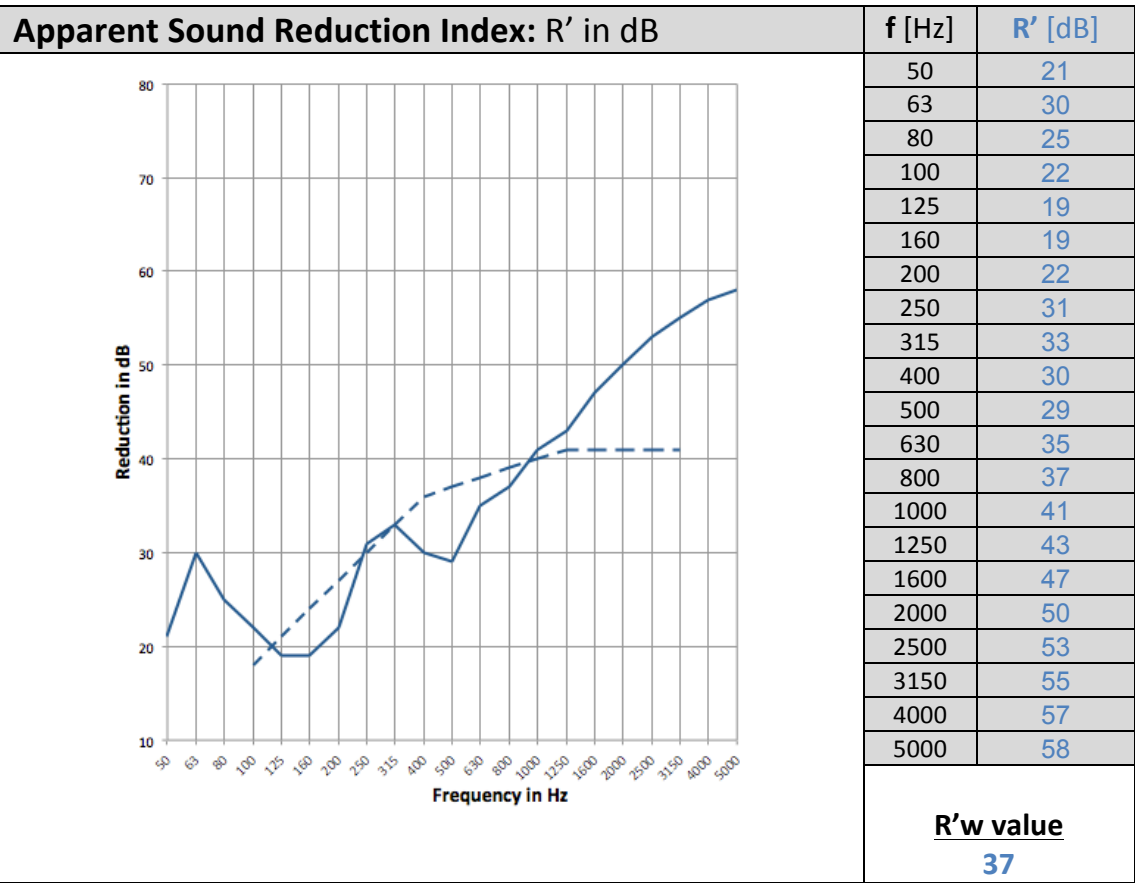
- insulation paper

- 102 wooden studs frame with mineral wool

- 12 wood panels

- 25 wood panels

Technical Details

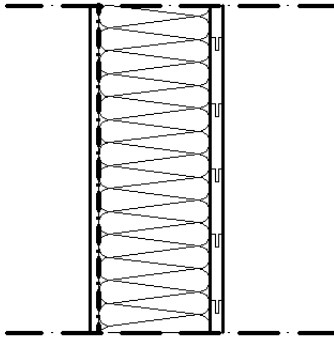


Case 23

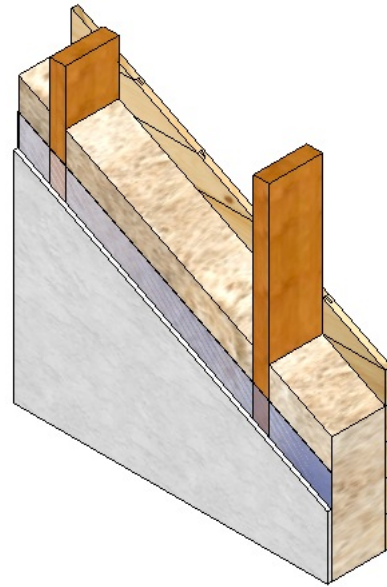
Wood panels facade on wooden frame

Material layers in [mm]

- 20 wood panels
- 170 wooden studs frame with mineral wool
- vapor barrier
- 13 gypsum board



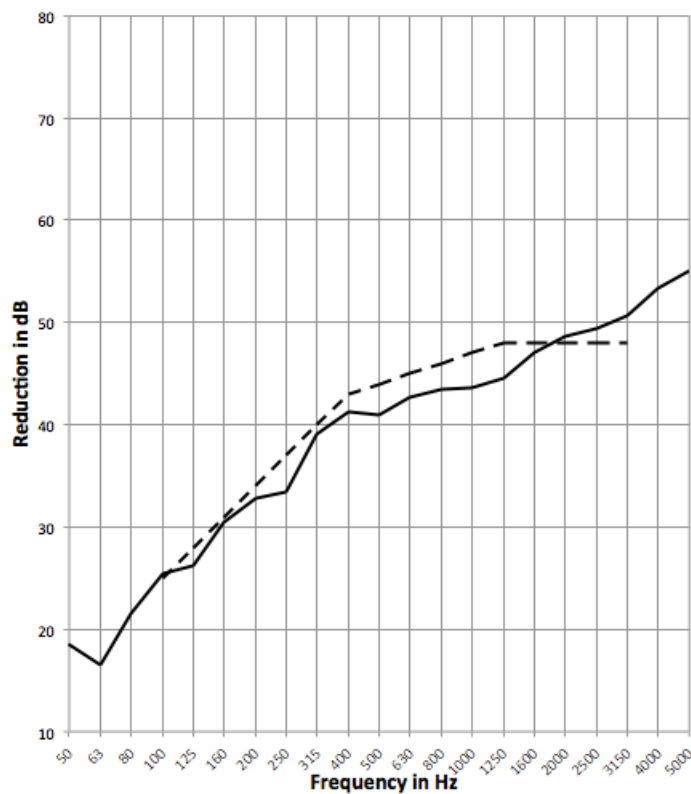
Technical Details



Inside

Outside

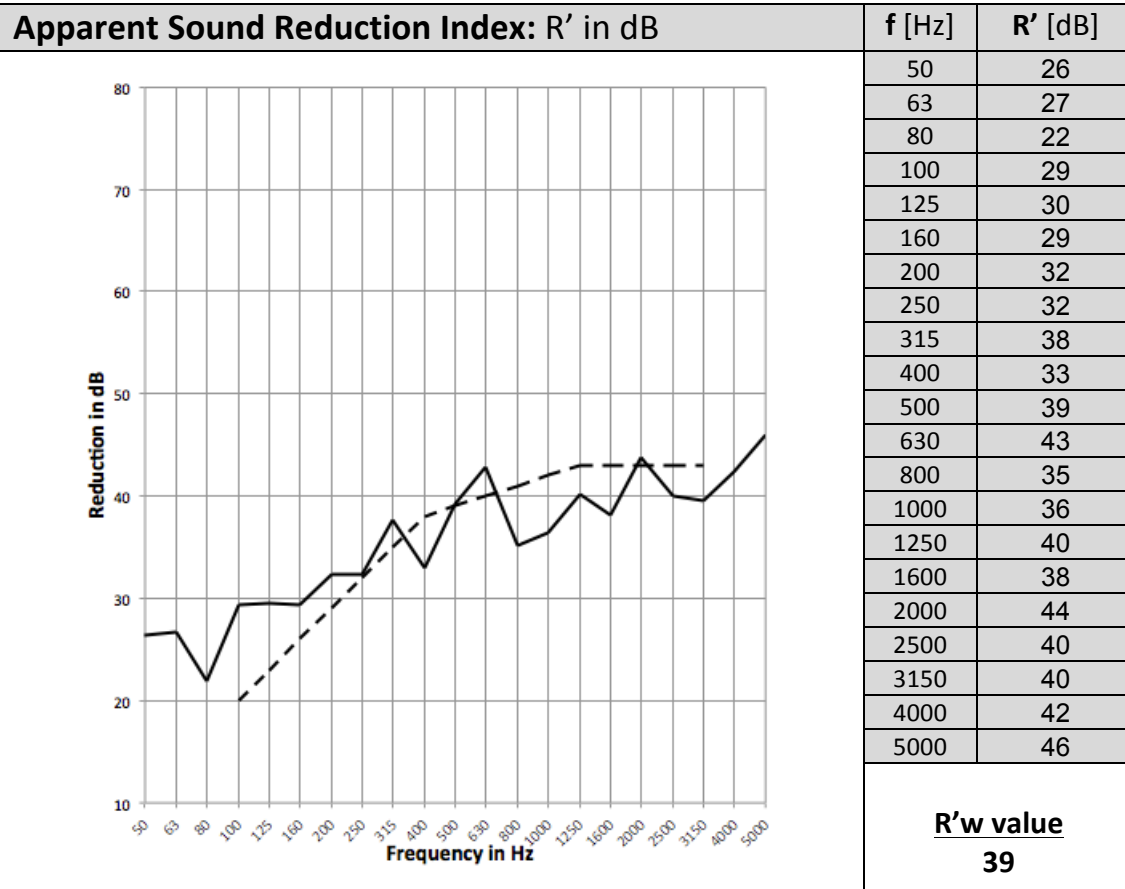
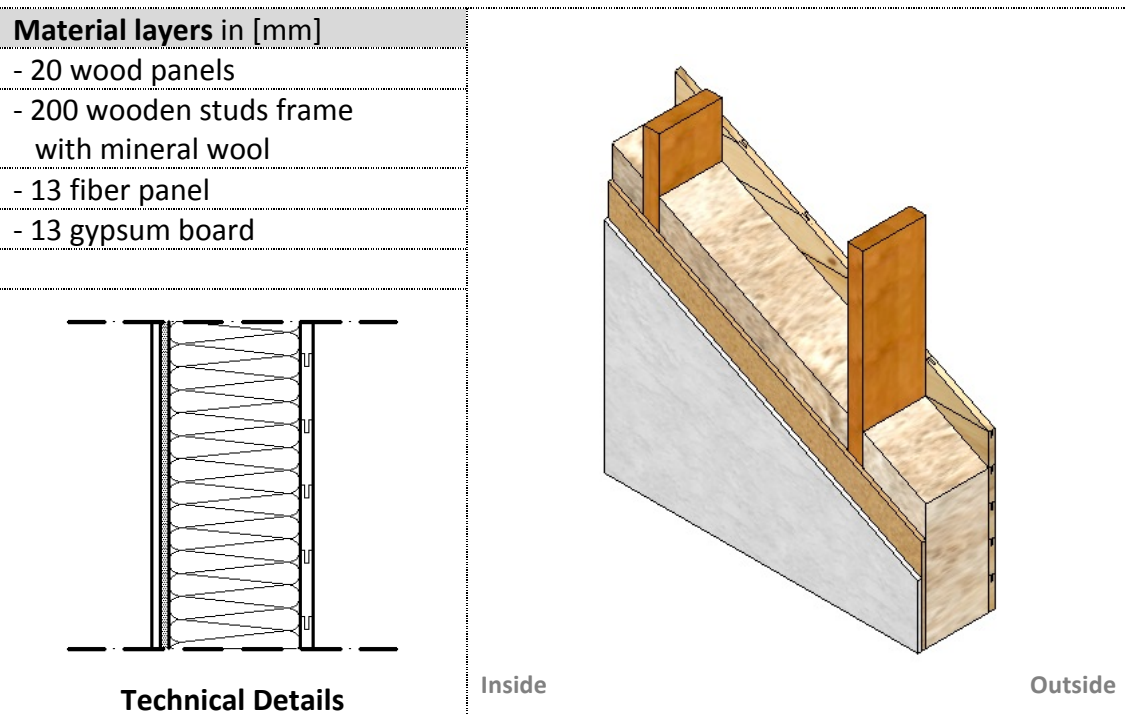
Apparent Sound Reduction Index: R' in dB



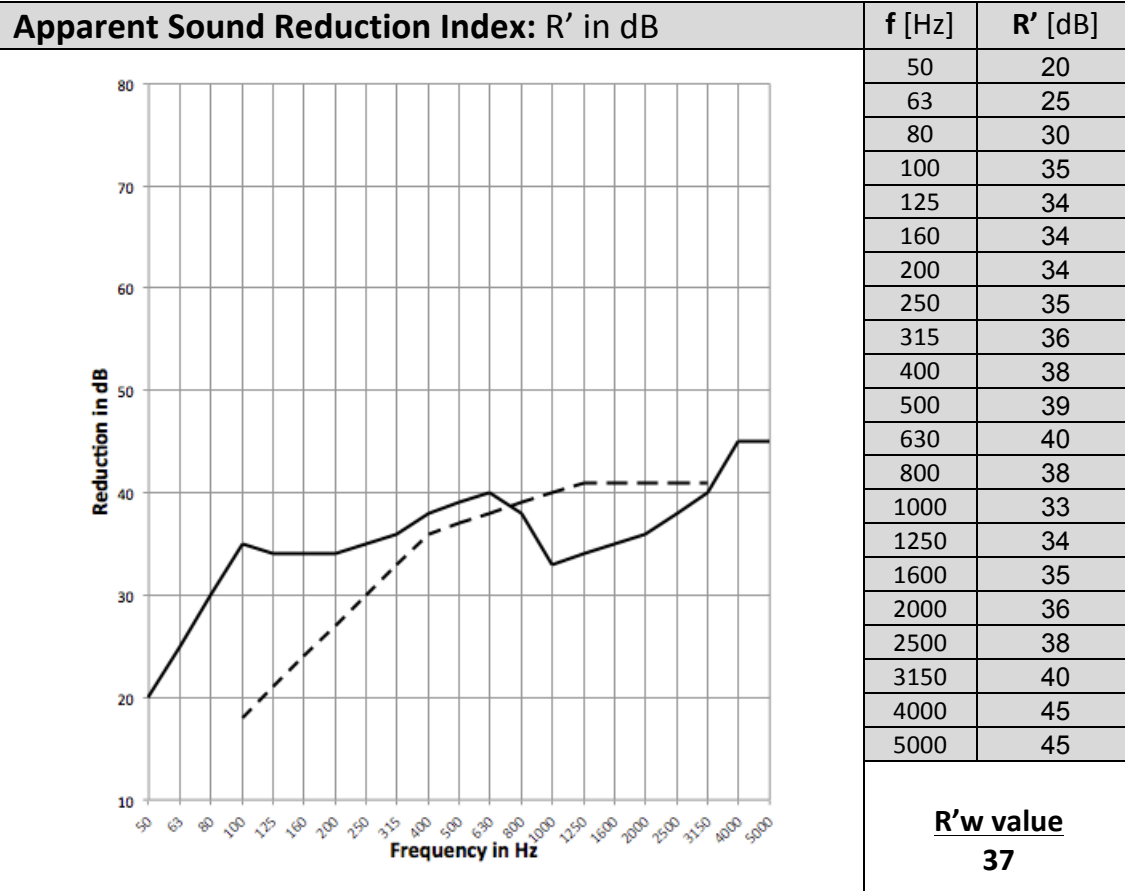
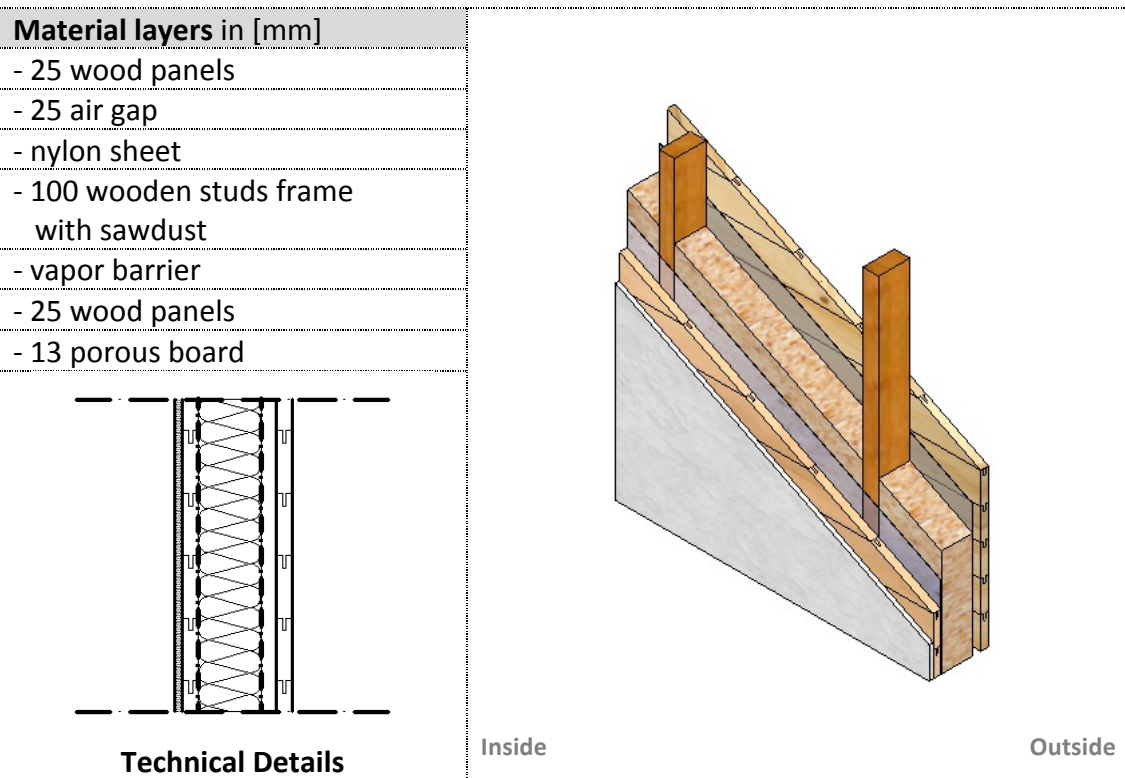
f [Hz]	R' [dB]
50	19
63	17
80	22
100	26
125	26
160	31
200	33
250	34
315	39
400	41
500	41
630	43
800	43
1000	44
1250	45
1600	47
2000	49
2500	49
3150	51
4000	53
5000	55

R'_w value
44

Case 24	Wood panels facade on wooden frame
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Case 25	Wood panels facade on wooden frame
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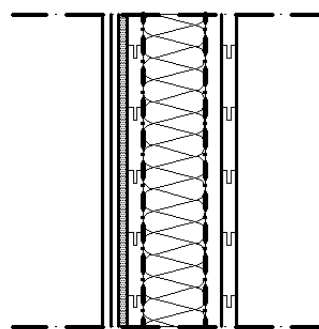
Case 25: Alternative versions

Wood panels facade on wooden frame

Case 25.1

Material layers in [mm]

- 25 wood panels
- 25 air gap
- nylon sheet
- 100 wooden studs frame with sawdust
- vapor barrier
- 25 wood panels
- 13 porous board
- 2*13 gypsum board

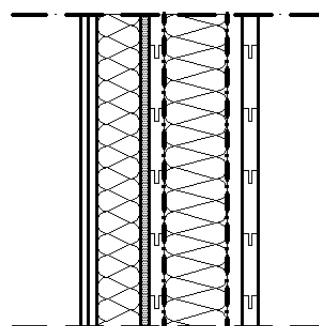


Technical Details

Case 25.2

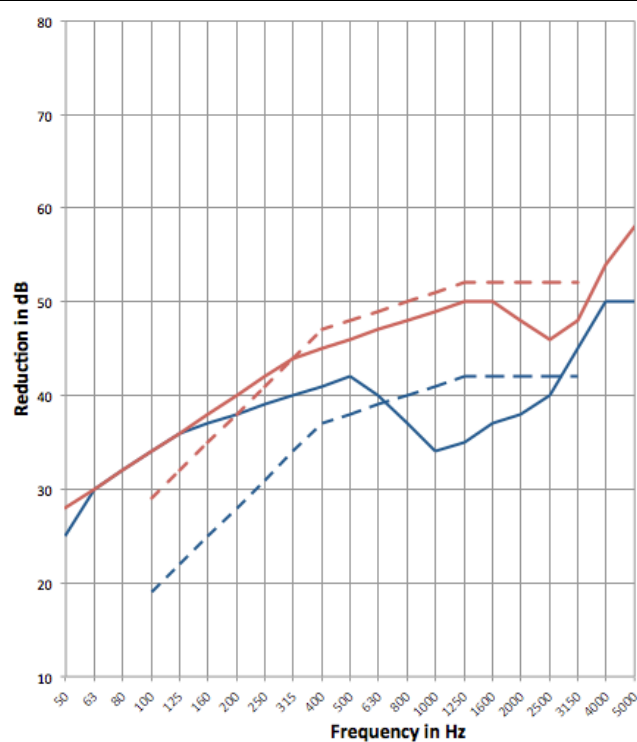
Material layers in [mm]

- 25 wood panels
- 25 air gap
- nylon sheet
- 100 wooden studs frame with sawdust
- vapor barrier
- 25 wood panels
- 13 porous board
- 70 acoustic profile with wool
- 2*13 gypsum board



Technical Details

Apparent Sound Reduction Index: R' in dB



f [Hz]	R' [dB]	R' [dB]
50	25	28
63	30	30
80	32	32
100	34	34
125	36	36
160	37	38
200	38	40
250	39	42
315	40	44
400	41	45
500	42	46
630	40	47
800	37	48
1000	34	49
1250	35	50
1600	37	50
2000	38	48
2500	40	46
3150	45	48
4000	50	54
5000	50	58
R'_w values	38	48

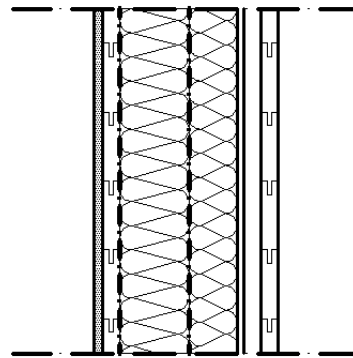
Case 25: Alternative versions

Wood panels facade on wooden frame

Case 25.3

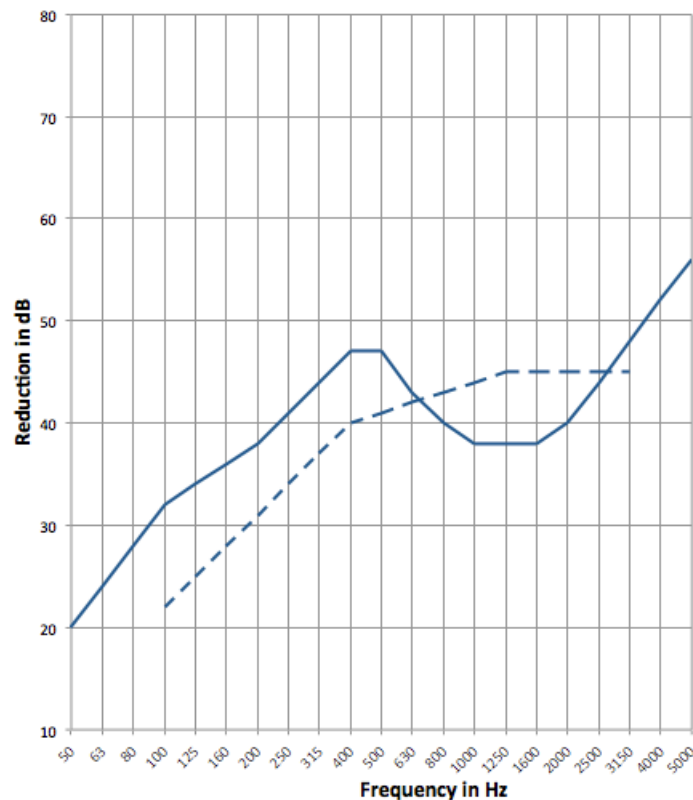
Material layers in [mm]

- 25 wood panels
- 25 air gap
- 9 gypsum board
- 70 wooden studs frame
With mineral wool
- nylon sheet
- 100 wooden studs frame
with sawdust
- vapor barrier
- 25 wood panels
- 13 porous board



Technical Details

Apparent Sound Reduction Index: R' in dB

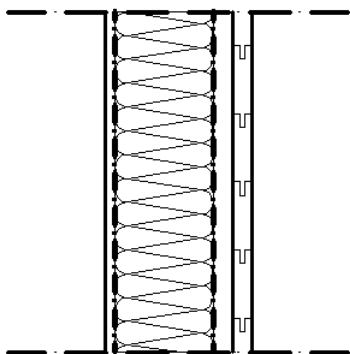


f [Hz]	R' [dB]
50	20
63	24
80	28
100	32
125	34
160	36
200	38
250	41
315	44
400	47
500	47
630	43
800	40
1000	38
1250	38
1600	38
2000	40
2500	44
3150	48
4000	52
5000	56

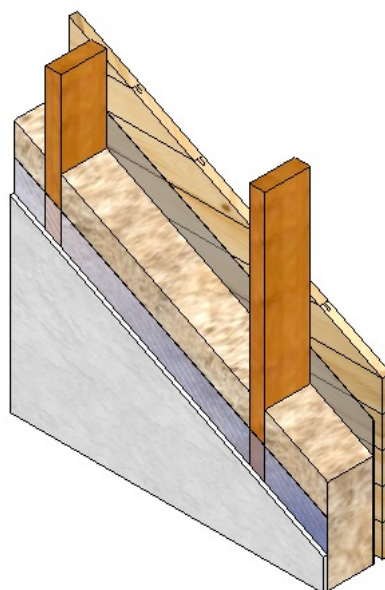
R'_w value
41

Case 26	Wood panels facade on wooden frame
----------------	---

- | |
|---|
| Material layers in [mm] |
| - 28 wood panels |
| - 28 air gap |
| - nylon sheet |
| - 145 wooden studs frame with rock wool |
| - plastic sheet |
| - 13 gypsum board |

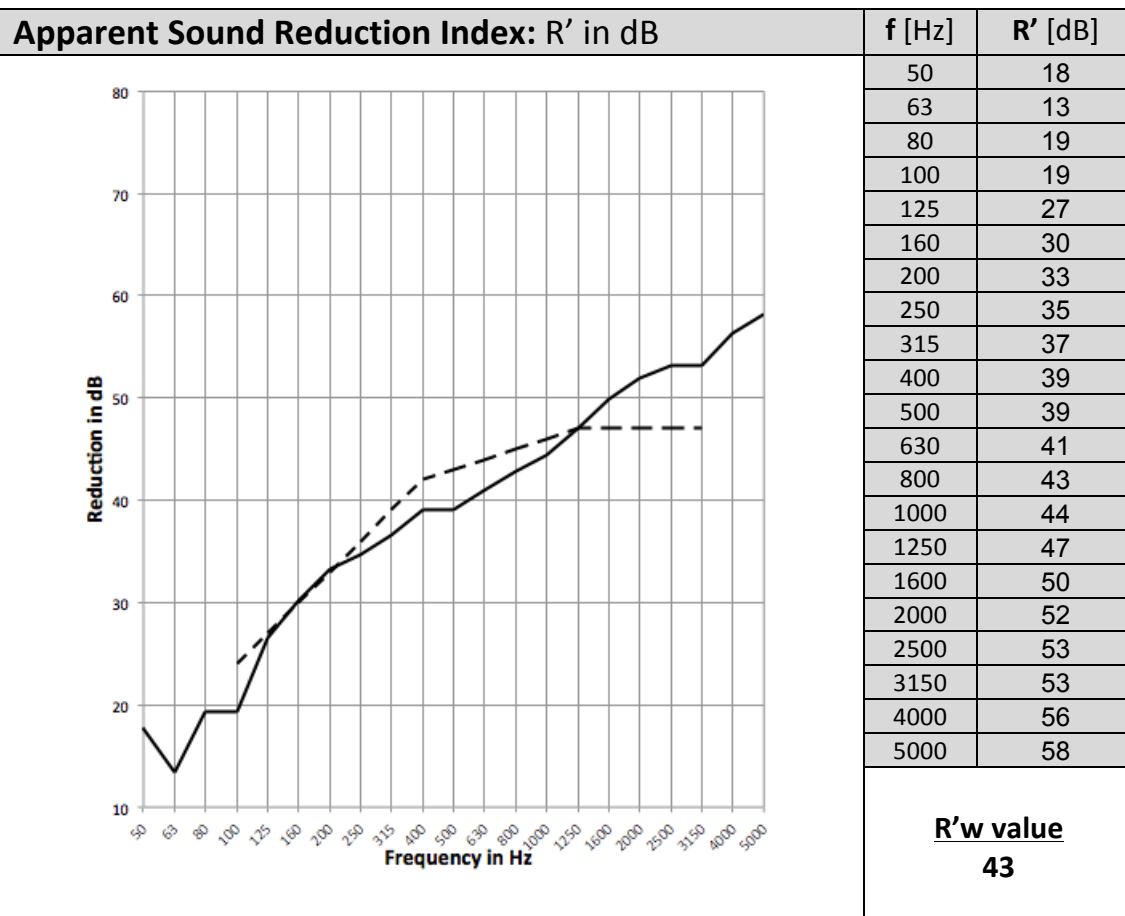


Technical Details



Inside

Outside



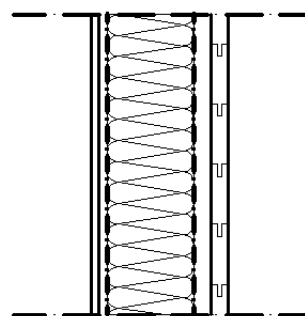
Case 26: Alternative versions

Wood panels facade on wooden frame

Case 26.1

Material layers in [mm]

- 28 wood panels
- 28 air gap
- nylon sheet
- 145 wooden studs frame with rock wool
- plastic sheet
- 2*13 gypsum board

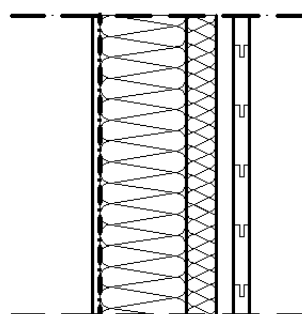


Technical Details

Case 26.2

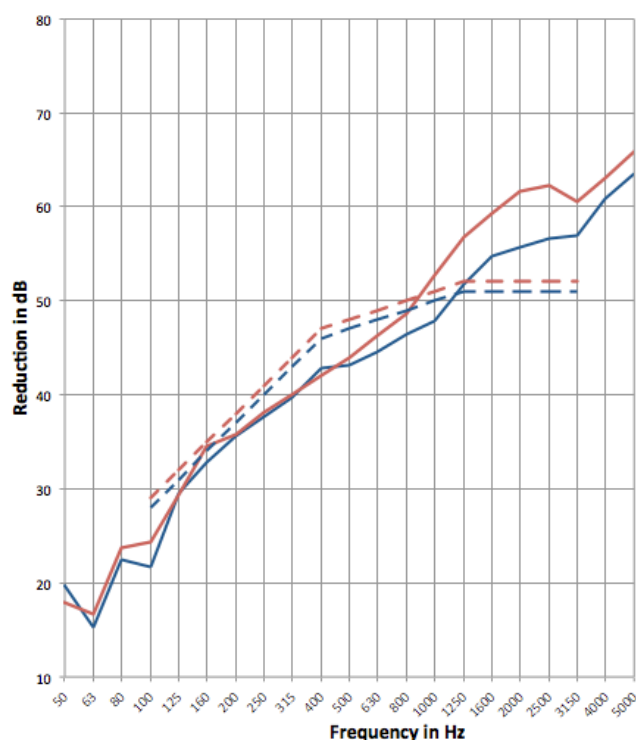
Material layers in [mm]

- 28 wood panels
- 28 air gap
- nylon sheet
- 50 glass wool board
- 145 wooden studs frame with rock wool
- plastic sheet
- 13 gypsum board



Technical Details

Apparent Sound Reduction Index: R' in dB



f [Hz]

R' [dB]

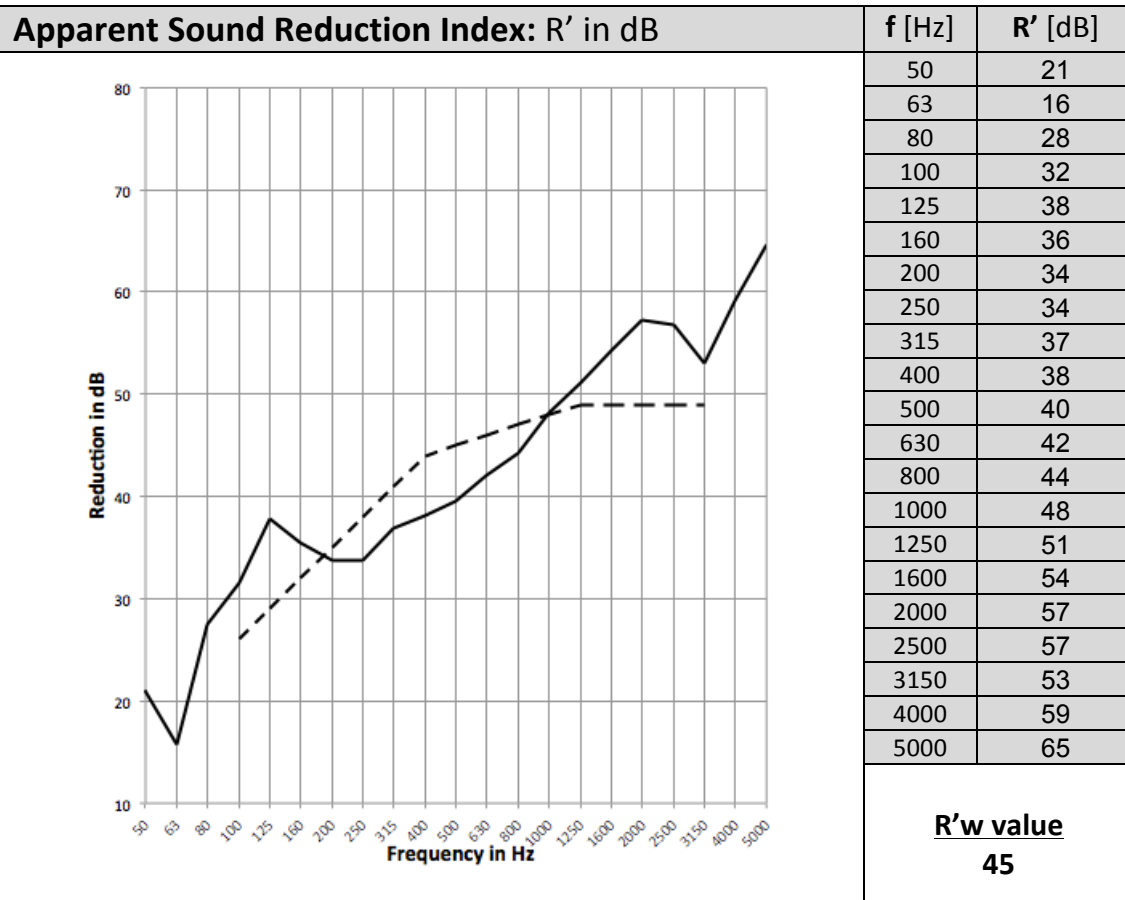
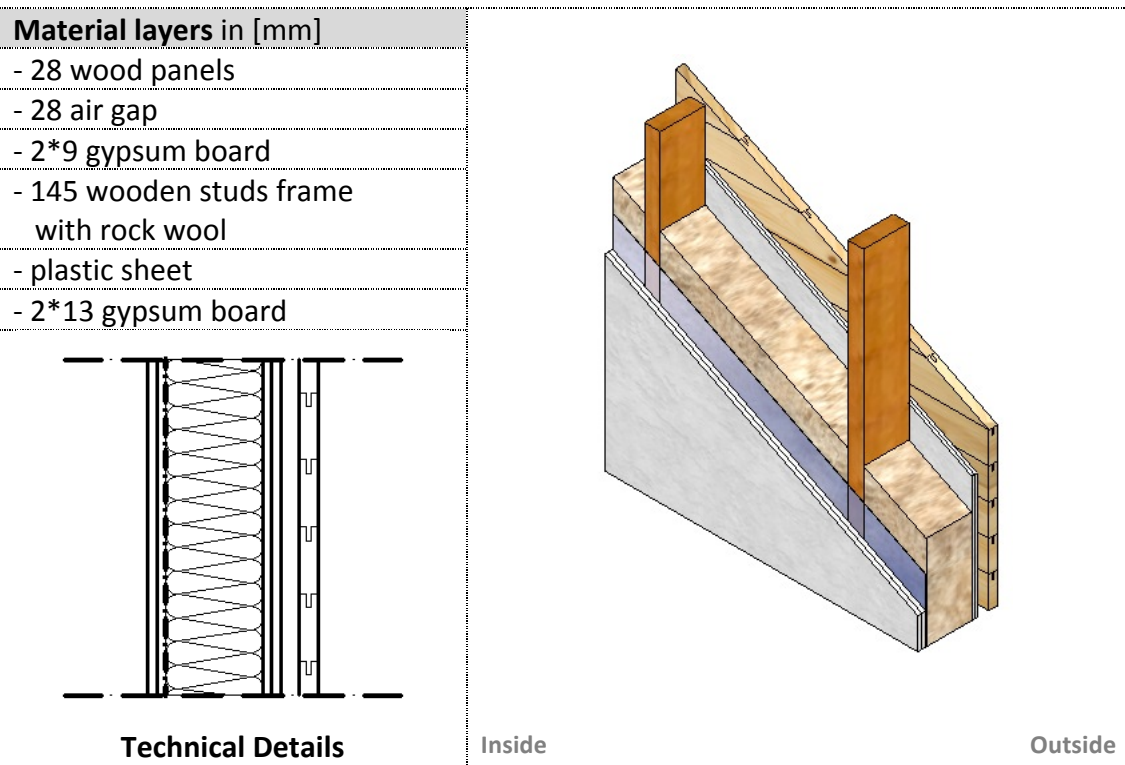
R' [dB]

R'_w
values

47

48

Case 27	Wood panels facade on wooden frame
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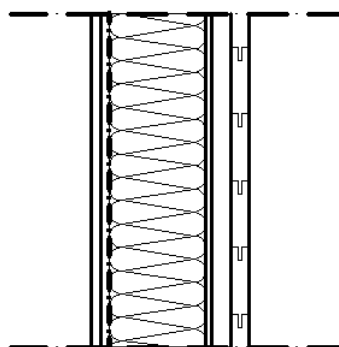
Case 27: Alternative versions

Wood panels facade on wooden frame

Case 27.1

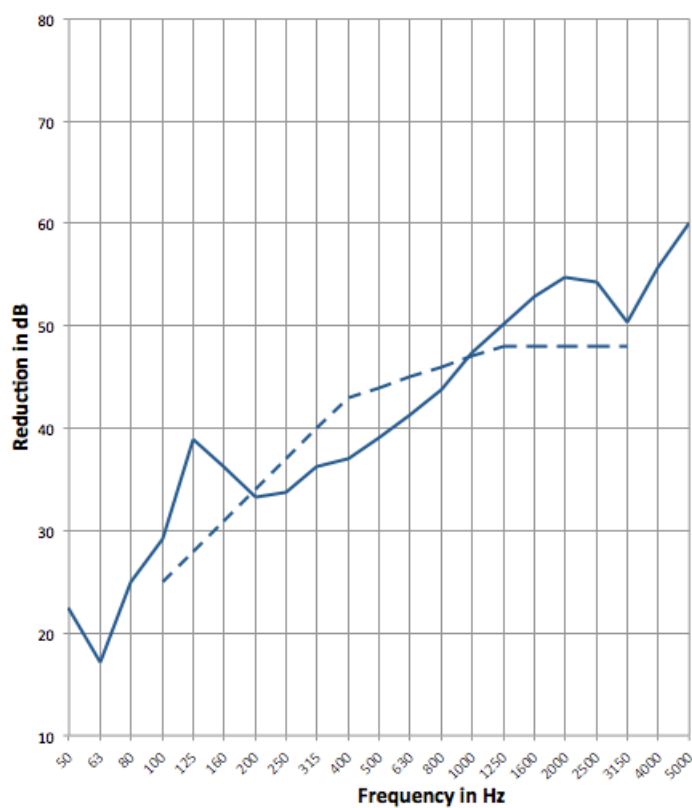
Material layers in [mm]

- 28 wood panels
- 28 air gap
- 9 gypsum board
- 145 wooden studs frame with rock wool
- plastic sheet
- 2*13 gypsum board



Technical Details

Apparent Sound Reduction Index: R' in dB



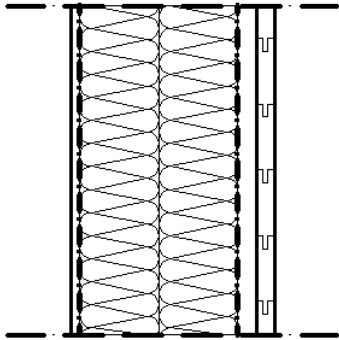
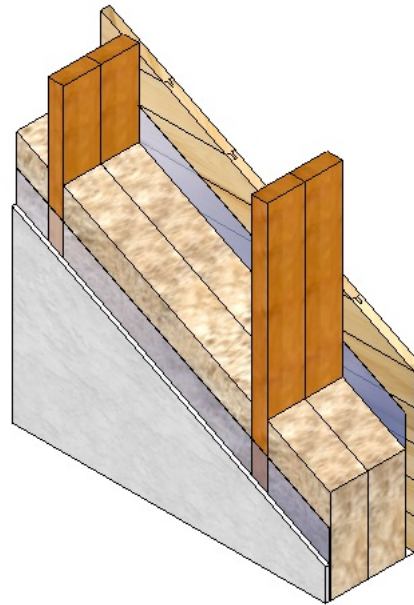
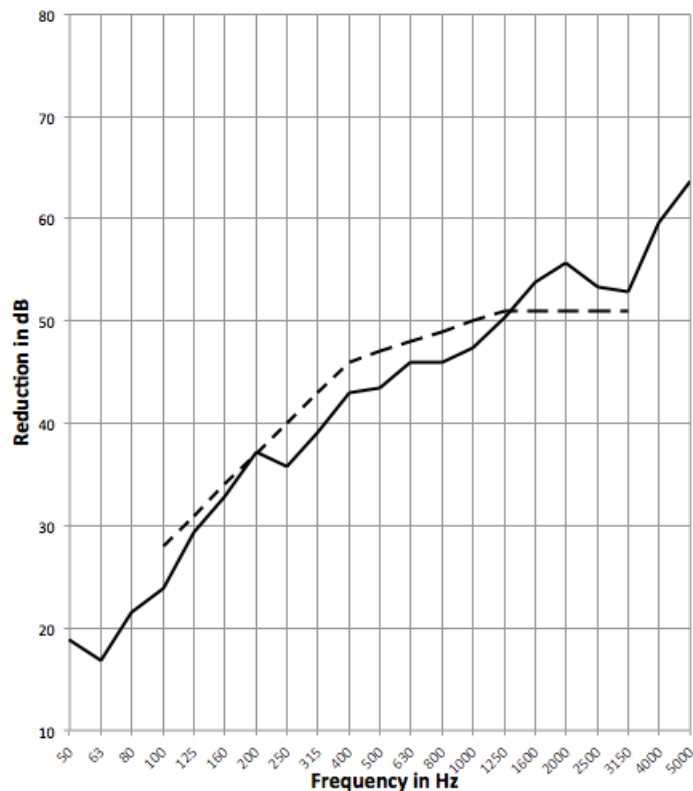
f [Hz]	R' [dB]
50	22.4
63	17.1
80	24.9
100	29.2
125	38.9
160	36.3
200	33.2
250	33.7
315	36.2
400	37.1
500	39.1
630	41.3
800	43.7
1000	47.3
1250	50.2
1600	52.8
2000	54.7
2500	54.3
3150	50.3
4000	55.7
5000	60.1

R'_w value

44

Case 28**Wood panels facade on wooden frame****Material layers in [mm]**

- 28 wood panels
- 28 air gap
- plastic sheet
- 240 wooden studs frame with rock wool
- nylon sheet
- 13 gypsum board

**Technical Details****Inside****Outside****Sound Reduction Index: R in dB****f [Hz]****R' [dB]**

Rw value
47

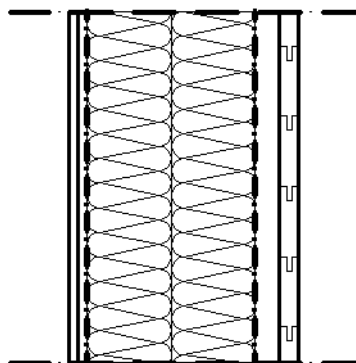
Case 28: Alternative versions

Wood panels facade on wooden frame

Case 28.1

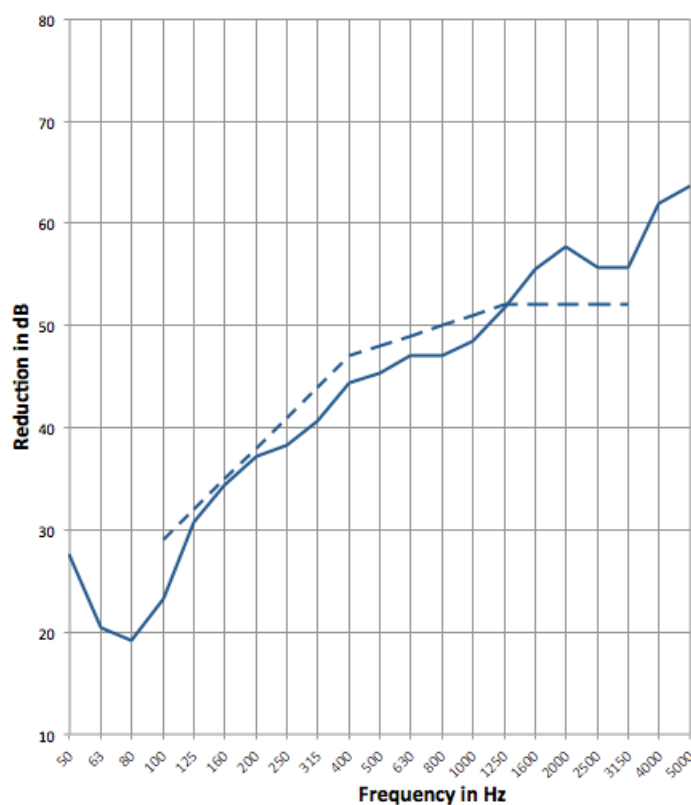
Material layers in [mm]

- 28 wood panels
- 28 air gap
- plastic sheet
- 240 wooden studs frame with rock wool
- nylon sheet
- 2*13 gypsum board



Technical Details

Sound Reduction Index: R in dB



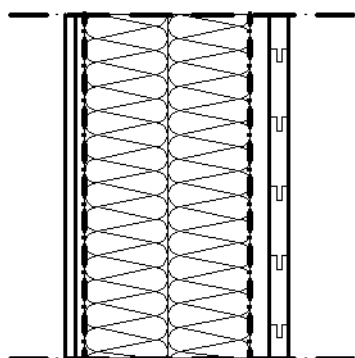
Rw value

48

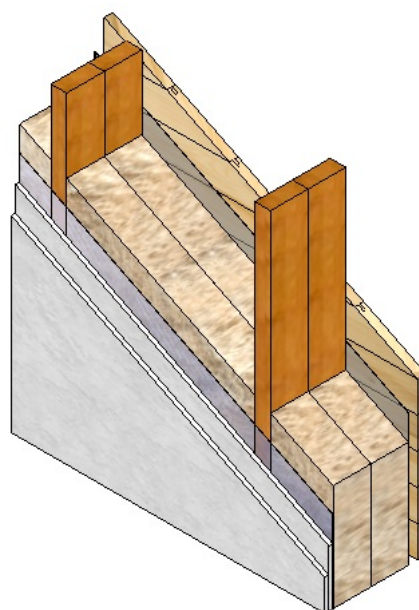
Case 29	Wood panels facade on wooden frame
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Material layers in [mm]	
--------------------------------	--

- | |
|---|
| - 28 wood panels |
| - 28 air gap |
| - plastic sheet |
| - 240 wooden studs frame with rock wool |
| - nylon sheet |
| - 13 reinforced gypsum panel |
| - 15 fiber gypsum board |

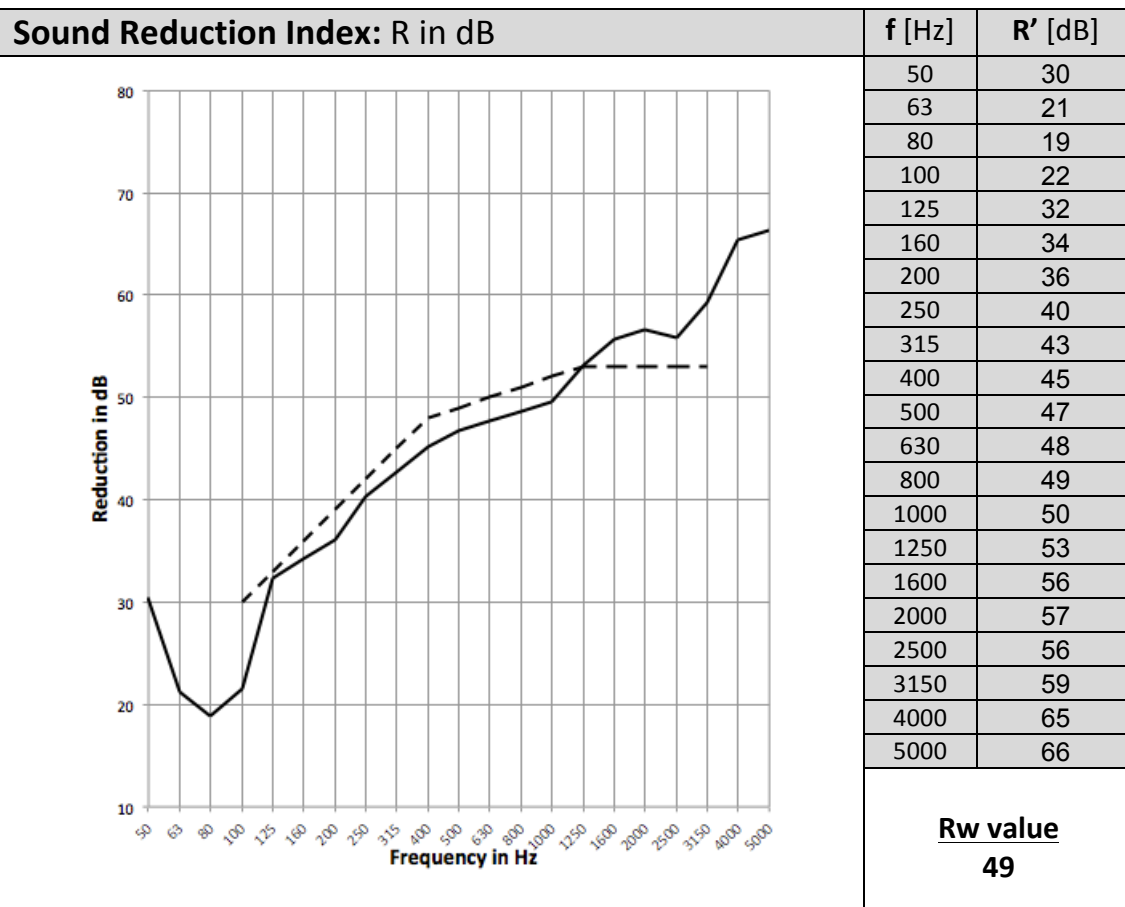


Technical Details



Inside

Outside



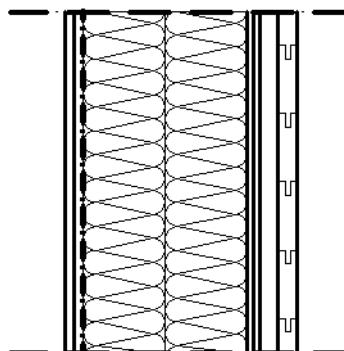
Case 29: Alternative versions

Wood panels facade on wooden frame

Case 29.1

Material layers in [mm]

- 28 wood panels
- 28 air gap
- 2*9 gypsum board
- 240 wooden studs frame with rock wool
- 13 reinforced gypsum panel
- 15 fiber gypsum board

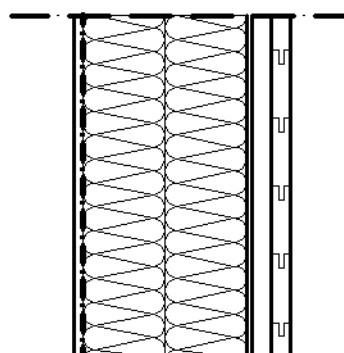


Technical Details

Case 29.2

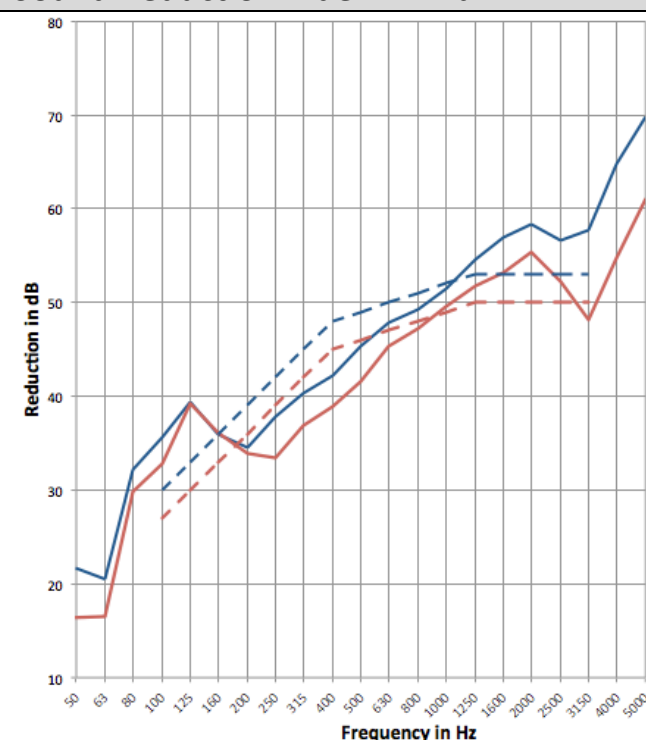
Material layers in [mm]

- 28 wood panels
- 28 air gap
- 9 gypsum board
- 240 wooden studs frame with rock wool
- 13 reinforced gypsum panel



Technical Details

Sound Reduction Index: R in dB



f [Hz]

R' [dB]

R' [dB]

50	22	16
63	21	17
80	32	30
100	36	33
125	39	39
160	36	36
200	35	34
250	38	33
315	40	37
400	42	39
500	45	42
630	48	45
800	49	47
1000	52	50
1250	55	52
1600	57	53
2000	58	55
2500	57	52
3150	58	48
4000	65	55
5000	70	61

Rw values

49

46

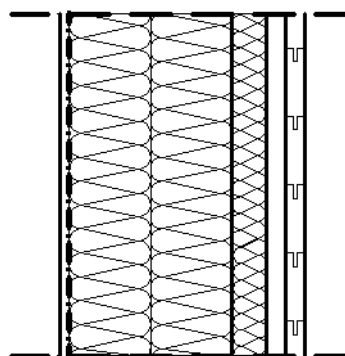
Case 29: Alternative versions

Wood panels facade on wooden frame

Case 29.3

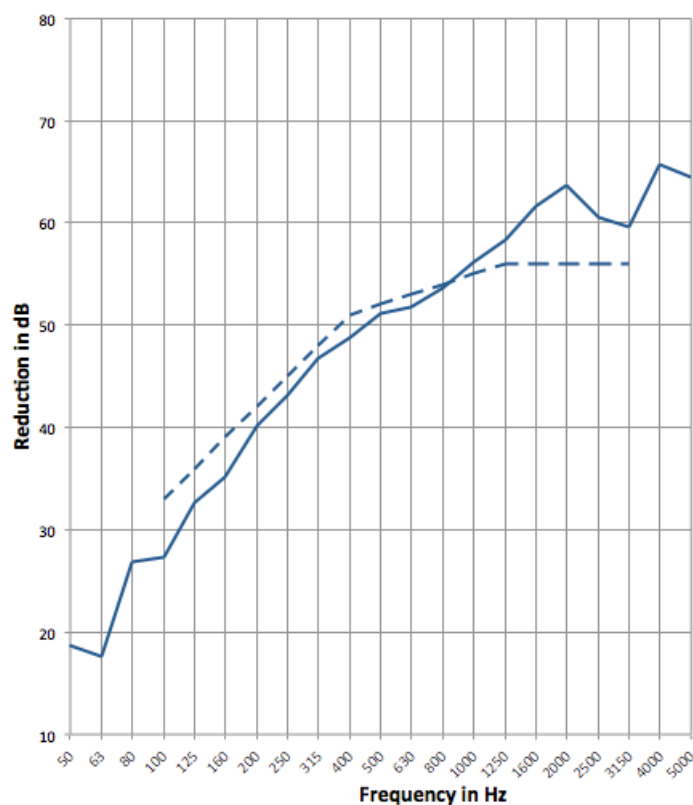
Material layers in [mm]

- 28 wood panels
- 28 air gap
- 50 glass wool
- 240 wooden studs frame with rock wool
- plastic sheet
- 13 reinforced gypsum panel



Technical Details

Sound Reduction Index: R in dB

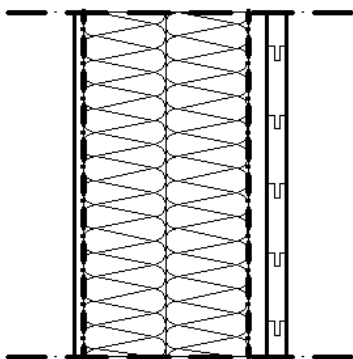


Rw value

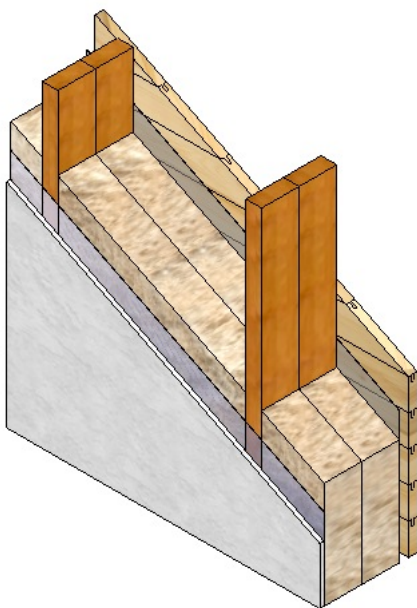
52

Case 30	Wood panels facade on wooden frame
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- Material layers in [mm]**
- 28 wood panels
 - 28 air gap
 - plastic sheet
 - 240 wooden studs frame with heavy rock wool
 - nylon sheet
 - 13 reinforced gypsum panel

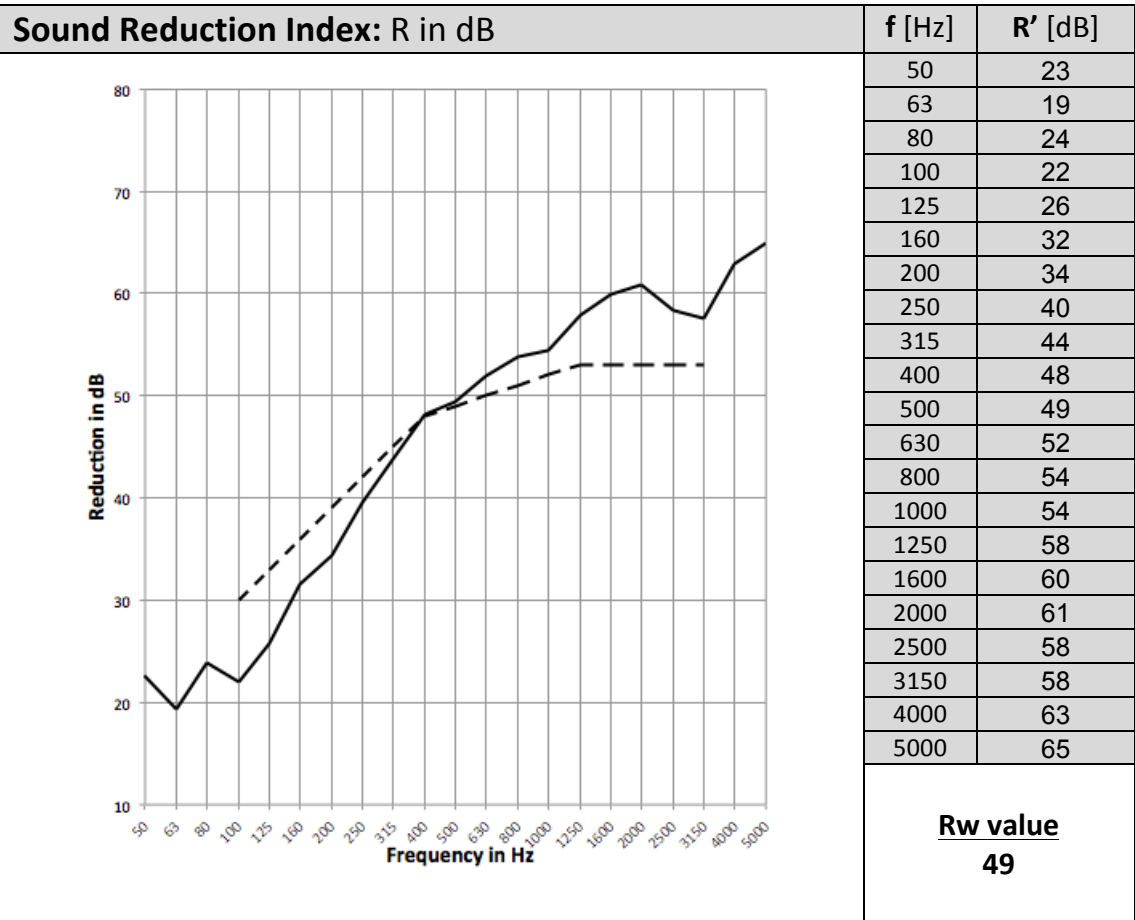


Technical Details



Inside

Outside



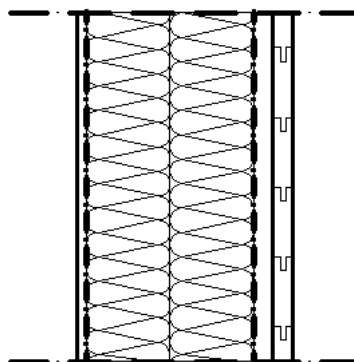
Case 30: Alternative versions

Wood panels facade on wooden frame

Case 30.1

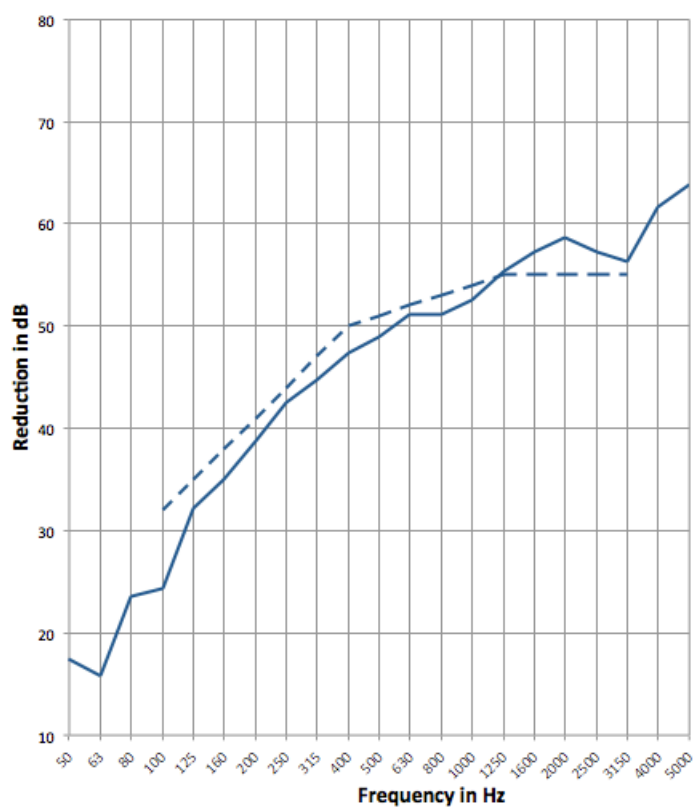
Material layers in [mm]

- 28 wood panels
- 28 air gap
- plastic sheet
- 240 wooden studs frame with glass wool
- nylon sheet
- 13 reinforced gypsum panel



Technical Details

Sound Reduction Index: R in dB



f [Hz]

R' [dB]

50	17
63	16
80	24
100	24
125	32
160	35
200	39
250	43
315	45
400	47
500	49
630	51
800	51
1000	53
1250	55
1600	57
2000	59
2500	57
3150	56
4000	62
5000	64

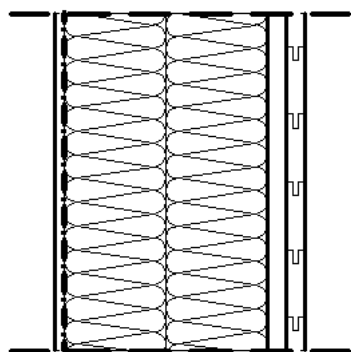
Rw value

51

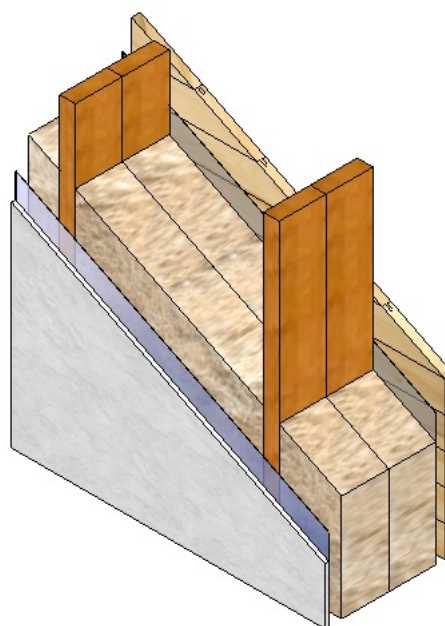
Case 31	Wood panels facade on wooden frame
----------------	---

Material layers in [mm]

- | |
|---|
| - 28 wood panels |
| - 28 air gap |
| - plastic sheet |
| - 300 wooden studs frame with heavy rock wool |
| - nylon sheet |
| - 13 reinforced gypsum panel |

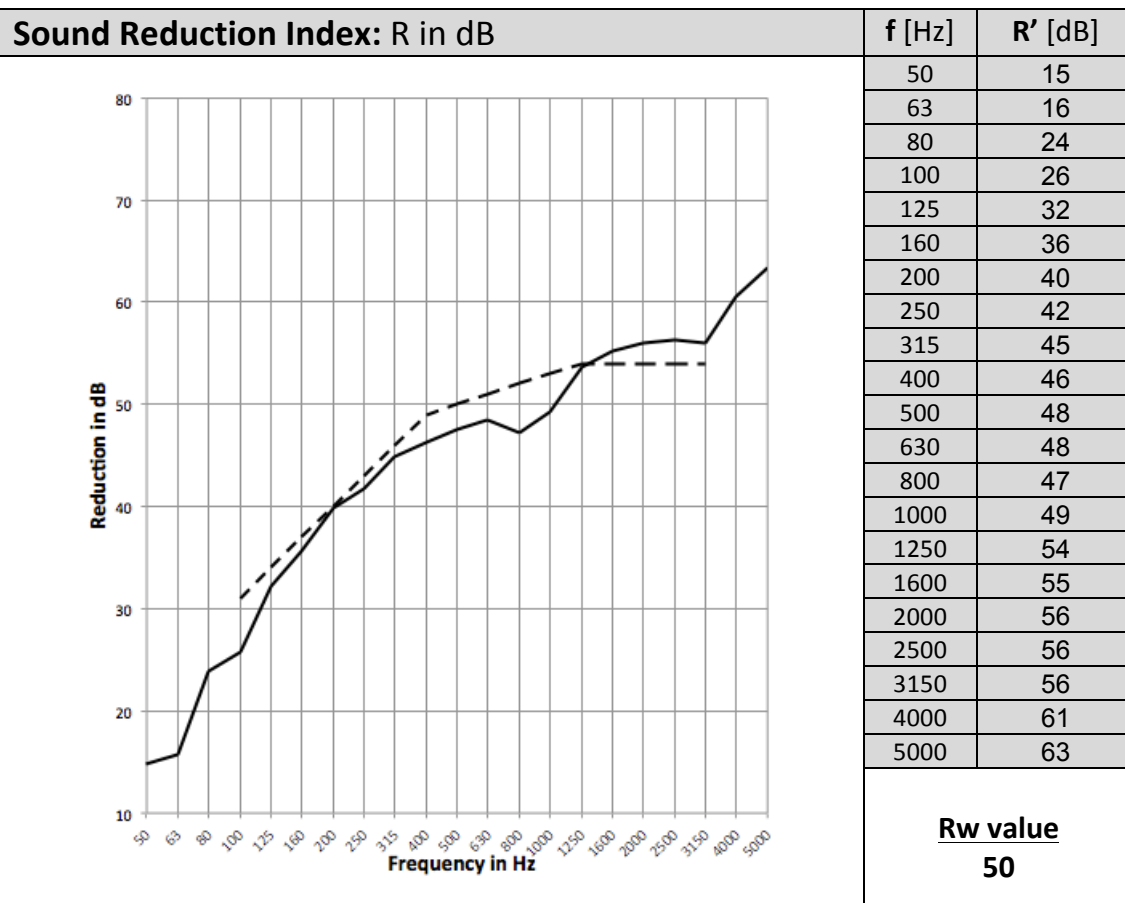


Technical Details



Inside

Outside



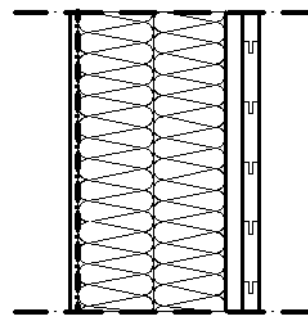
Case 31: Alternative versions

Wood panels facade on wooden frame

Case 31.1

Material layers in [mm]

- 28 wood panels
- 28 air gap
- plastic sheet
- 240 wooden studs frame with heavy rock wool
- nylon sheet
- 13 reinforced gypsum panel

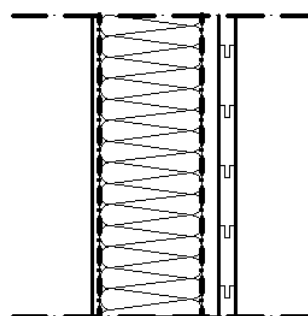


Technical Details

Case 31.2

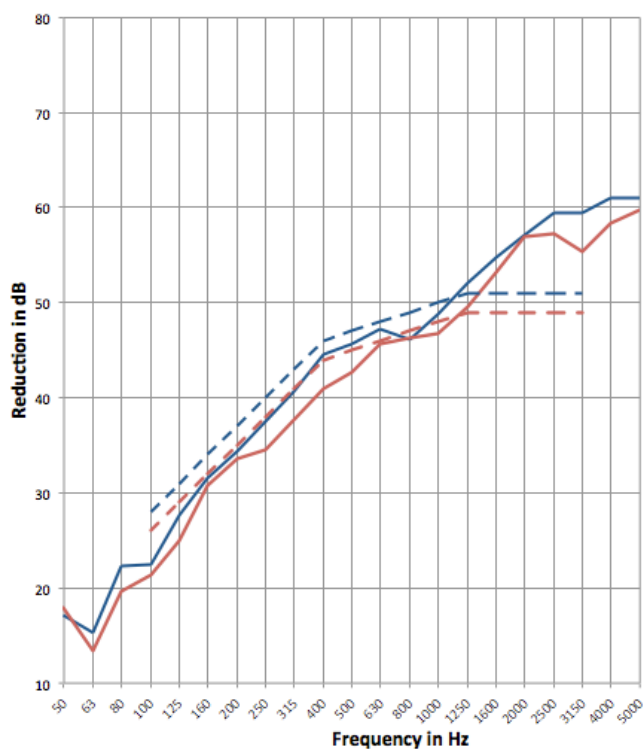
Material layers in [mm]

- 28 wood panels
- 28 air gap
- plastic sheet
- 170 wooden studs frame with heavy rock wool
- nylon sheet
- 13 reinforced gypsum panel



Technical Details

Sound Reduction Index: R in dB



f [Hz]

R' [dB]

R' [dB]

R_w
values

47

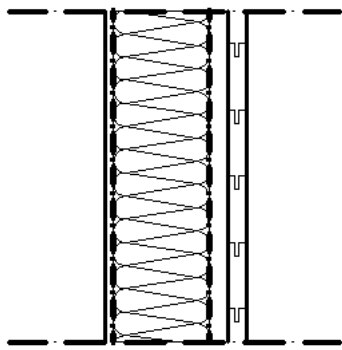
45

Case 32

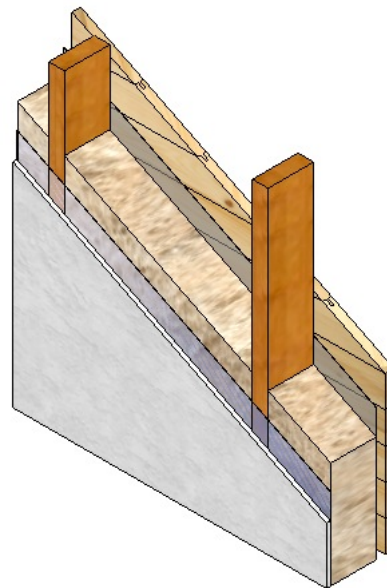
Wood panels facade on wooden frame

Material layers in [mm]

- 28 wood panels
- 28 air gap
- plastic sheet
- 145 wooden studs frame with heavy rock wool
- nylon sheet
- 13 reinforced gypsum panel



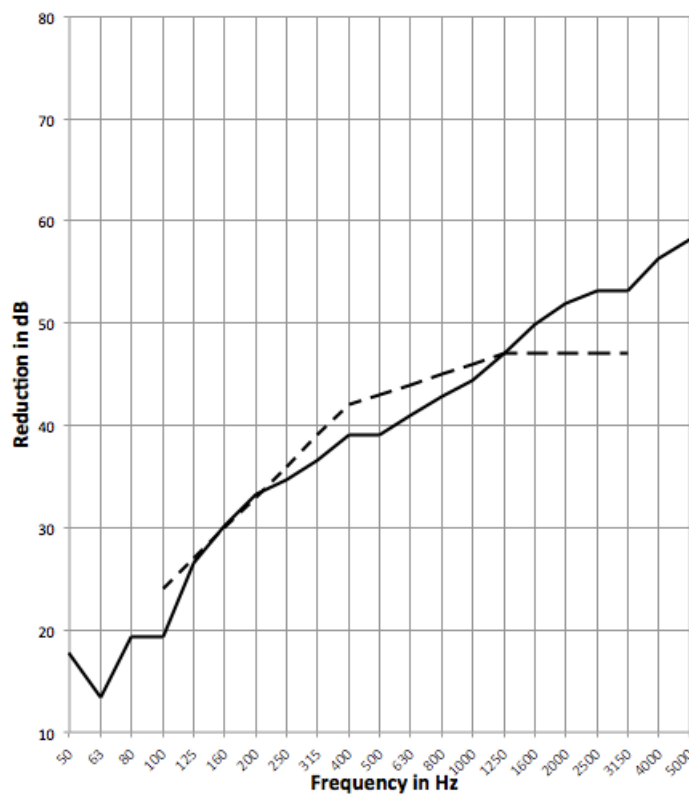
Technical Details



Inside

Outside

Sound Reduction Index: R in dB



f [Hz]	R' [dB]
50	18
63	13
80	19
100	19
125	27
160	30
200	33
250	35
315	37
400	39
500	39
630	41
800	43
1000	44
1250	47
1600	50
2000	52
2500	53
3150	53
4000	56
5000	58

Rw value
43

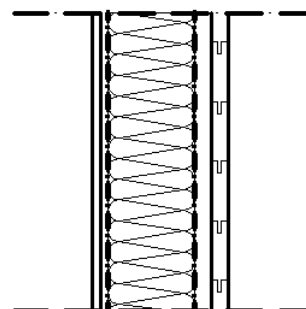
Case 32: Alternative versions

Wood panels facade on wooden frame

Case 32.1

Material layers in [mm]

- 28 wood panels
- 28 air gap
- vapor barrier
- 145 wooden studs frame with heavy rock wool
- nylon sheet
- 13 reinforced gypsum panel

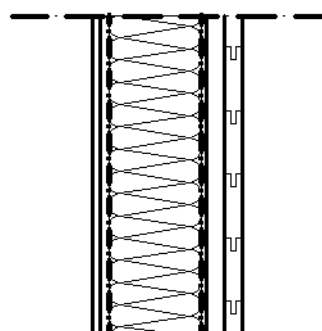


Technical Details

Case 32.2

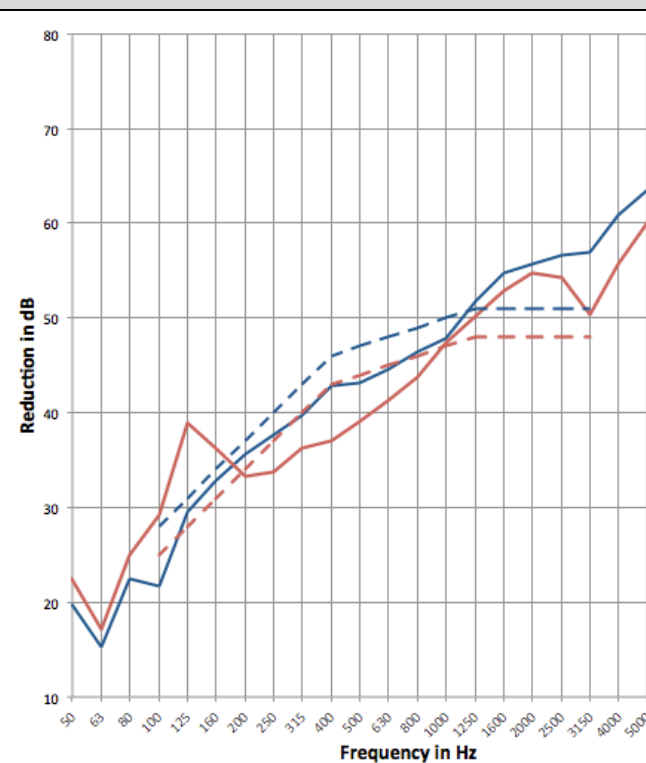
Material layers in [mm]

- 28 wood panels
- 28 air gap
- 9 gypsum board
- 145 wooden studs frame with heavy rock wool
- nylon sheet
- 2*13 reinforced gypsum panel



Technical Details

Sound Reduction Index: R in dB



f [Hz]

R' [dB]

R' [dB]

50

20

22

63

15

17

80

23

25

100

22

29

125

30

39

160

33

36

200

36

33

250

38

34

315

40

36

400

43

37

500

43

39

630

45

41

800

46

44

1000

48

47

1250

52

50

1600

55

53

2000

56

55

2500

57

54

3150

57

50

4000

61

56

5000

64

60

Rw
values

47

44

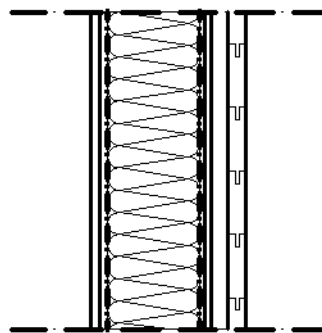
Case 32: Alternative versions

Wood panels facade on wooden frame

Case 32.3

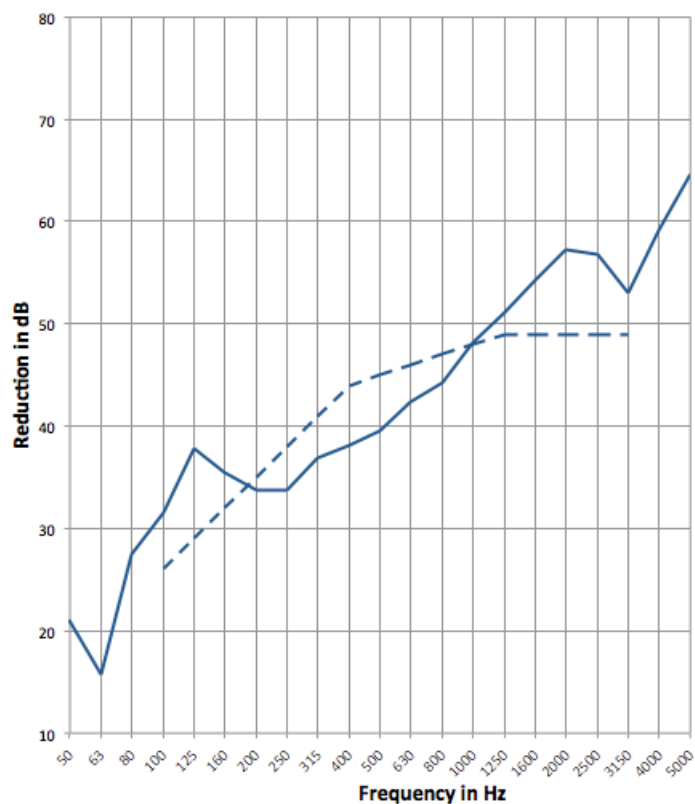
Material layers in [mm]

- 28 wood panels
- 28 air gap
- 2*9 gypsum board
- 145 wooden studs frame with heavy rock wool
- nylon sheet
- 2*13 reinforced gypsum panel



Technical Details

Sound Reduction Index: R in dB



f [Hz]

R' [dB]

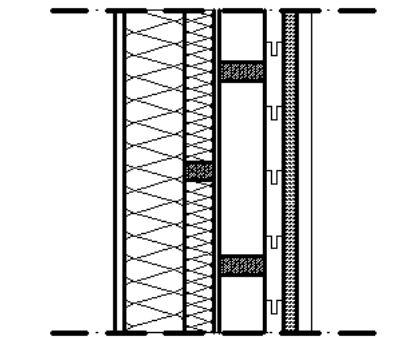
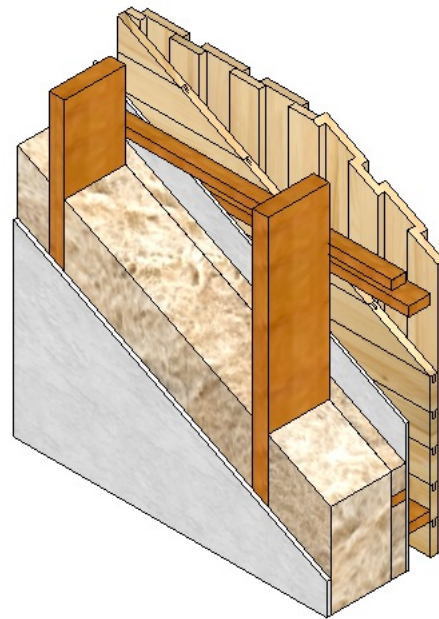
50	21
63	16
80	28
100	32
125	38
160	36
200	34
250	34
315	37
400	38
500	40
630	42
800	44
1000	48
1250	51
1600	54
2000	57
2500	57
3150	53
4000	59
5000	65

Rw value

45

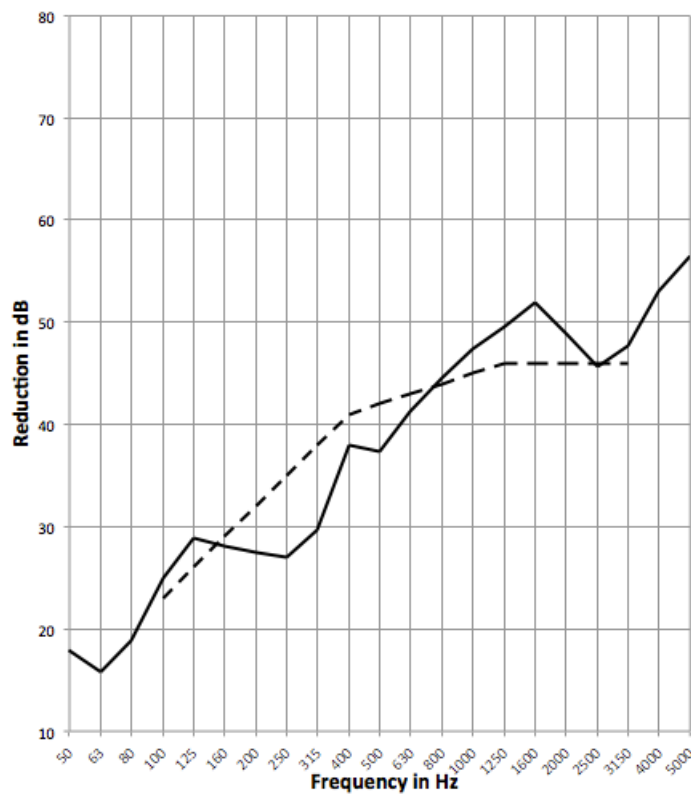
Case 33**Wood panels facade on crosswise frame****Material layers in [mm]**

- 22 outer wood paneling
- 28 wood panels
- 70 wooden studs with air gap
- 9 gypsum board
- 45+95 wooden studs frame with mineral wool
- 13 gypsum board

**Technical Details**

Inside

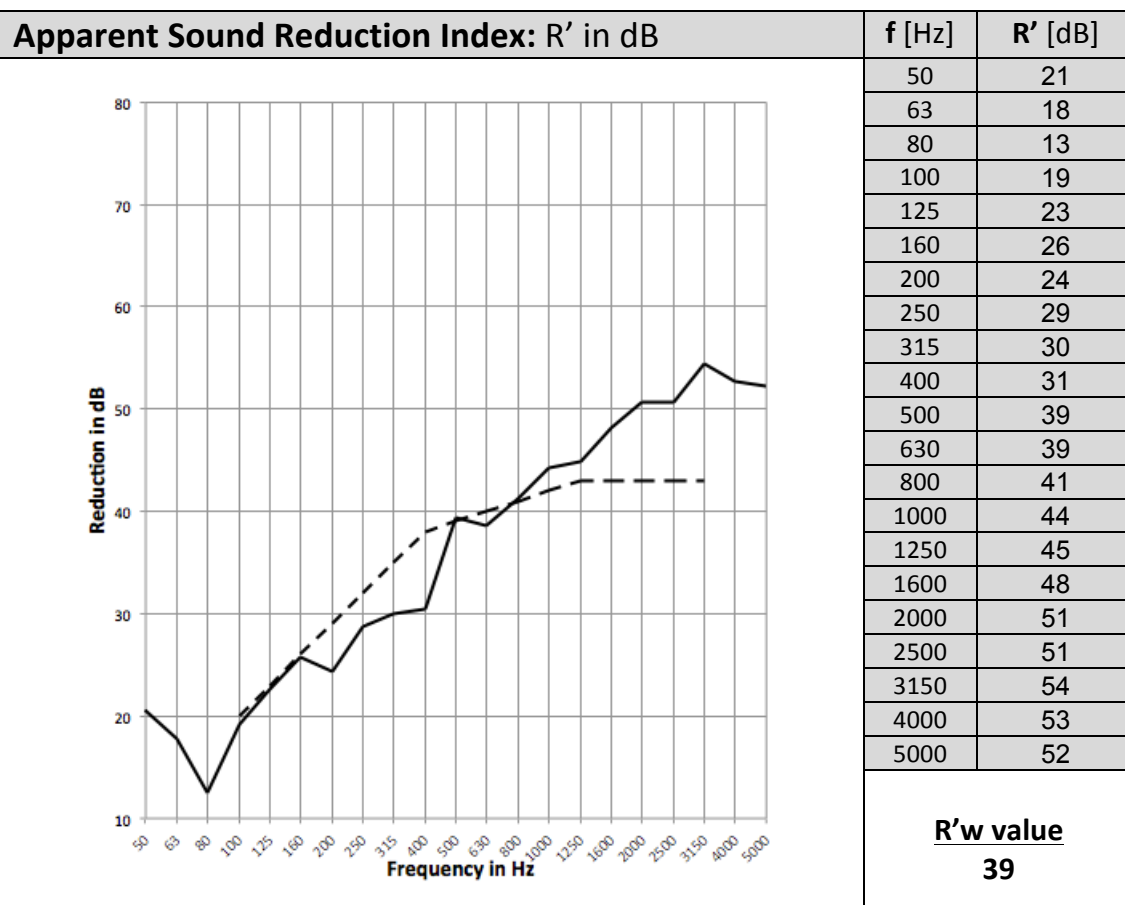
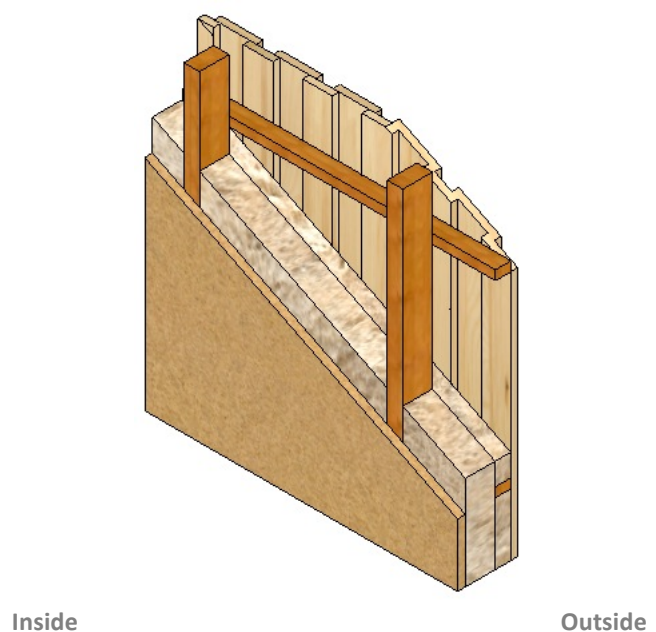
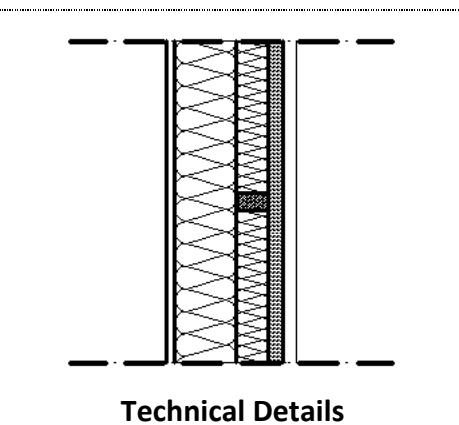
Outside

Apparent Sound Reduction Index: R' in dB**f [Hz]** **R' [dB]**

R'_w value
42

Case 34	Wood panels facade on crosswise frame
----------------	--

- Material layers in [mm]**
- 22 outer wood paneling
 - 50+95 wooden studs frame with mineral wool
 - 13 fiber board

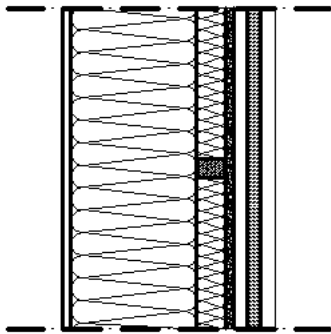


Case 35

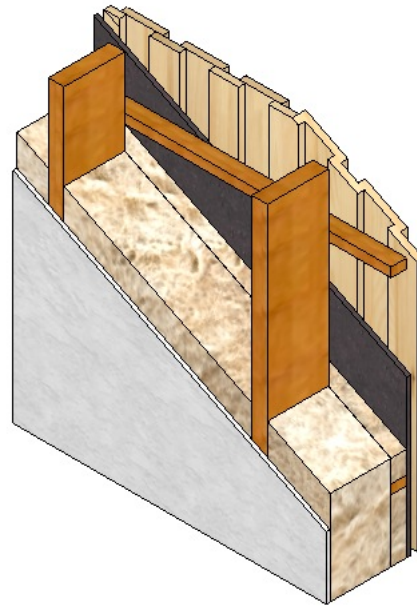
Wood panels facade on crosswise frame

Material layers in [mm]

- 22 outer wood paneling
- 20 air gap
- 13 asphalt board
- 45+195 wooden studs frame with mineral wool
- 12 gypsum panel



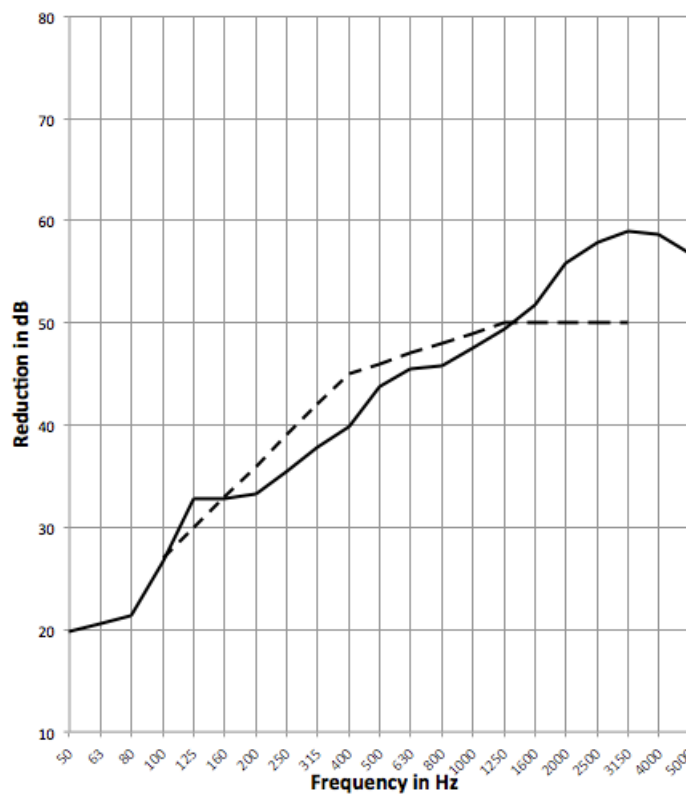
Technical Details



Inside

Outside

Apparent Sound Reduction Index: R' in dB

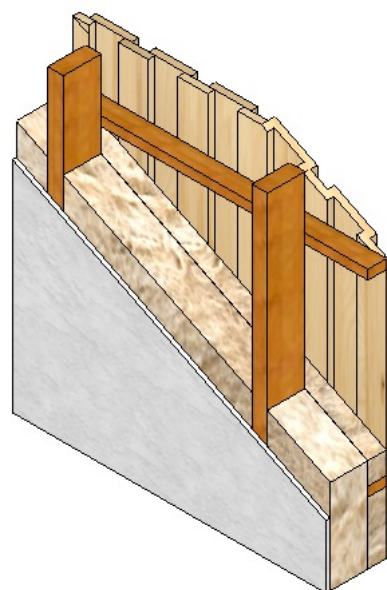
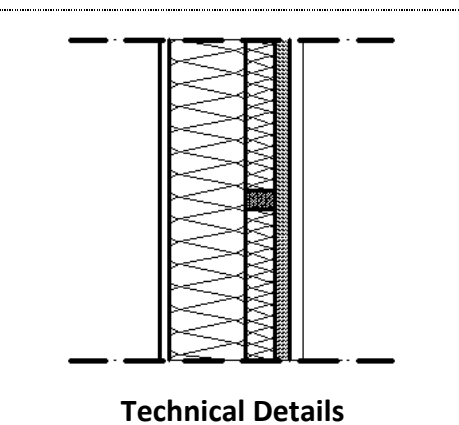


f [Hz]	R' [dB]
50	20
63	21
80	21
100	27
125	33
160	33
200	33
250	35
315	38
400	40
500	44
630	46
800	46
1000	48
1250	49
1600	52
2000	56
2500	58
3150	59
4000	59
5000	57

R'_w value
46

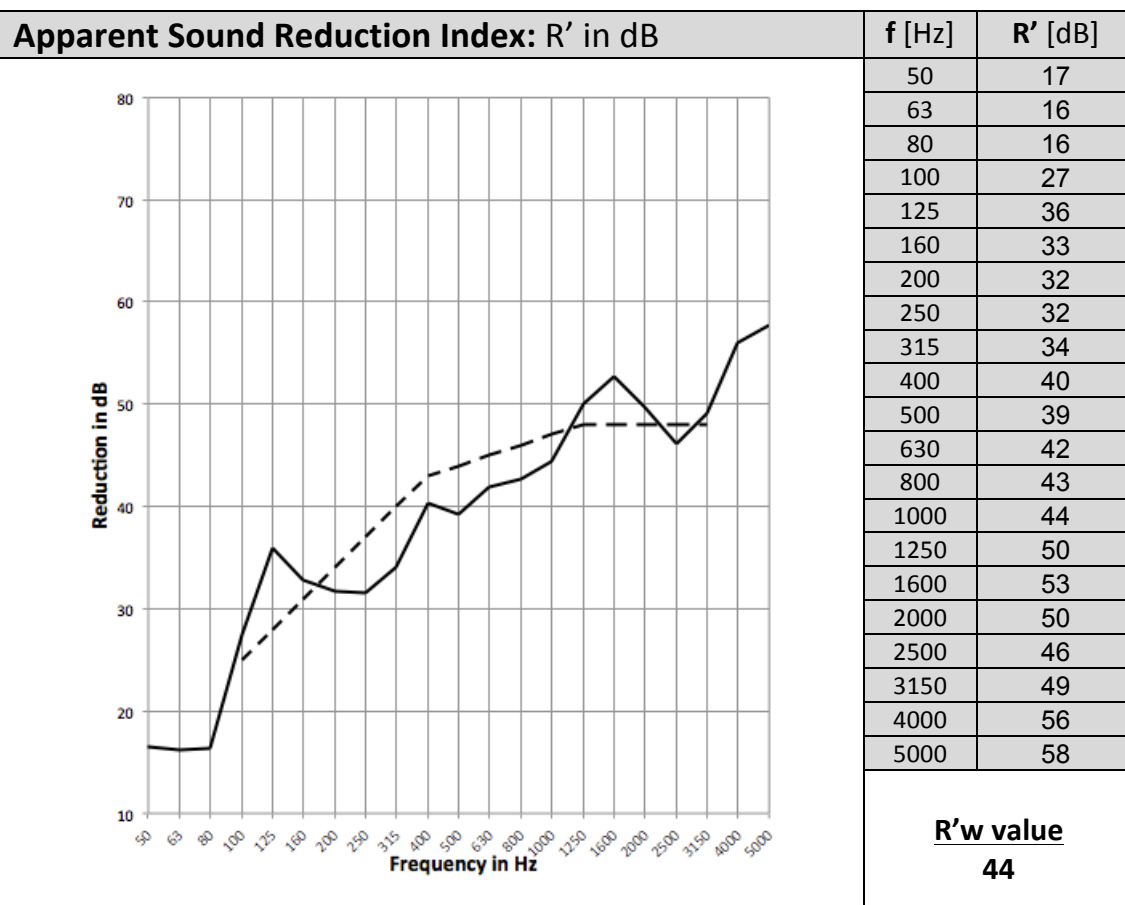
Case 36	Wood panels facade on crosswise frame
----------------	--

- Material layers in [mm]**
- 22 outer wood paneling
 - 60+120 wooden studs frame with mineral wool
 - 13 gypsum board



Inside

Outside

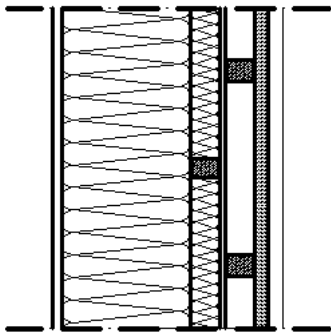


Case 37

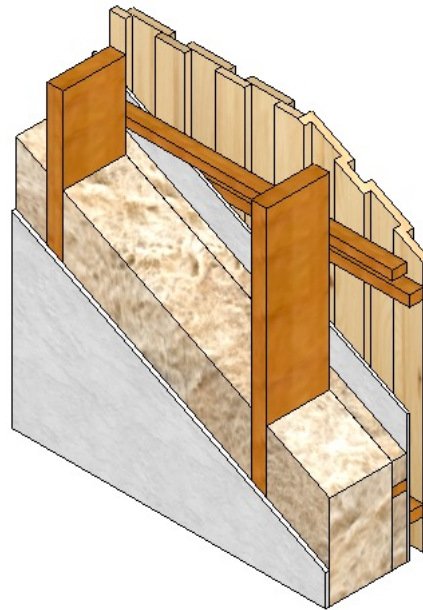
Wood panels facade on crosswise frame

Material layers in [mm]

- 22 outer wood paneling
- 45 wooden studs with air gap
- 9 gypsum board
- 45+200 wooden studs frame with mineral wool
- 13 gypsum board



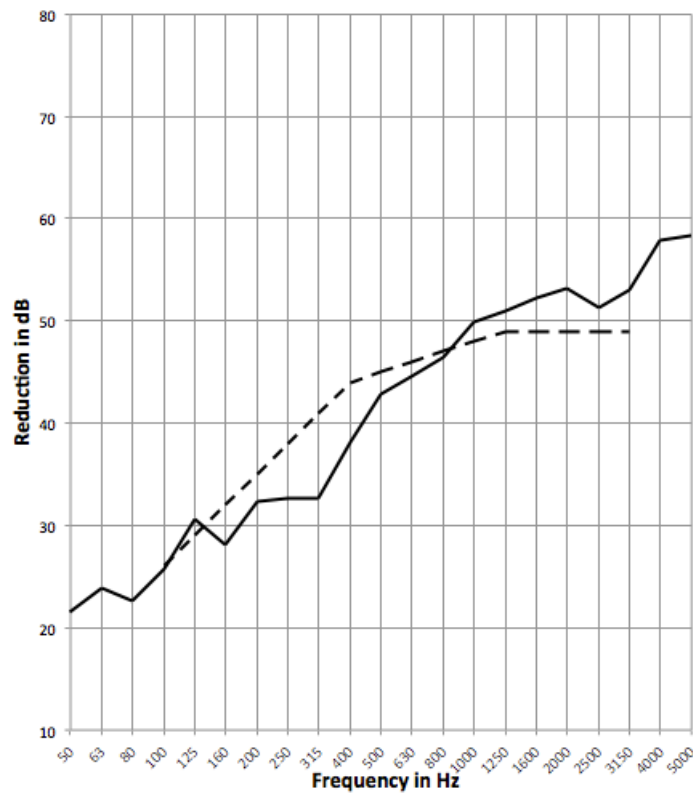
Technical Details



Inside

Outside

Apparent Sound Reduction Index: R' in dB



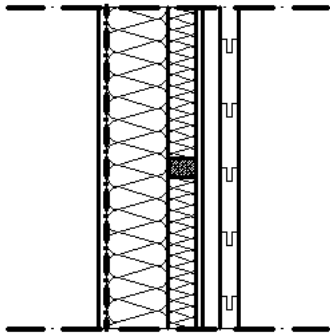
R'_w value
45

Case 38

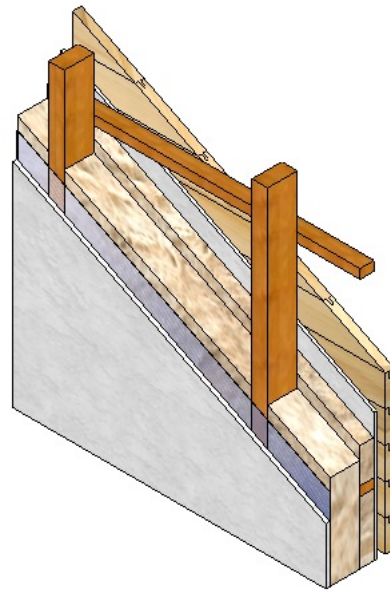
Wood panels facade on crosswise frame

Material layers in [mm]

- 28 wood panels
- 28 air gap
- 9 gypsum board
- 45+95 wooden studs frame with rock wool
- nylon sheet
- 13 gypsum board



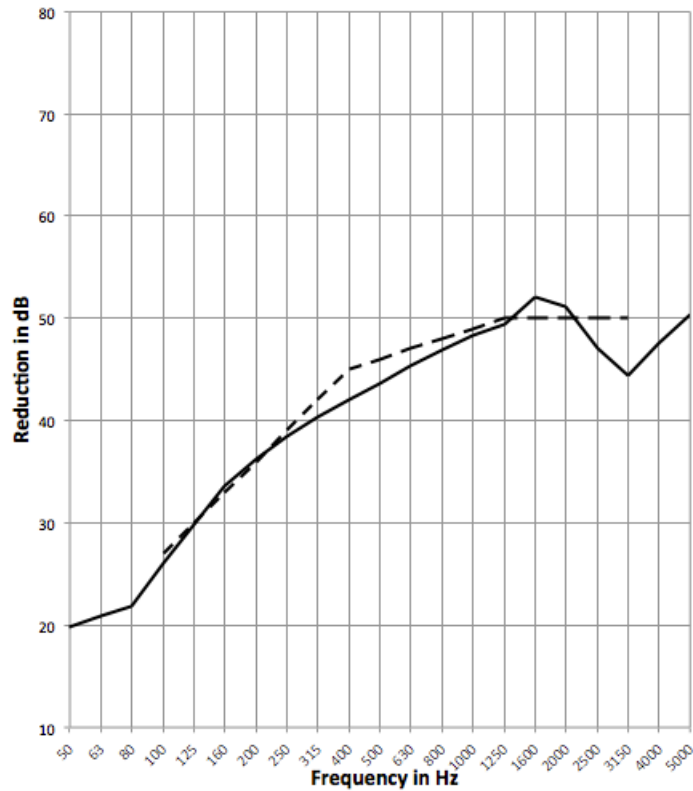
Technical Details



Inside

Outside

Apparent Sound Reduction Index: R' in dB



f [Hz]	R' [dB]
50	20
63	21
80	22
100	26
125	30
160	34
200	36
250	38
315	40
400	42
500	44
630	45
800	47
1000	48
1250	49
1600	52
2000	51
2500	47
3150	44
4000	48
5000	50

R'_w value
46

Case 38: Alternative versions	Wood panels facade on crosswise frame
--------------------------------------	--

Case 38.1

Material layers in [mm]

- 28 wood panels

- 28 air gap

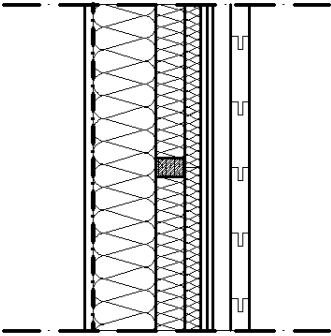
- 2*9 gypsum board

- 25 acoustic profile with wool

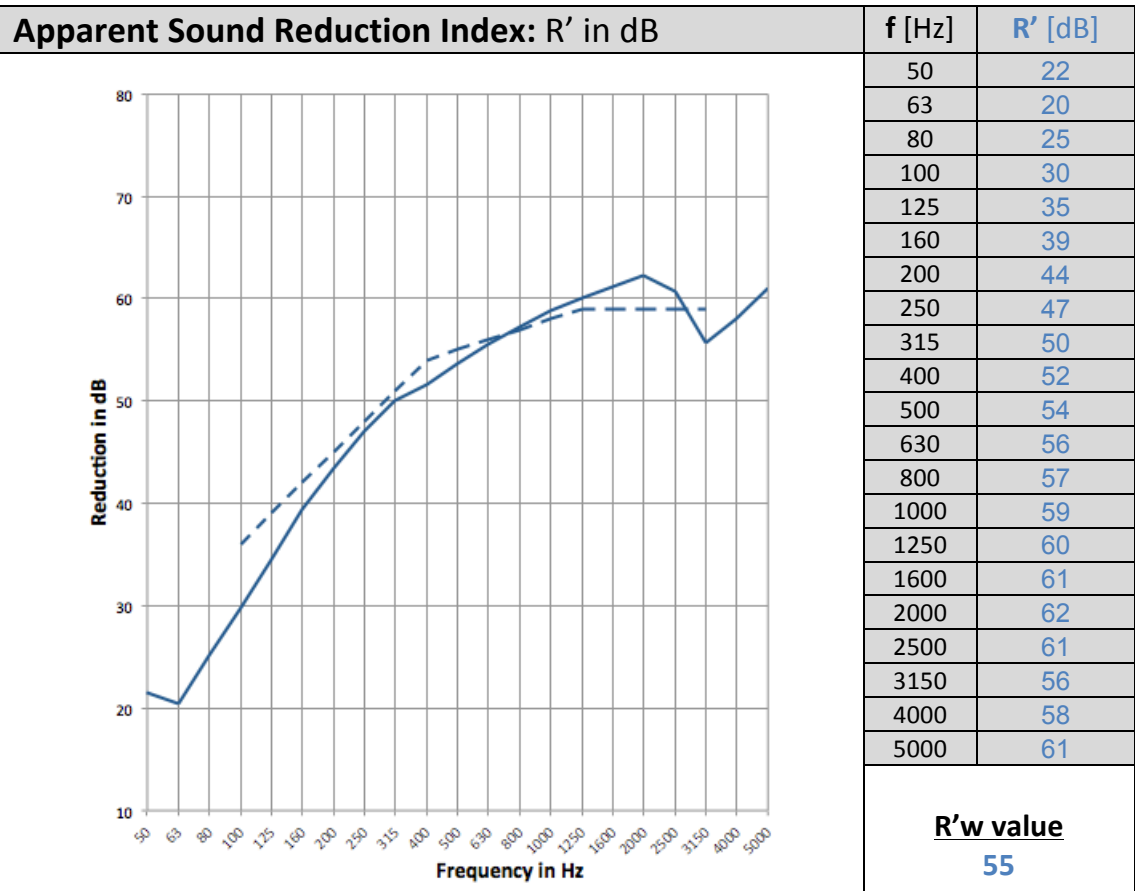
- 45+95 wooden studs frame with rock wool

- nylon sheet

- 13 gypsum board



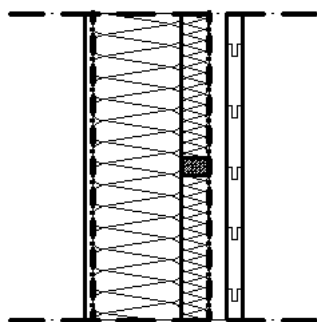
Technical Details



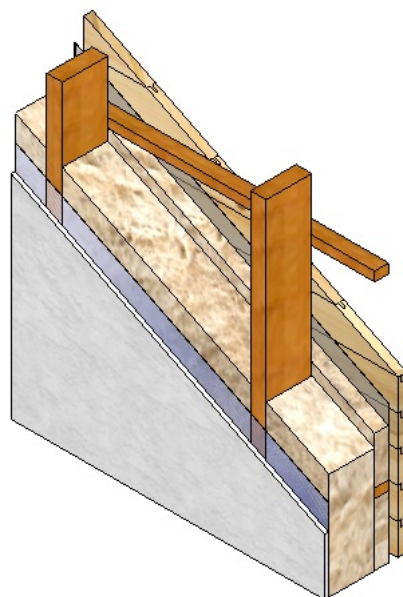
Case 39	Wood panels facade on crosswise frame
----------------	--

Material layers in [mm]

- 28 wood panels
- 28 air gap
- vapor barrier
- 45+145 wooden studs frame with rock wool
- nylon sheet
- 13 gypsum board

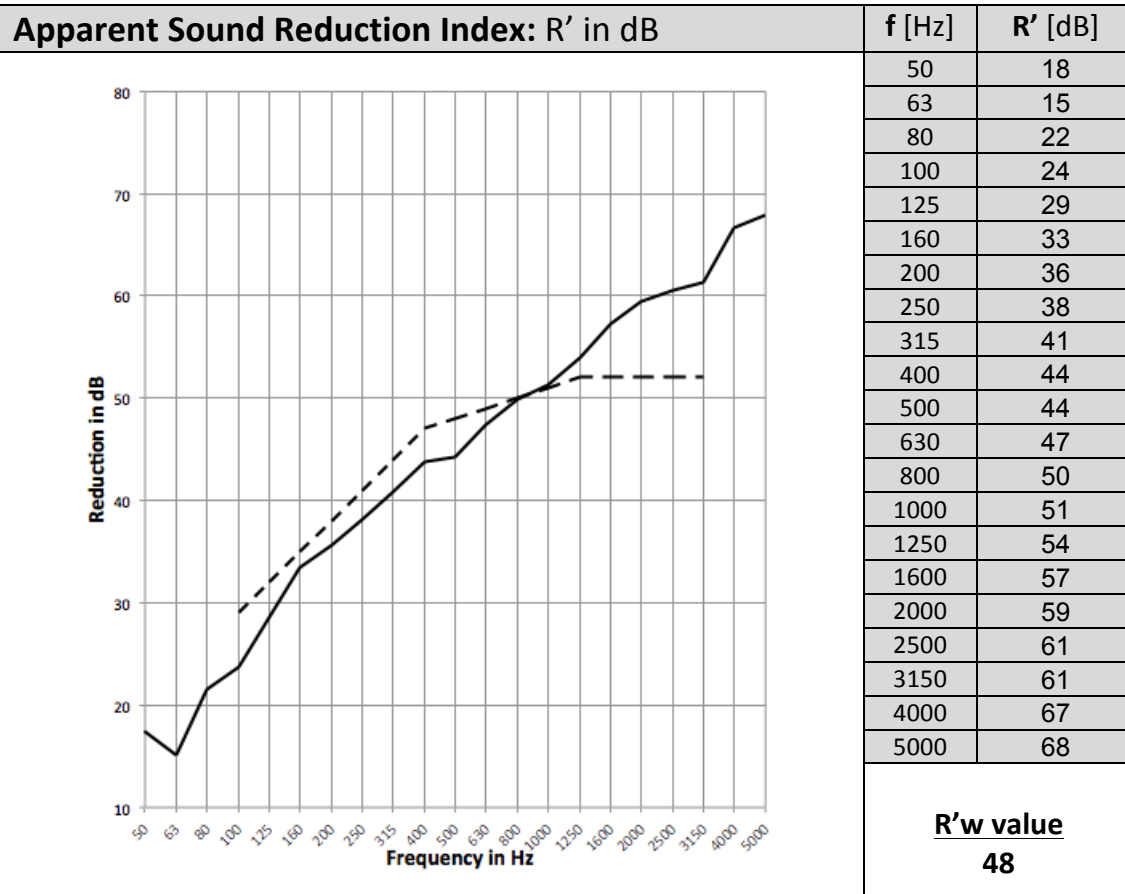


Technical Details



Inside

Outside



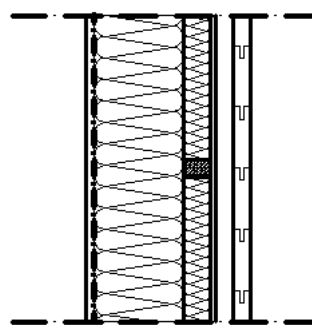
Case 39: Alternative versions

Wood panels facade on crosswise frame

Case 39.1

Material layers in [mm]

- 28 wood panels
- 28 air gap
- 9 gypsum board
- 45+145 wooden studs frame with rock wool
- nylon sheet
- 13 gypsum board

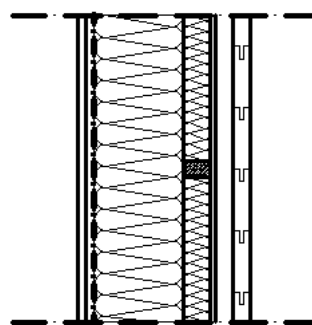


Technical Details

Case 39.2

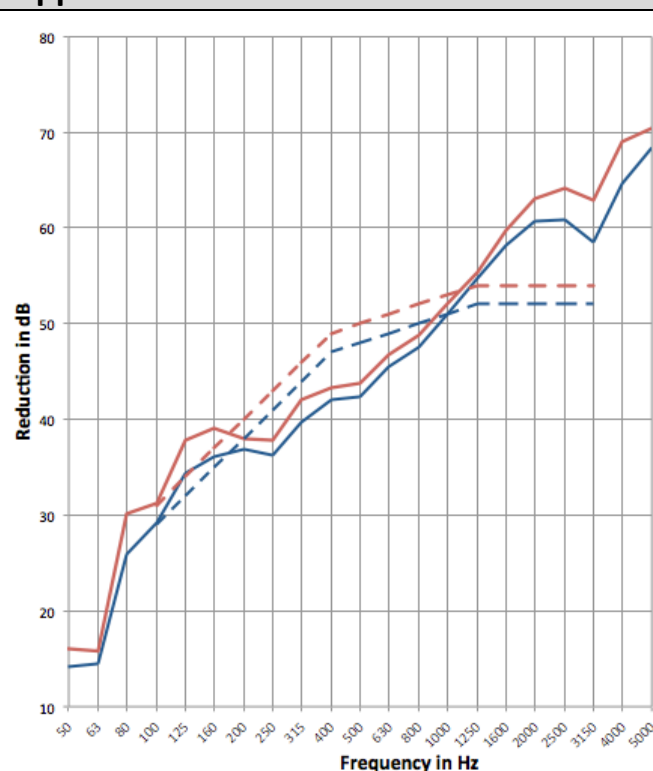
Material layers in [mm]

- 28 wood panels
- 28 air gap
- 9 gypsum board
- 45+145 wooden studs frame with rock wool
- nylon sheet
- 2*13 gypsum board



Technical Details

Apparent Sound Reduction Index: R' in dB



f [Hz]	R' [dB]	R' [dB]
50	14	16
63	14	16
80	26	30
100	29	31
125	34	38
160	36	39
200	37	38
250	36	38
315	40	42
400	42	43
500	42	44
630	46	47
800	48	49
1000	51	52
1250	55	55
1600	58	60
2000	61	63
2500	61	64
3150	59	63
4000	65	69
5000	68	70
R'_w values	48	50

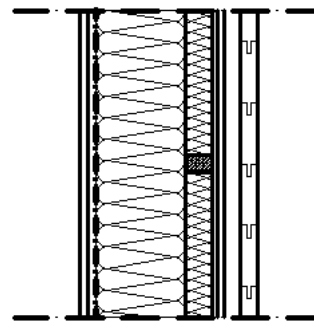
Case 39: Alternative versions

Wood panels facade on crosswise frame

Case 39.3

Material layers in [mm]

- 28 wood panels
- 28 air gap
- 2*9 gypsum board
- 45+145 wooden studs frame with rock wool
- nylon sheet
- 2*13 gypsum board

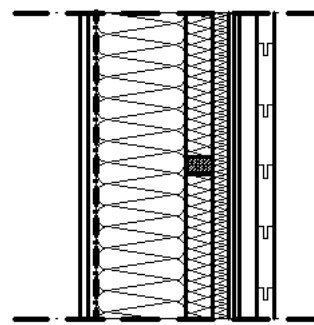


Technical Details

Case 39.4

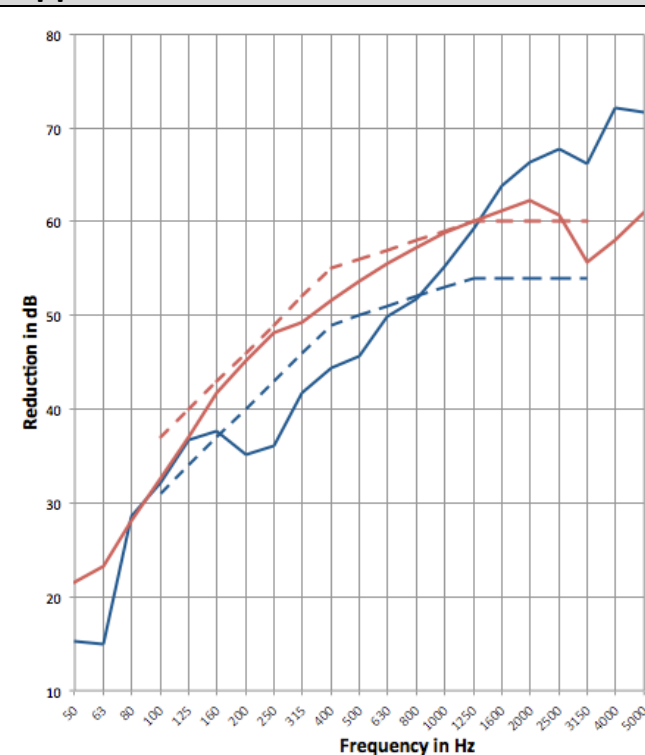
Material layers in [mm]

- 28 wood panels
- 28 air gap
- 2*9 gypsum board
- 25 acoustic profile with wool
- 45+145 wooden studs frame with rock wool
- nylon sheet
- 13 gypsum board



Technical Details

Apparent Sound Reduction Index: R' in dB



f [Hz]

R' [dB]

R' [dB]

50	15	22
63	15	23
80	29	28
100	32	33
125	37	37
160	38	42
200	35	45
250	36	48
315	42	49
400	44	52
500	46	54
630	50	56
800	52	57
1000	55	59
1250	59	60
1600	64	61
2000	66	62
2500	68	61
3150	66	56
4000	72	58
5000	72	61

R'_w
values

50

56

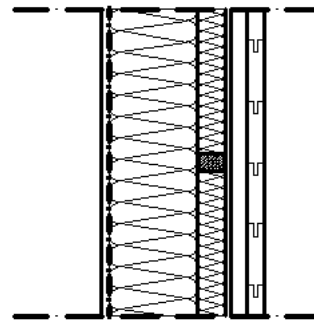
Case 39: Alternative versions

Wood panels facade on crosswise frame

Case 39.5

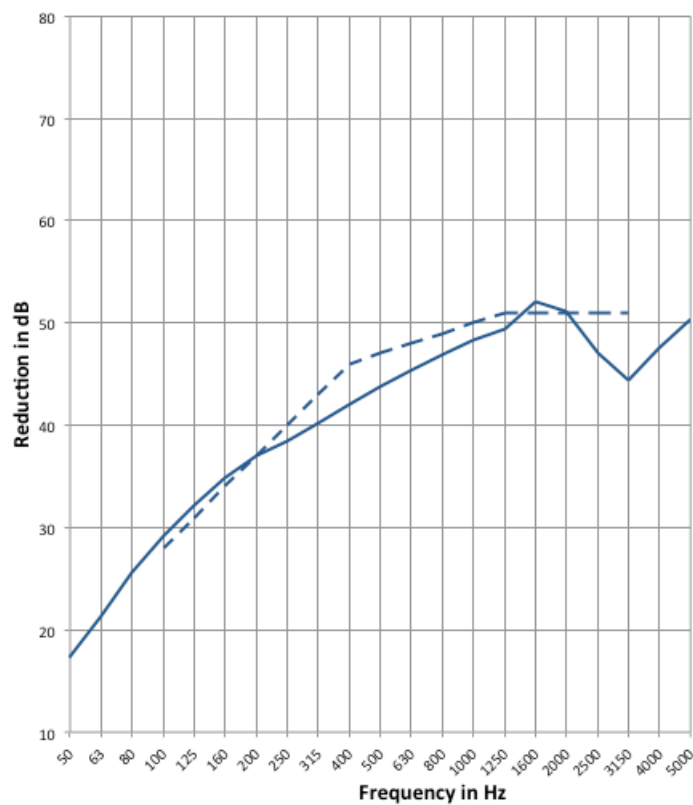
Material layers in [mm]

- 28 wood panels
- 28 air gap
- 9 gypsum board
- 45+195 wooden studs frame with rock wool
- nylon sheet
- 13 gypsum board



Technical Details

Apparent Sound Reduction Index: R' in dB



f [Hz]	R' [dB]
50	17
63	21
80	26
100	29
125	32
160	35
200	37
250	38
315	40
400	42
500	44
630	45
800	47
1000	48
1250	49
1600	52
2000	51
2500	47
3150	44
4000	48
5000	50

R'_w value

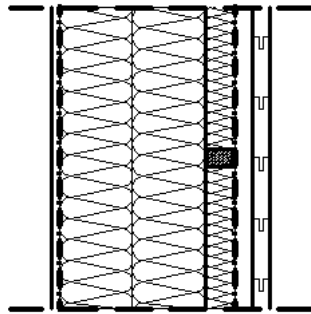
47

Case 40

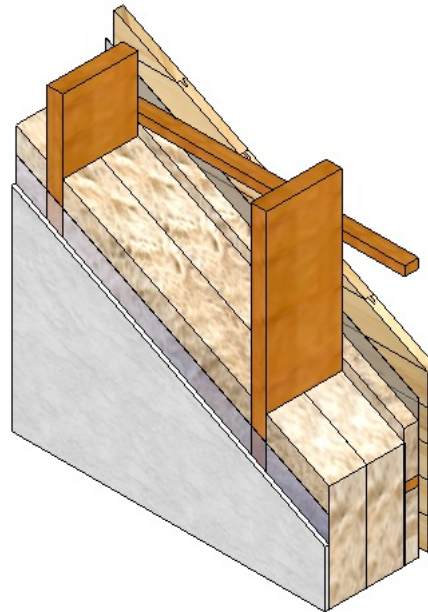
Wood panels facade on crosswise frame

Material layers in [mm]

- 28 wood panels
- 28 air gap
- vapor barrier
- 50+240 wooden studs frame with rock wool
- nylon sheet
- 13 gypsum board



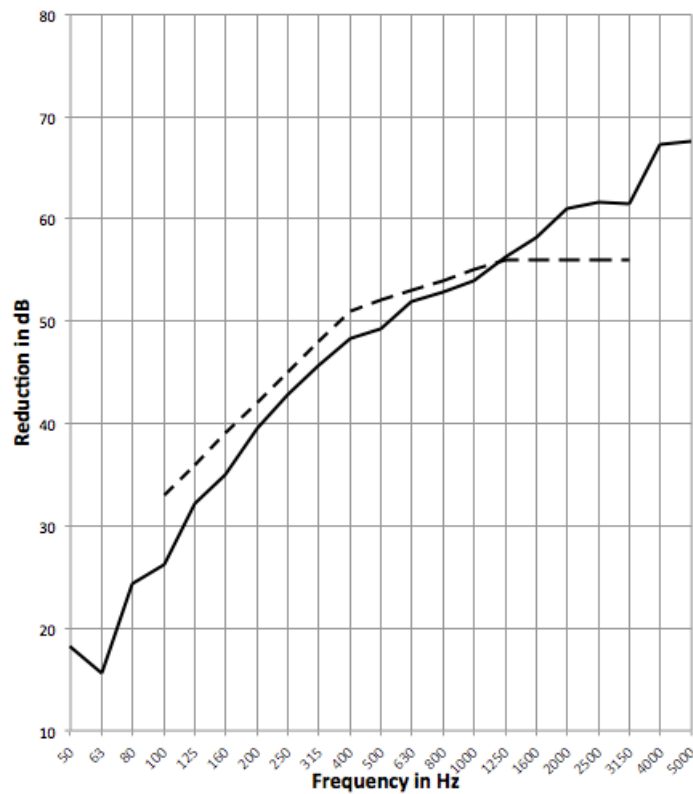
Technical Details



Inside

Outside

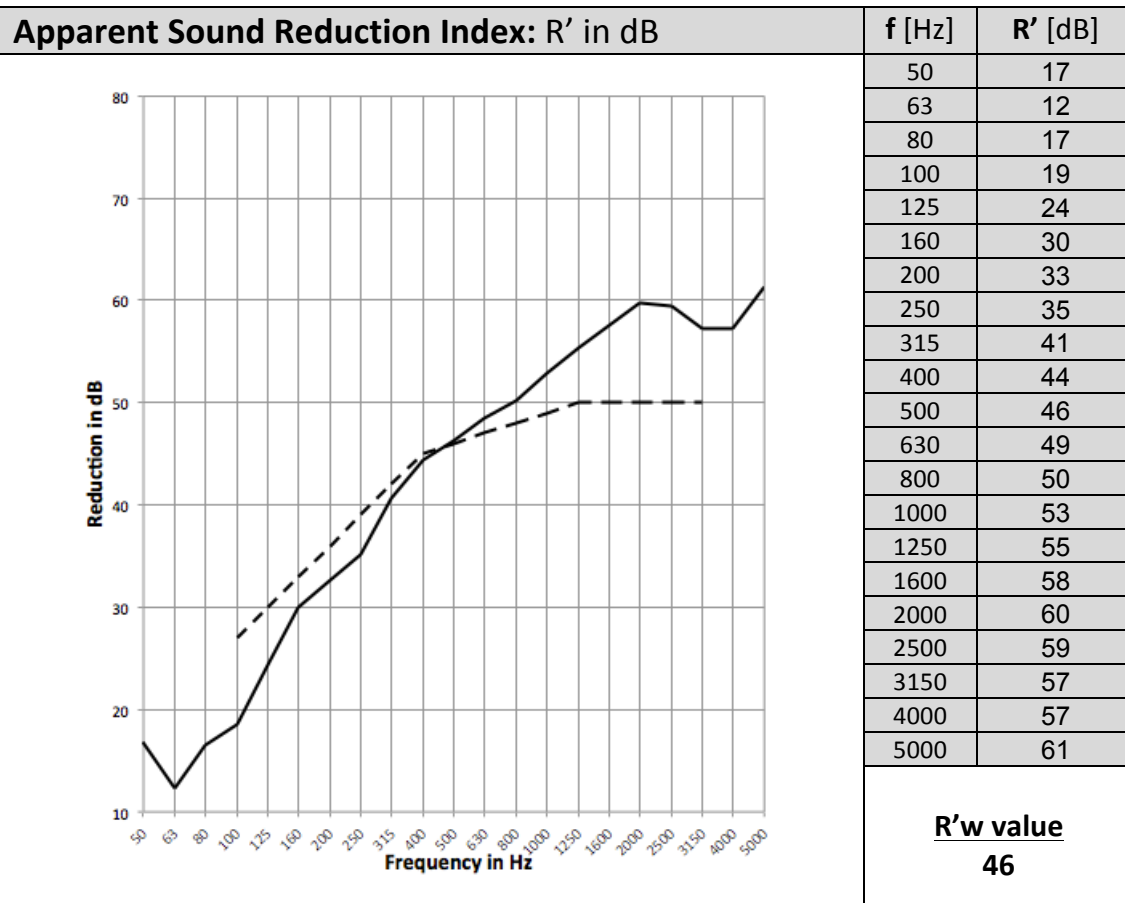
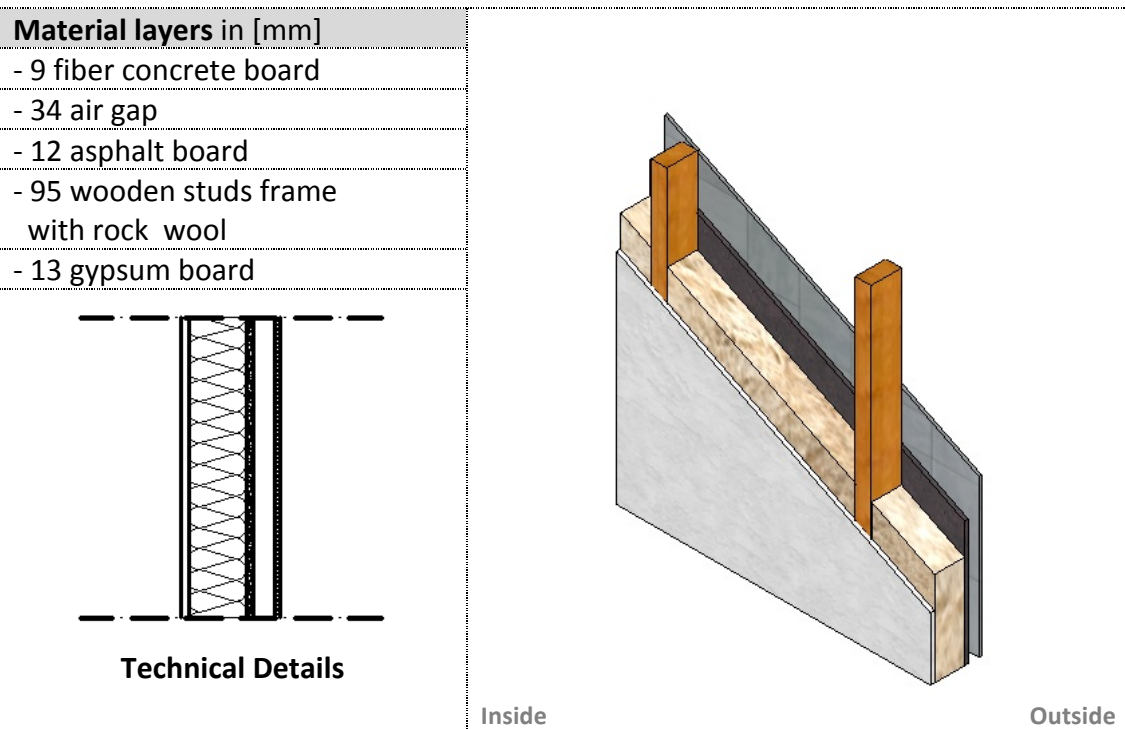
Sound Reduction Index: R in dB

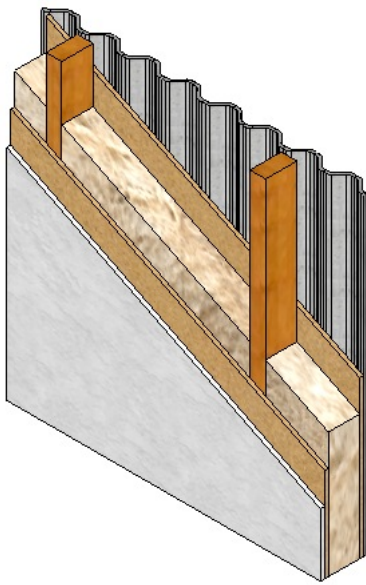
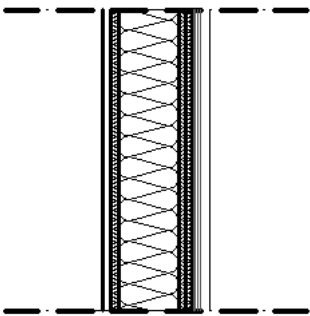


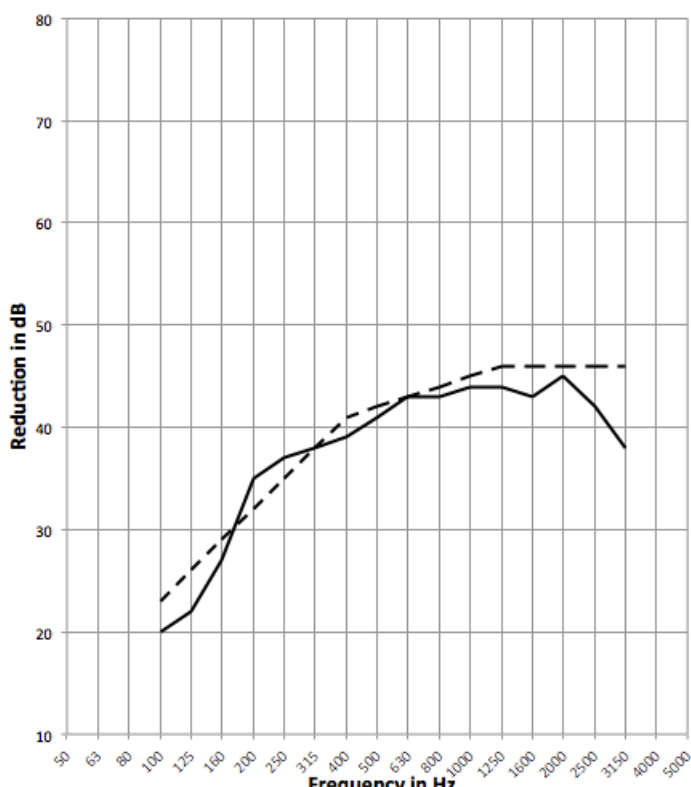
f [Hz]	R' [dB]
50	18
63	16
80	24
100	26
125	32
160	35
200	40
250	43
315	46
400	48
500	49
630	52
800	53
1000	54
1250	56
1600	58
2000	61
2500	62
3150	62
4000	67
5000	68

Rw value
52

Case 41	Concrete panel facade on stud frame
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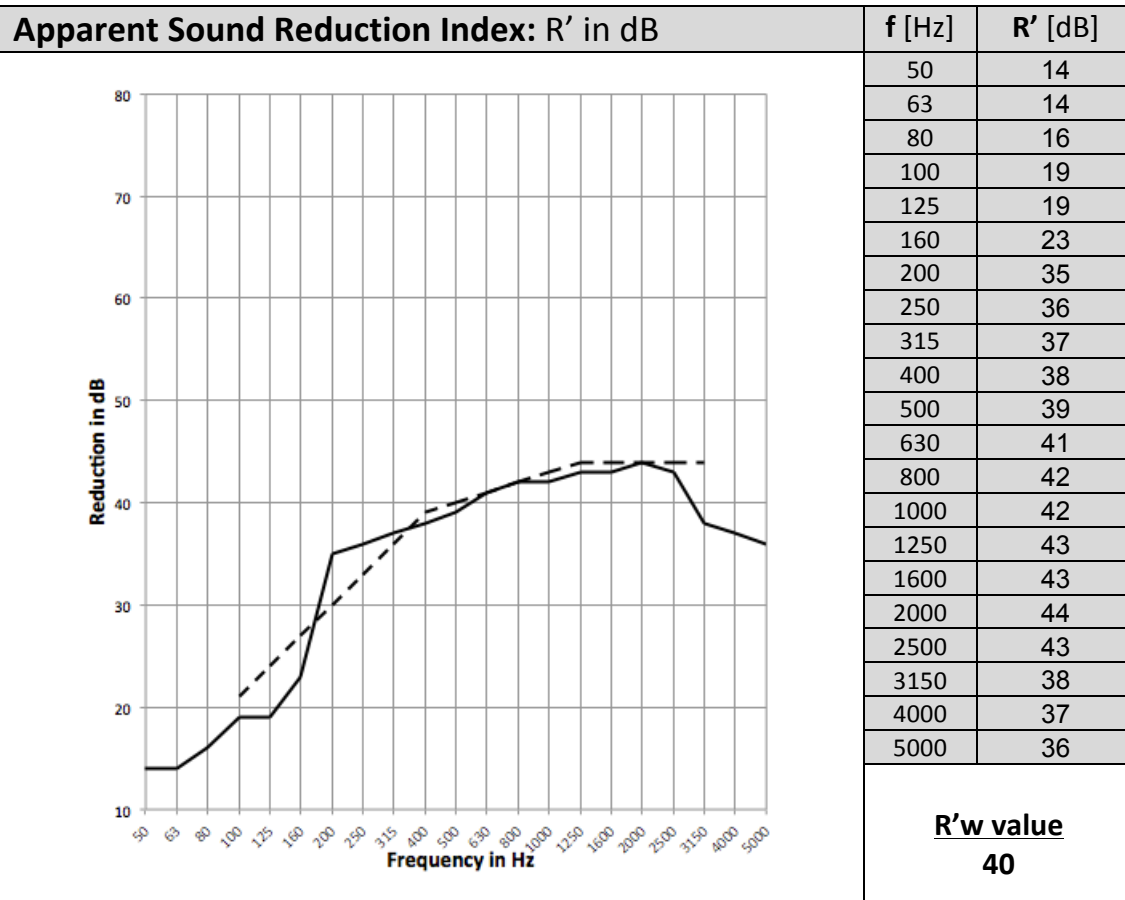
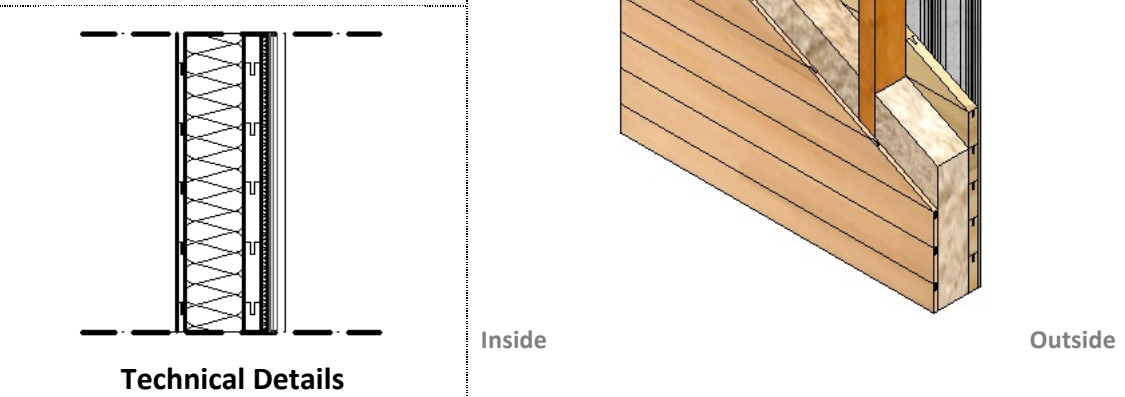


Case 42	Concrete panel facade on stud frame
Material layers in [mm] <ul style="list-style-type: none"> - 11 corrugated fiber concrete panel - 12 fiber board - 100 wooden studs frame with rock wool - 12 fiber board - 13 gypsum board 	 <p>Inside</p> <p>Outside</p>
 <p>Technical Details</p>	

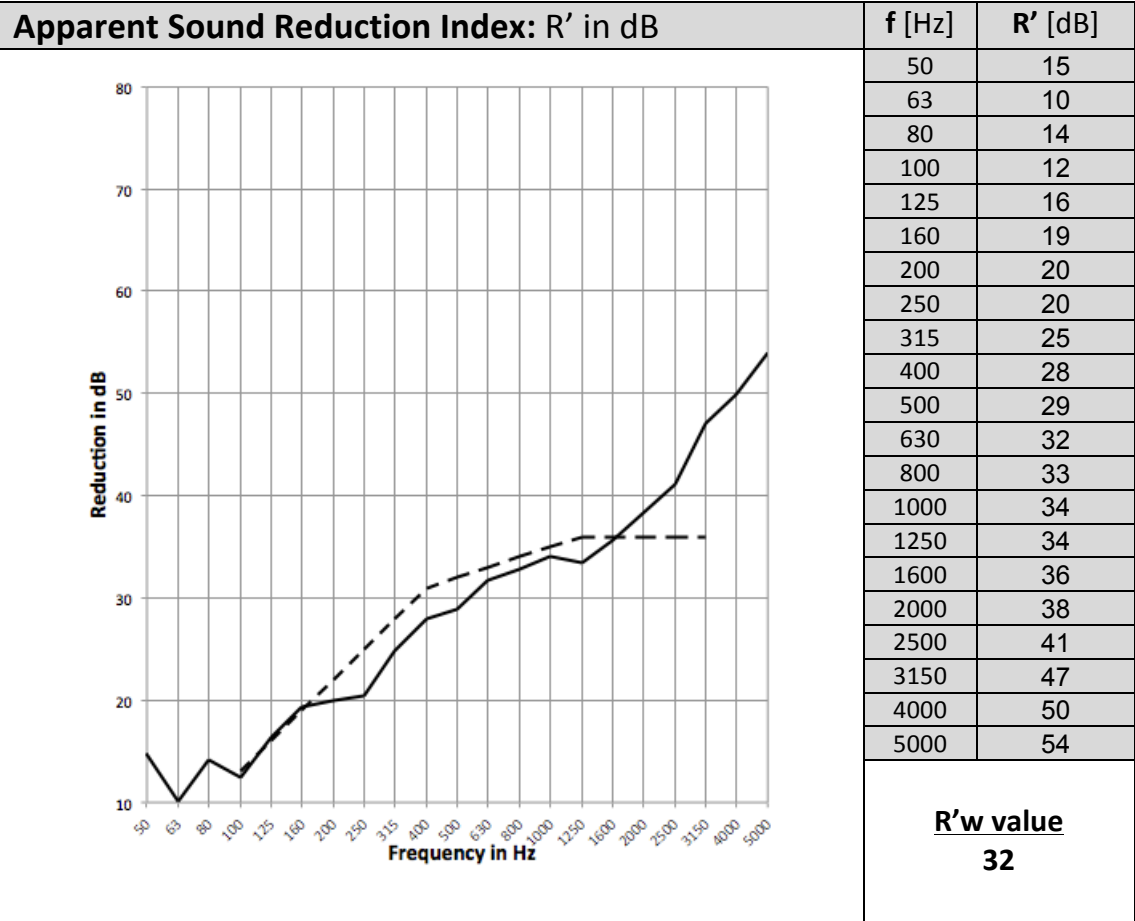
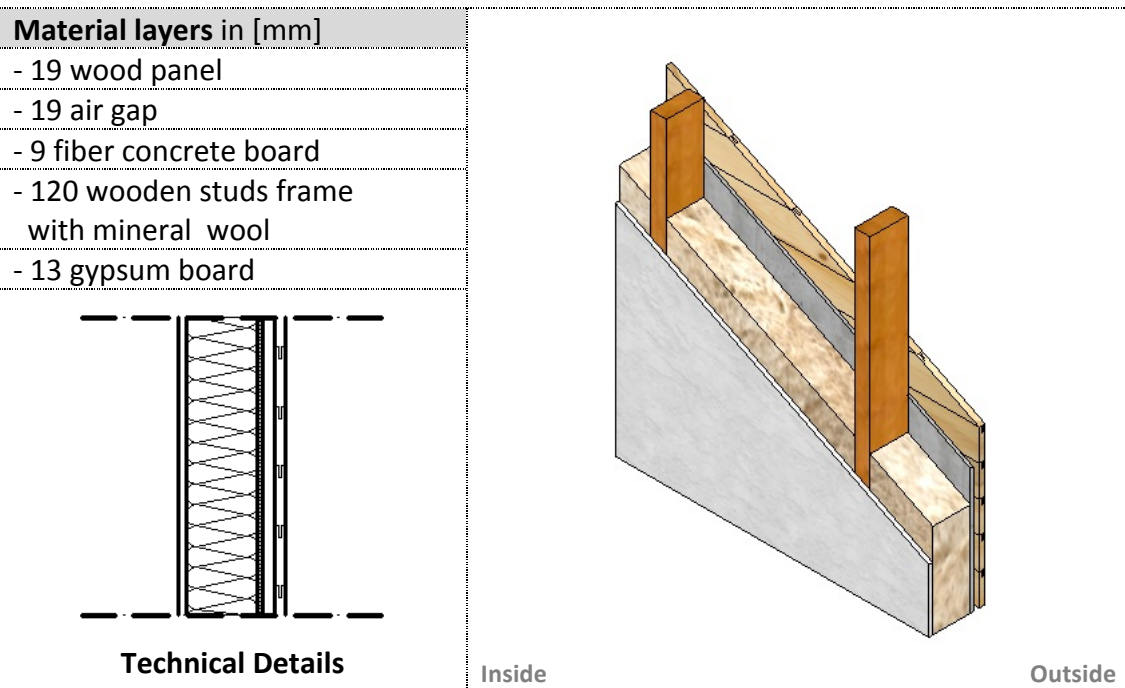
Apparent Sound Reduction Index: R' in dB	f [Hz]	R' [dB]
	50	
	63	
	80	
	100	20
	125	22
	160	27
	200	35
	250	37
	315	38
	400	39
	500	41
	630	43
	800	43
	1000	44
	1250	44
	1600	43
	2000	45
	2500	42
	3150	38
	4000	
	5000	
		R'_w value 42

Case 43	Concrete panel facade on stud frame
----------------	--

- Material layers in [mm]**
- 11 corrugated fiber concrete panel
 - 28 wood panel
 - 100 wooden studs frame with rock wool
 - 12 fiber board

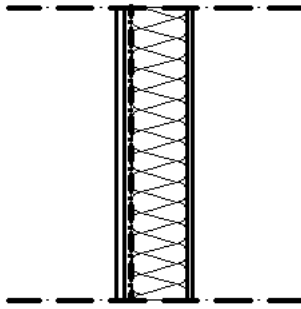
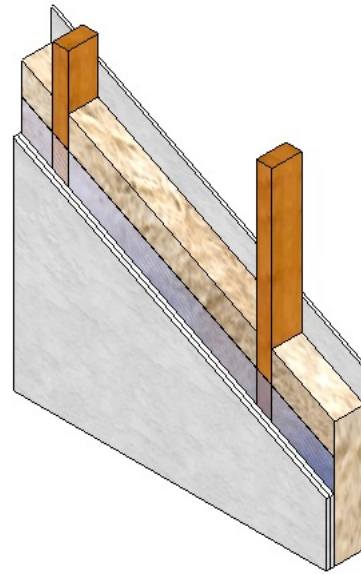
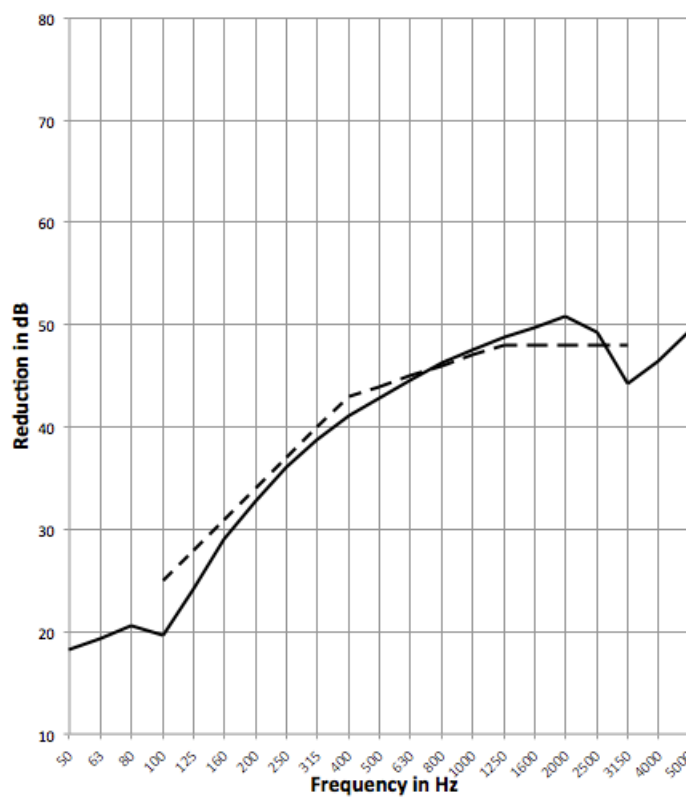


Case 44	Concrete panel facade on stud frame
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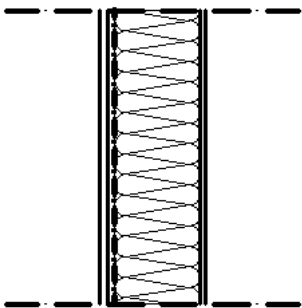
Case 45**Gypsum panel facade on wooden frame****Material layers in [mm]**

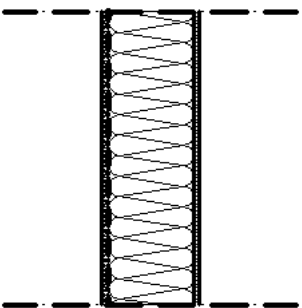
- 9 gypsum board
- 195 wooden studs frame with rock wool
- nylon sheet
- 2*13 gypsum board

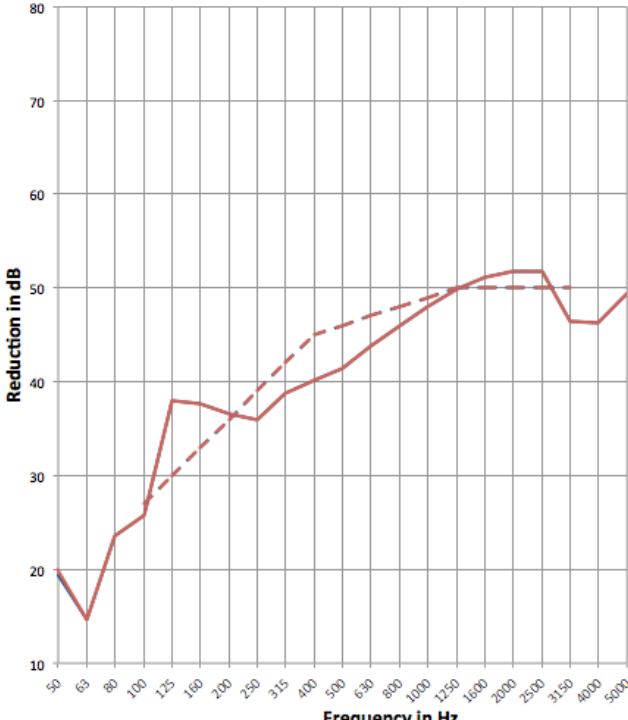
**Technical Details****Inside****Outside****Apparent Sound Reduction Index: R' in dB**

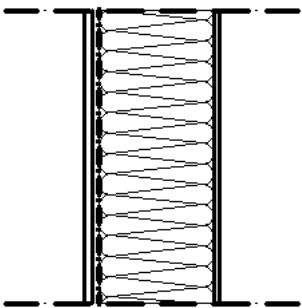
f [Hz]	R' [dB]
50	18
63	19
80	21
100	20
125	24
160	29
200	33
250	36
315	39
400	41
500	43
630	45
800	46
1000	48
1250	49
1600	50
2000	51
2500	49
3150	44
4000	47
5000	49

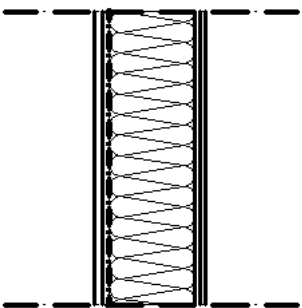
R'_w value
44

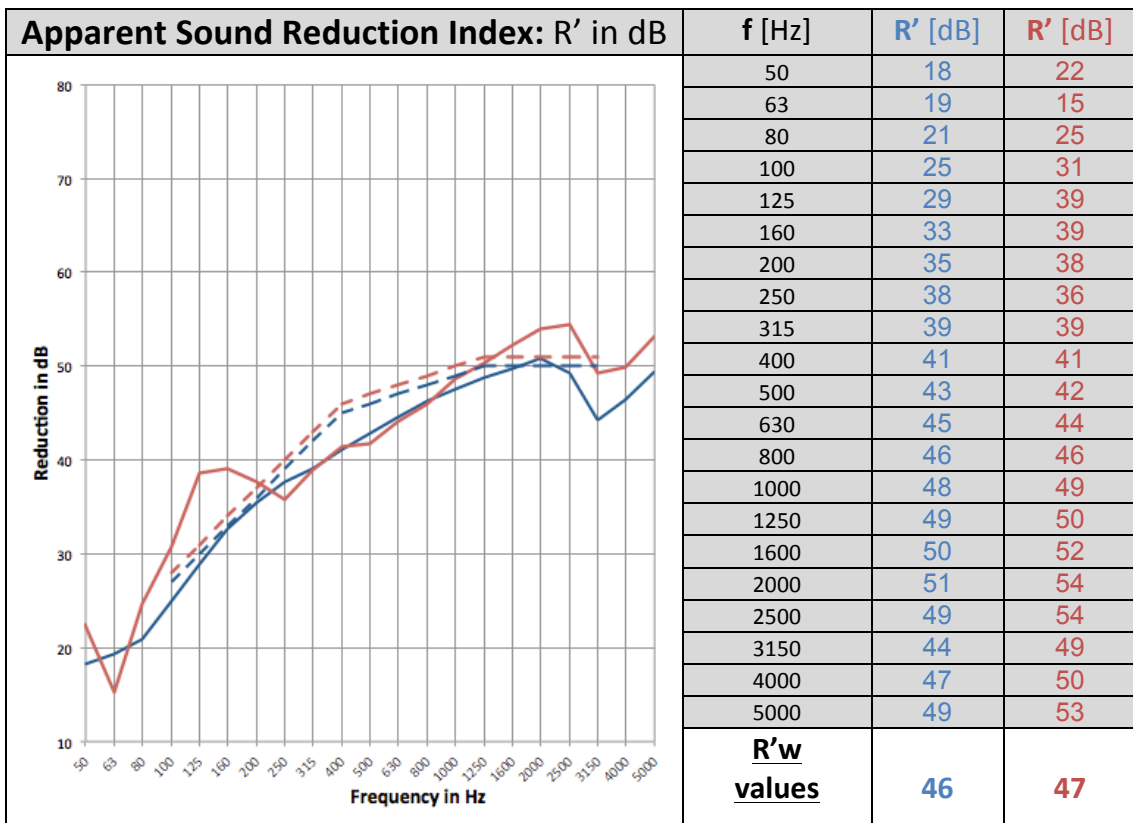
Case 45: Alternative versions		Gypsum panel facade on wooden frame
Case 45.1	Material layers in [mm]	
	- 9 gypsum board	
	- 145 wooden studs frame with rock wool	
	- nylon sheet	
	- 2*13 gypsum board	
		Technical Details

Case 45.2	Material layers in [mm]	
	- 9 reinforced gypsum board	
	- 145 wooden studs frame with rock wool	
	- nylon sheet	
	- 13 gypsum board	
		Technical Details

Apparent Sound Reduction Index: R' in dB		f [Hz]	R' [dB]	R' [dB]
	Reduction in dB	50	20	20
		63	15	15
		80	24	24
		100	26	26
		125	38	38
		160	38	38
		200	37	37
		250	36	36
		315	39	39
		400	40	40
		500	41	41
		630	44	44
		800	46	46
		1000	48	48
		1250	50	50
		1600	51	51
		2000	52	52
		2500	52	52
		3150	47	47
		4000	46	46
		5000	49	49
		R'w values	46	46

Case 45: Alternative versions		Gypsum panel facade on wooden frame
Case 45.3	Material layers in [mm]	
	- 9 gypsum board	
	- 195 wooden studs frame with rock wool	
	- nylon sheet	
	- 2*13 gypsum board	
		Technical Details

Case 45.4	Material layers in [mm]	
	- 2*9 gypsum board	
	- 145 wooden studs frame with rock wool	
	- nylon sheet	
	- 2*13 gypsum board	
		Technical Details

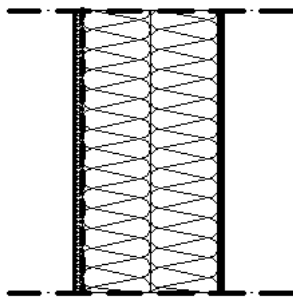


Case 46

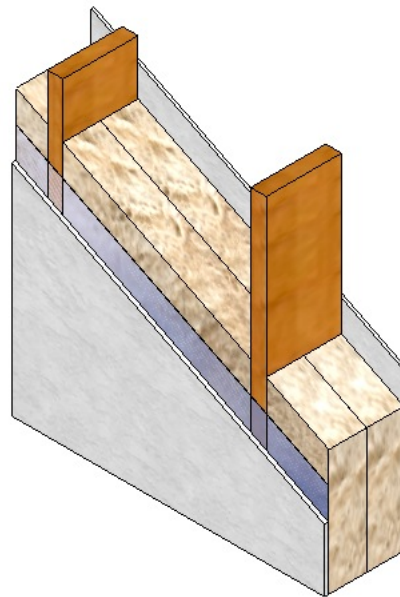
Gypsum panel facade on wooden frame

Material layers in [mm]

- 9 reinforced gypsum board
- 240 wooden studs frame with rock wool
- nylon sheet
- 13 reinforced gypsum board



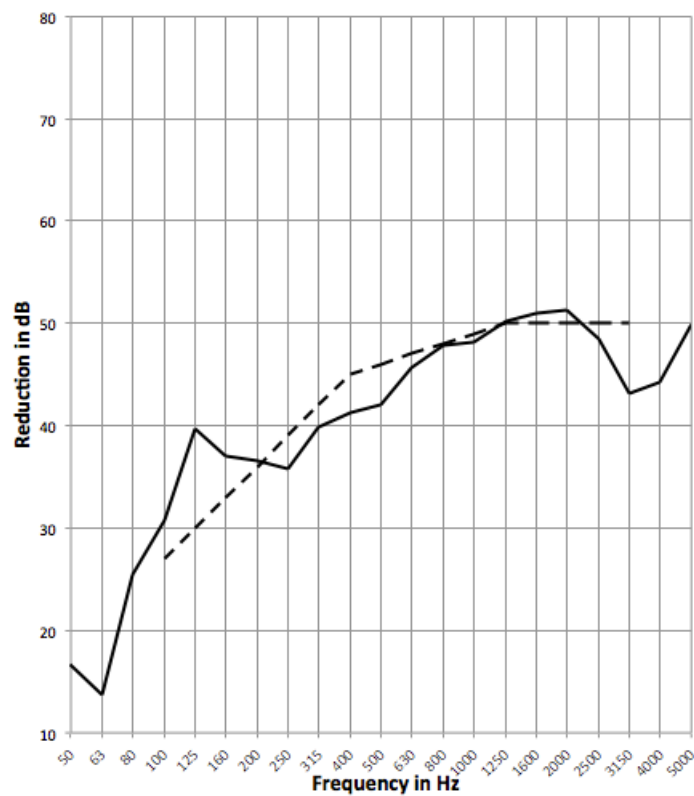
Technical Details



Inside

Outside

Sound Reduction Index: R in dB



f [Hz]

R' [dB]

Rw value
50

Case 46: Alternative versions	Gypsum panel facade on wooden frame
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Case 46.1

Material layers in [mm]

- 2*9 reinforced gypsum board

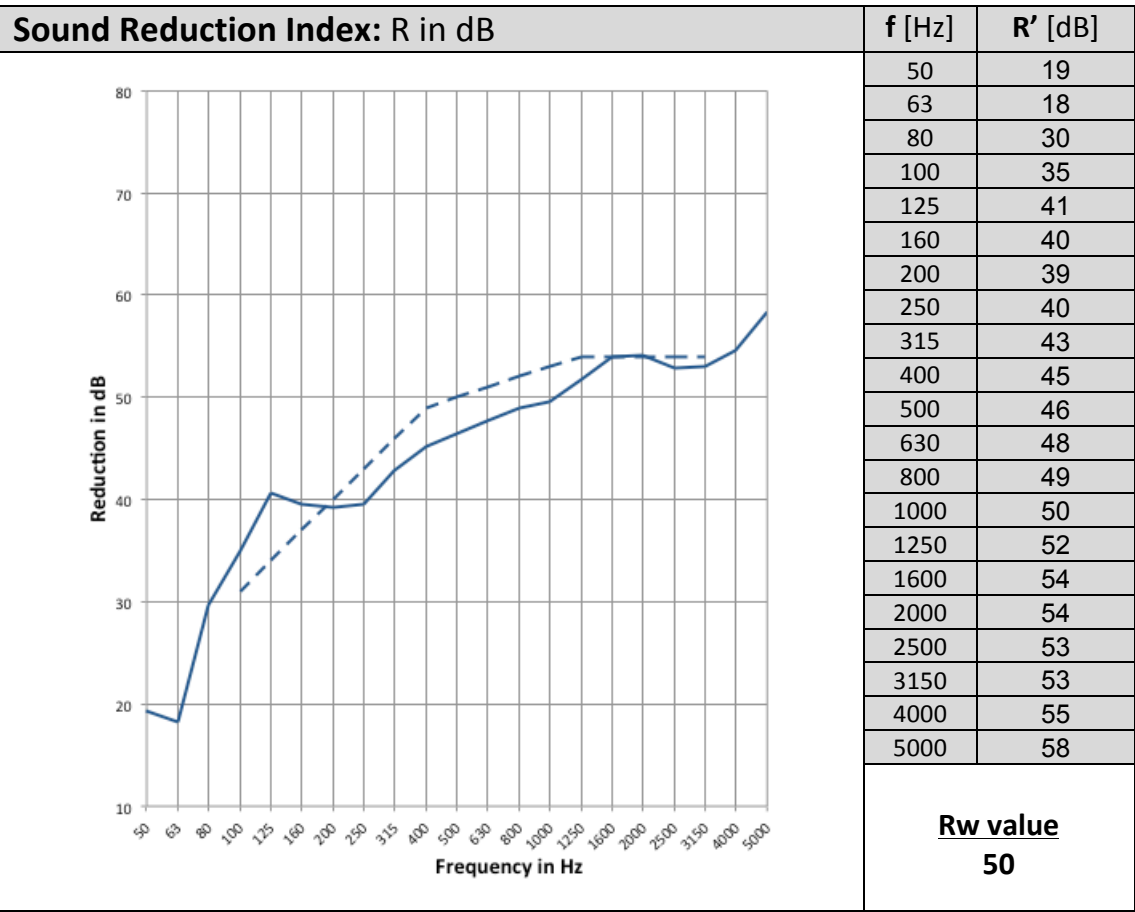
- 240 wooden studs frame with rock wool

- nylon sheet

- 13 reinforced gypsum board

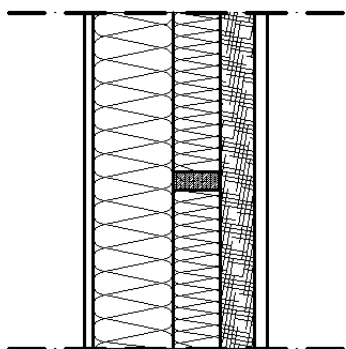
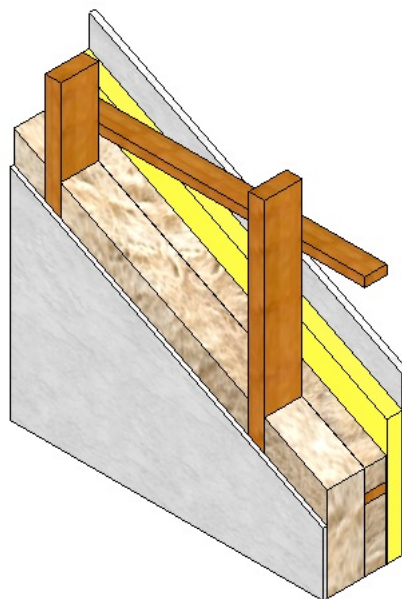
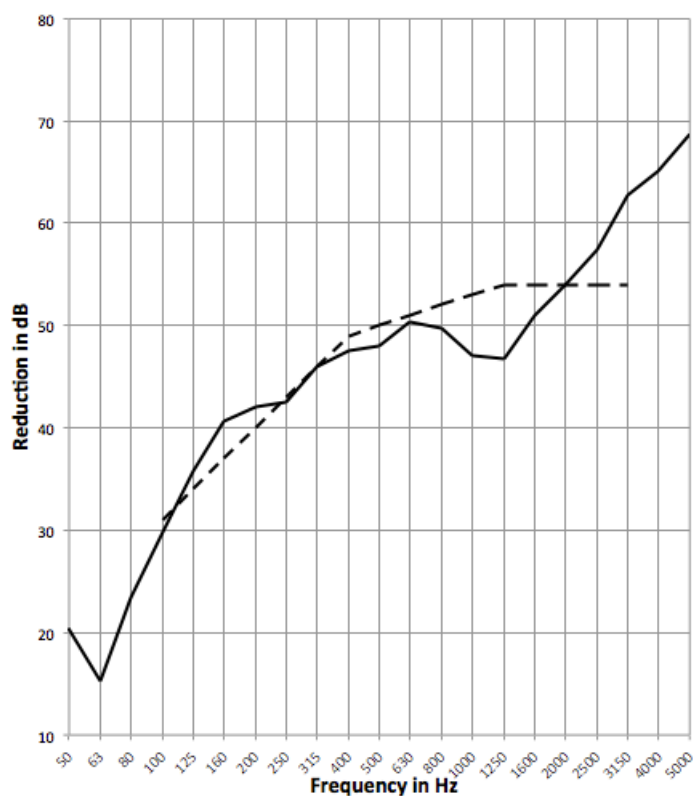
- 15 fiber gypsum board

Technical Details



Case 47**Plaster facade****Material layers in [mm]**

- 20 plaster
- 50 hard glass wool
- 70+120 wooden studs frame with mineral wool
- 13 gypsum board

**Technical Details****Inside****Outside****Apparent Sound Reduction Index: R' in dB**

f [Hz]	R' [dB]
50	21
63	15
80	23
100	30
125	36
160	41
200	42
250	43
315	46
400	48
500	48
630	50
800	50
1000	47
1250	47
1600	51
2000	54
2500	57
3150	63
4000	65
5000	69

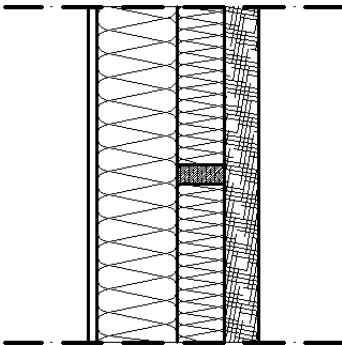
R'_w value
50

Case 47: Alternative versions	Plaster facade
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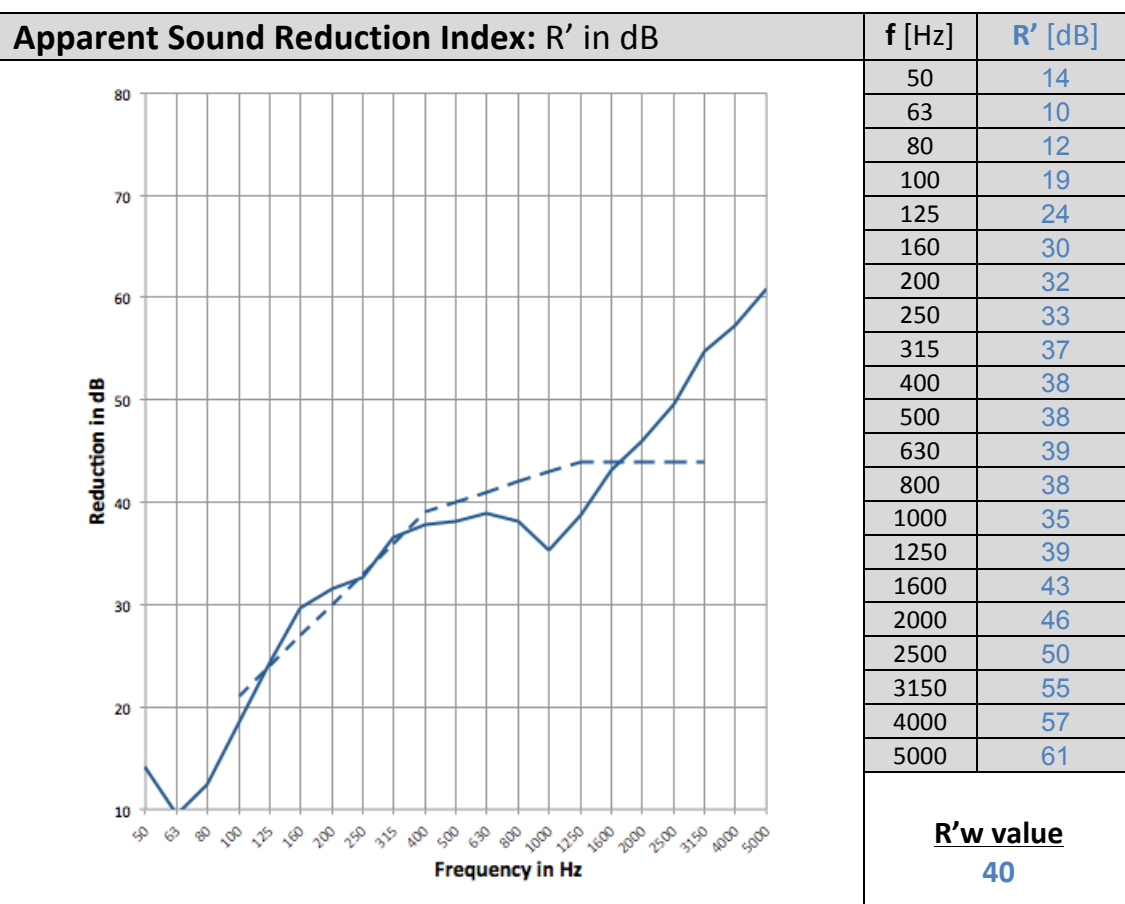
Case 47.1

Material layers in [mm]

- plaster
- 50 hard glass wool
- 70+120 wooden studs frame with mineral wool
- 13 gypsum board



Technical Details

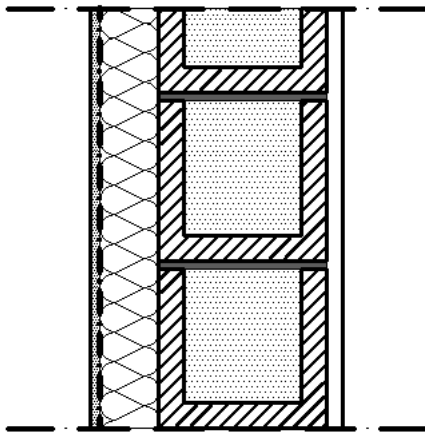


Case 48

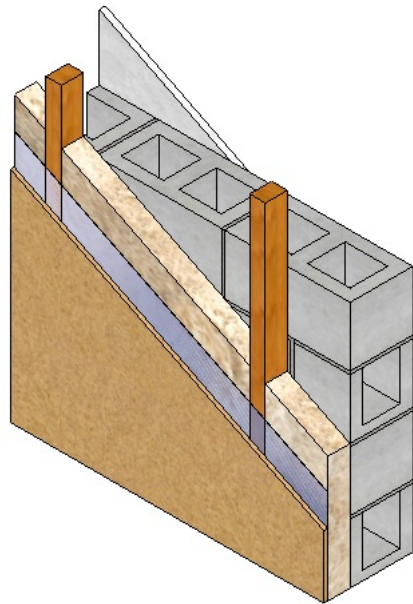
Plaster facade

Material layers in [mm]

- 20 plaster
- 200 hollow brick wall
- 70 wooden studs frame with glass wool
- vapor barrier
- 12 fiber board

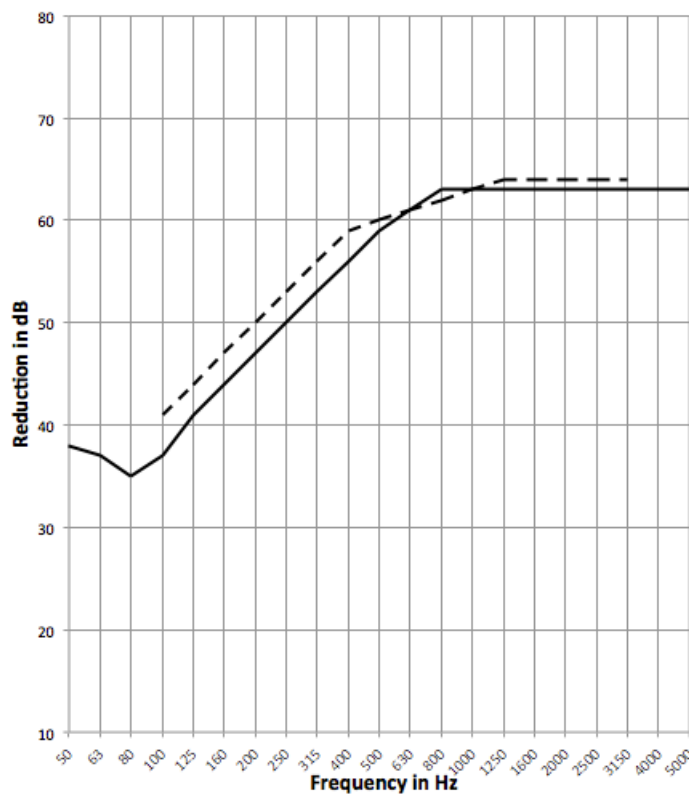


Technical Details



Inside
Outside

Apparent Sound Reduction Index: R' in dB



f [Hz]

R' [dB]

50	38
63	37
80	35
100	37
125	41
160	44
200	47
250	50
315	53
400	56
500	59
630	61
800	63
1000	63
1250	63
1600	63
2000	63
2500	63
3150	63
4000	63
5000	63

R'_w value

60

Case 48: Alternative versions	Plaster facade
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Case 48.1

Material layers in [mm]

- 20 plaster

- 200 hollow brick wall

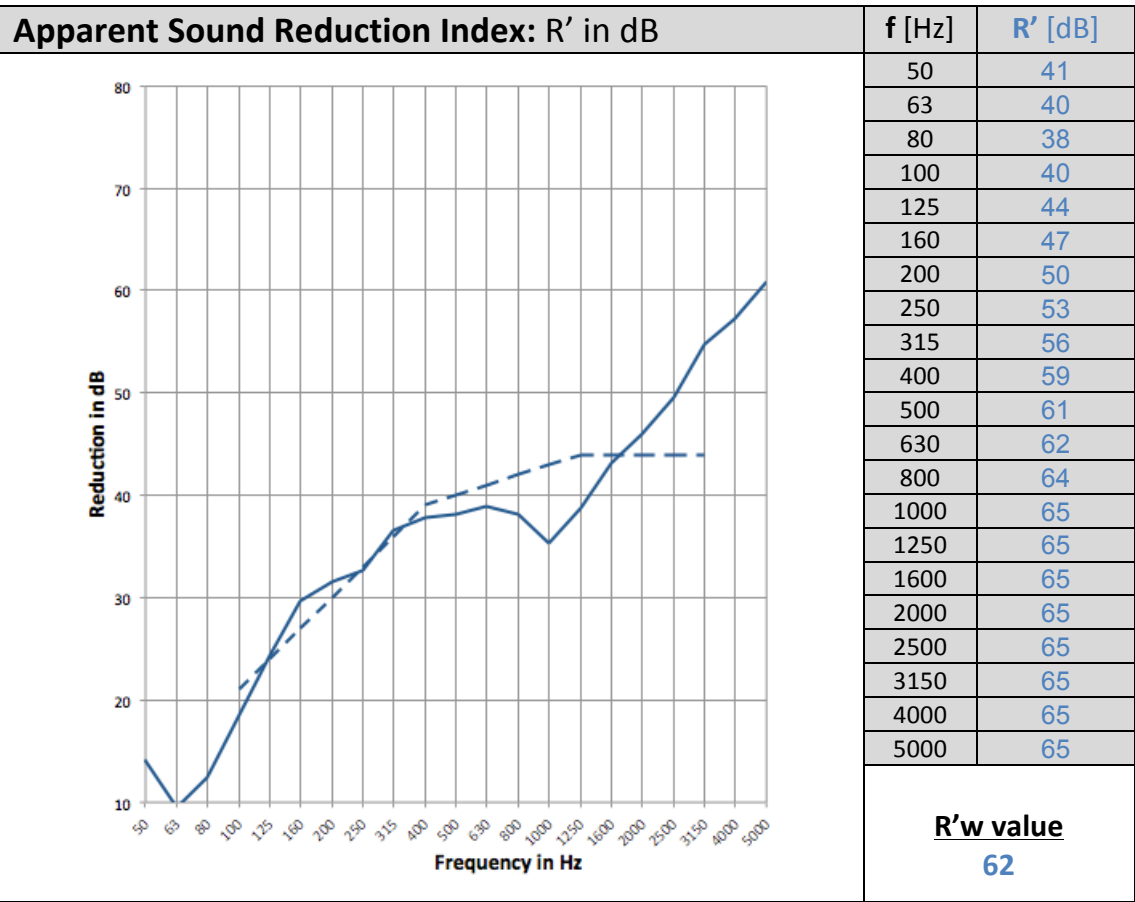
- 70 wooden studs frame with glass wool

- vapor barrier

- 12 fiber board

- 2*13 gypsum board

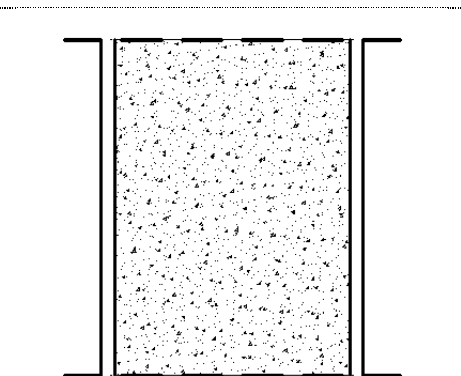
Technical Details



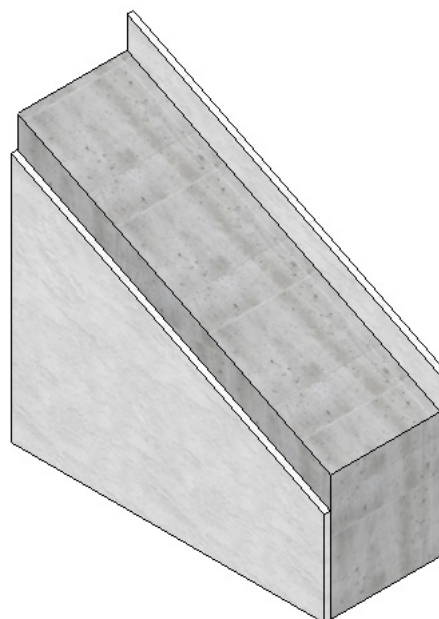
Case 49	Concrete facade
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Material layers in [mm]

- | |
|----------------------|
| - 20 plaster |
| - 350 light concrete |
| - 20 plaster |
| |
| |

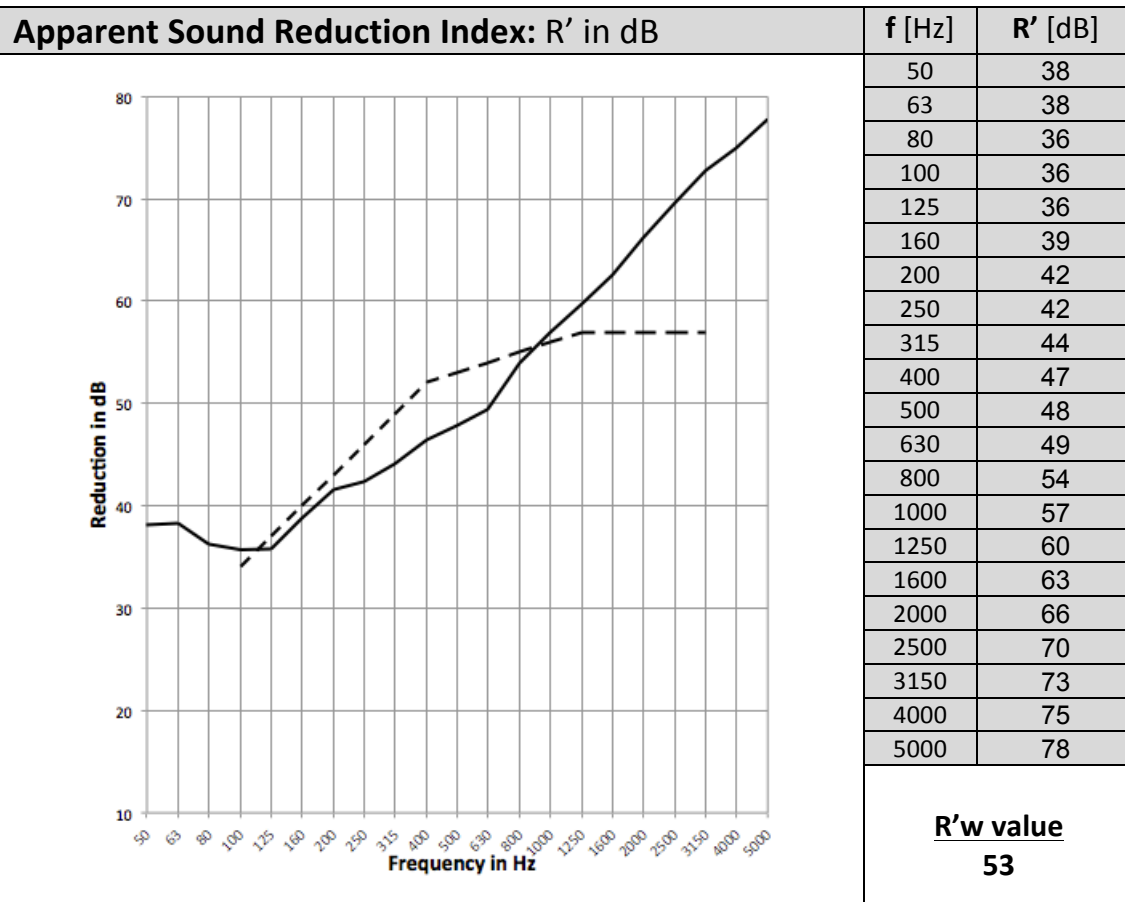


Technical Details



Inside

Outside



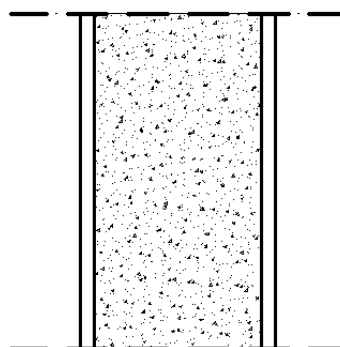
Case 49: Alternative versions

Concrete facade

Case 49.1

Material layers in [mm]

- 20 plaster
- 250 light concrete
- 20 plaster

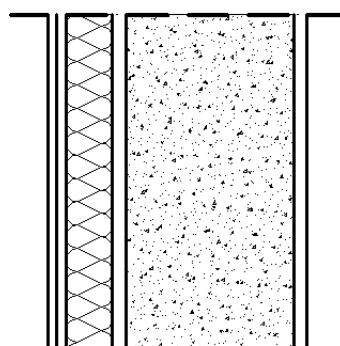


Technical Details

Case 49.2

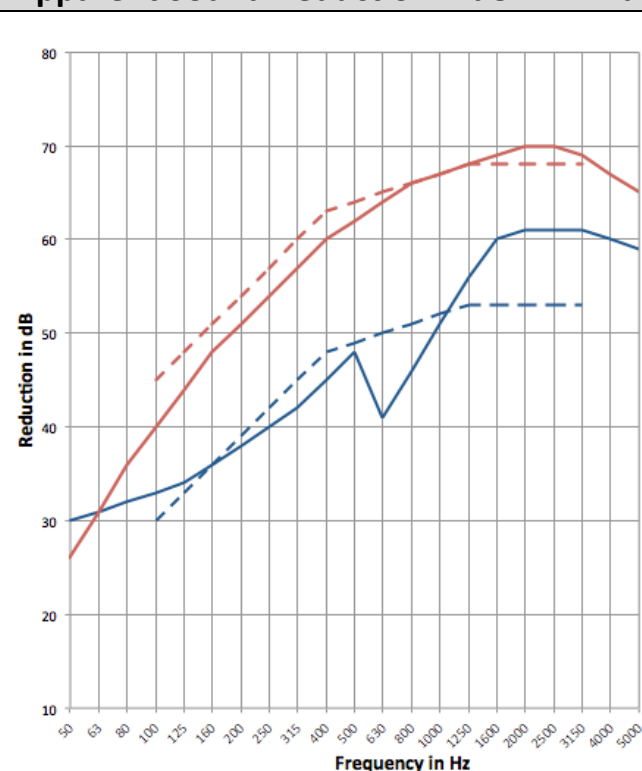
Material layers in [mm]

- 20 plaster
- 250 light concrete
- 20 plaster
- 70 acoustic profile with wool
- 2*13 gypsum board



Technical Details

Apparent Sound Reduction Index: R' in dB



**R'_w
values**

49

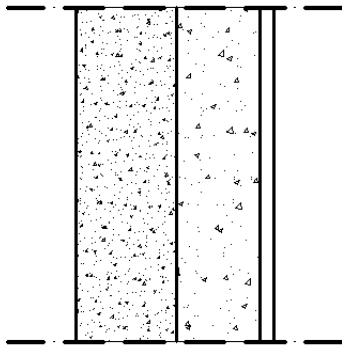
64

Case 50

Concrete facade

Material layers in [mm]

- 20 plaster
- 125 light concrete
- 150 concrete



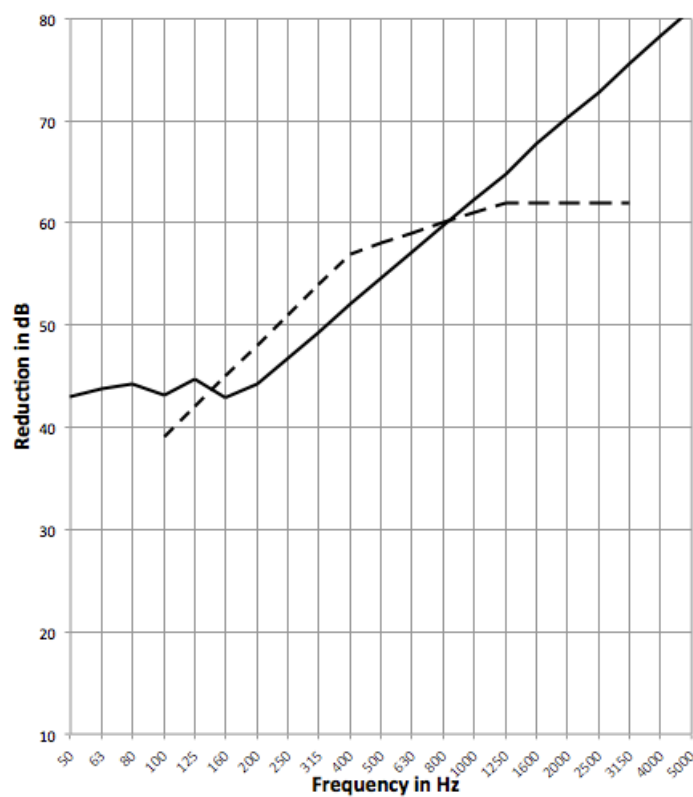
Technical Details



Inside

Outside

Apparent Sound Reduction Index: R' in dB



f [Hz]	R' [dB]
50	43
63	44
80	44
100	43
125	45
160	43
200	44
250	47
315	49
400	52
500	55
630	57
800	60
1000	62
1250	65
1600	68
2000	70
2500	73
3150	76
4000	78
5000	81

R'_w value
58

Case 50: Alternative versions	Concrete facade
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Case 50.1

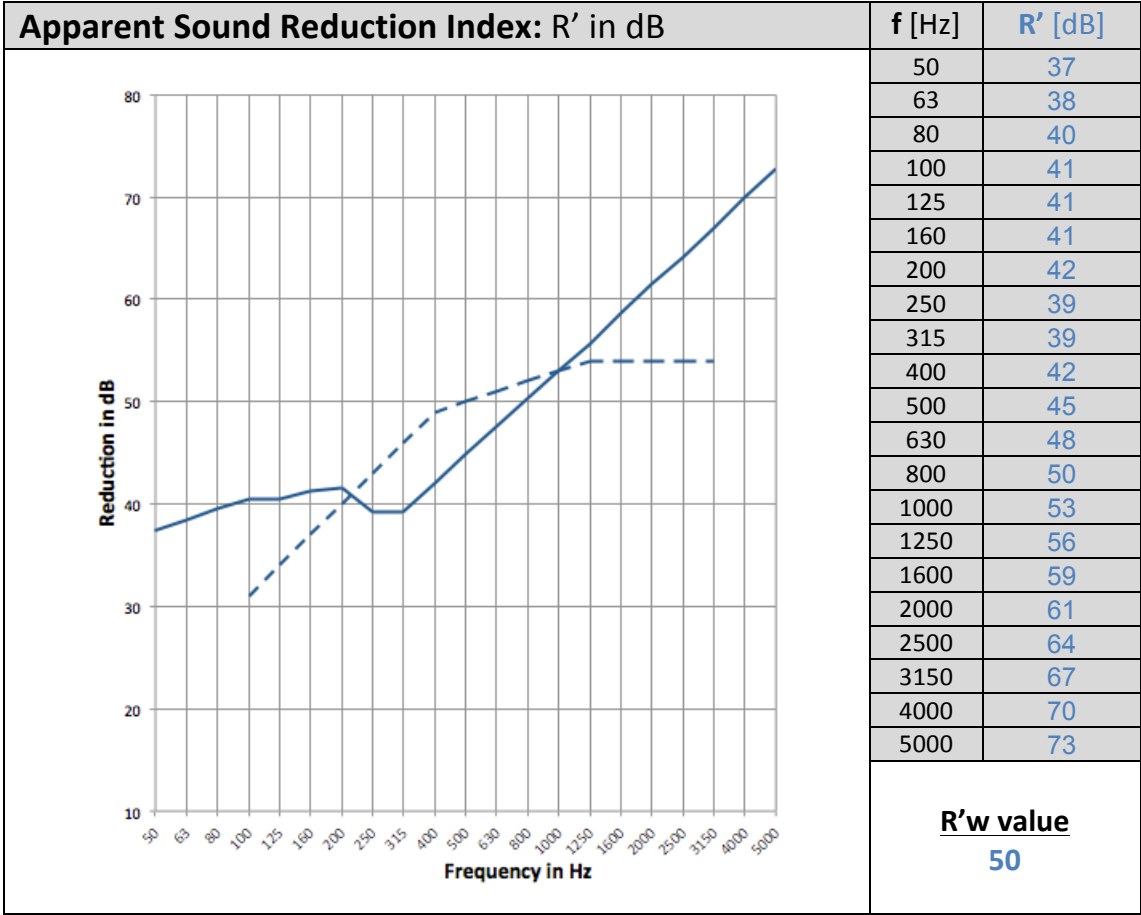
Material layers in [mm]

- 20 plaster

- 125 light concrete

- 150 light concrete

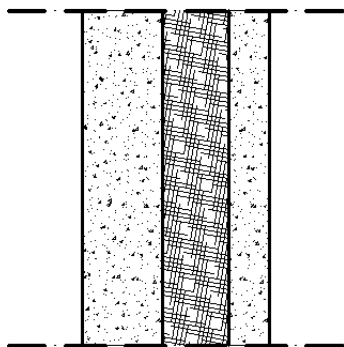
Technical Details



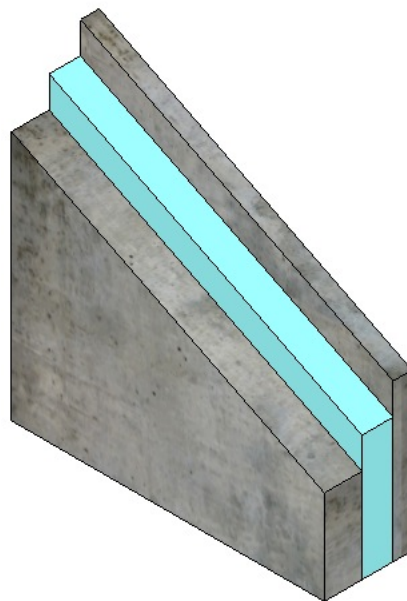
Case 51	Concrete facade
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Material layers in [mm]

- | |
|-----------------|
| - 60 concrete |
| - 100 Styrofoam |
| - 120 concrete |
| |
| |
| |

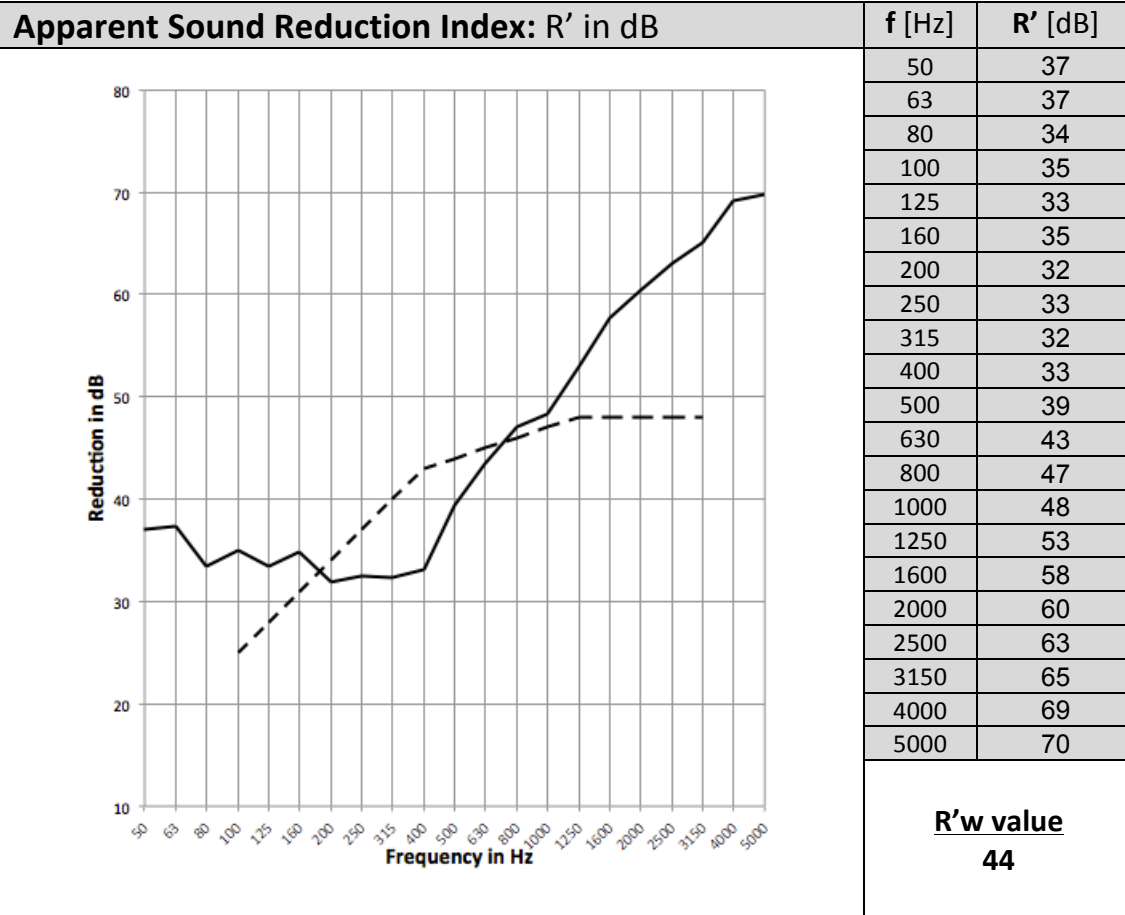


Technical Details

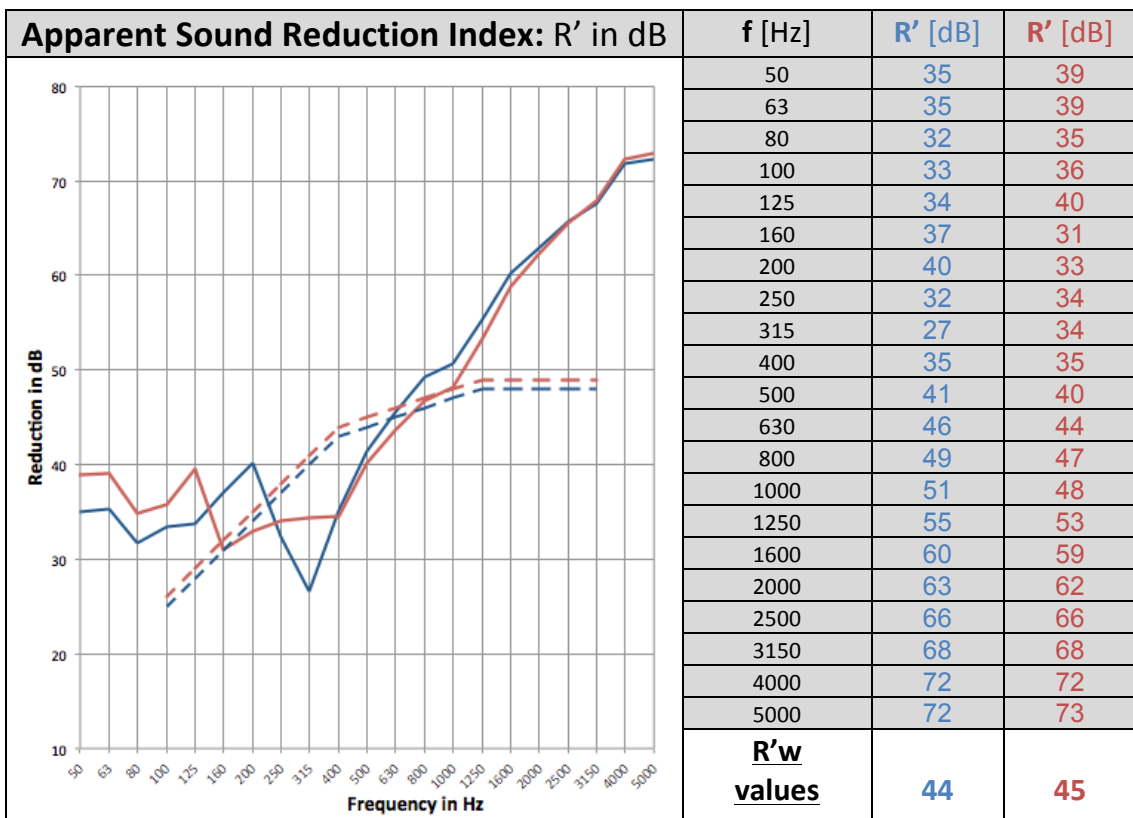
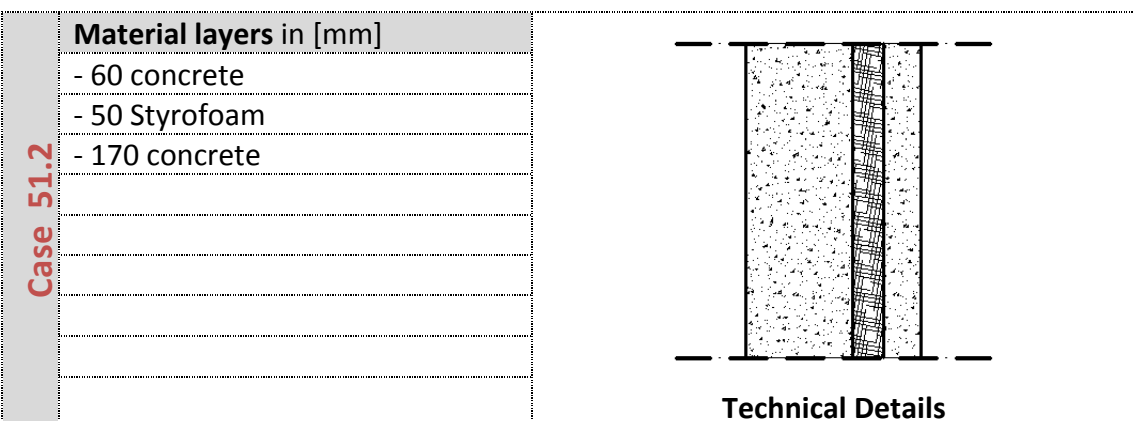
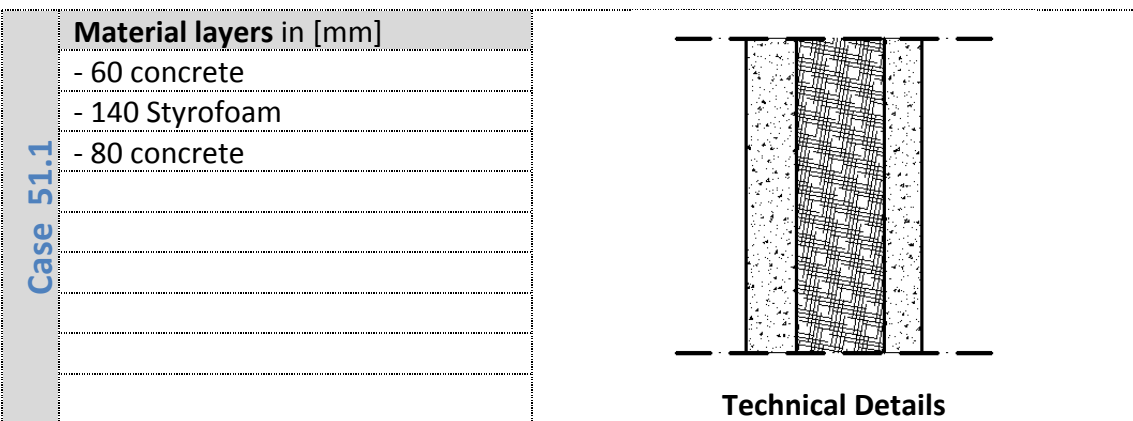


Inside

Outside



Case 51: Alternative versions	Concrete facade
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Case 52	Concrete facade
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